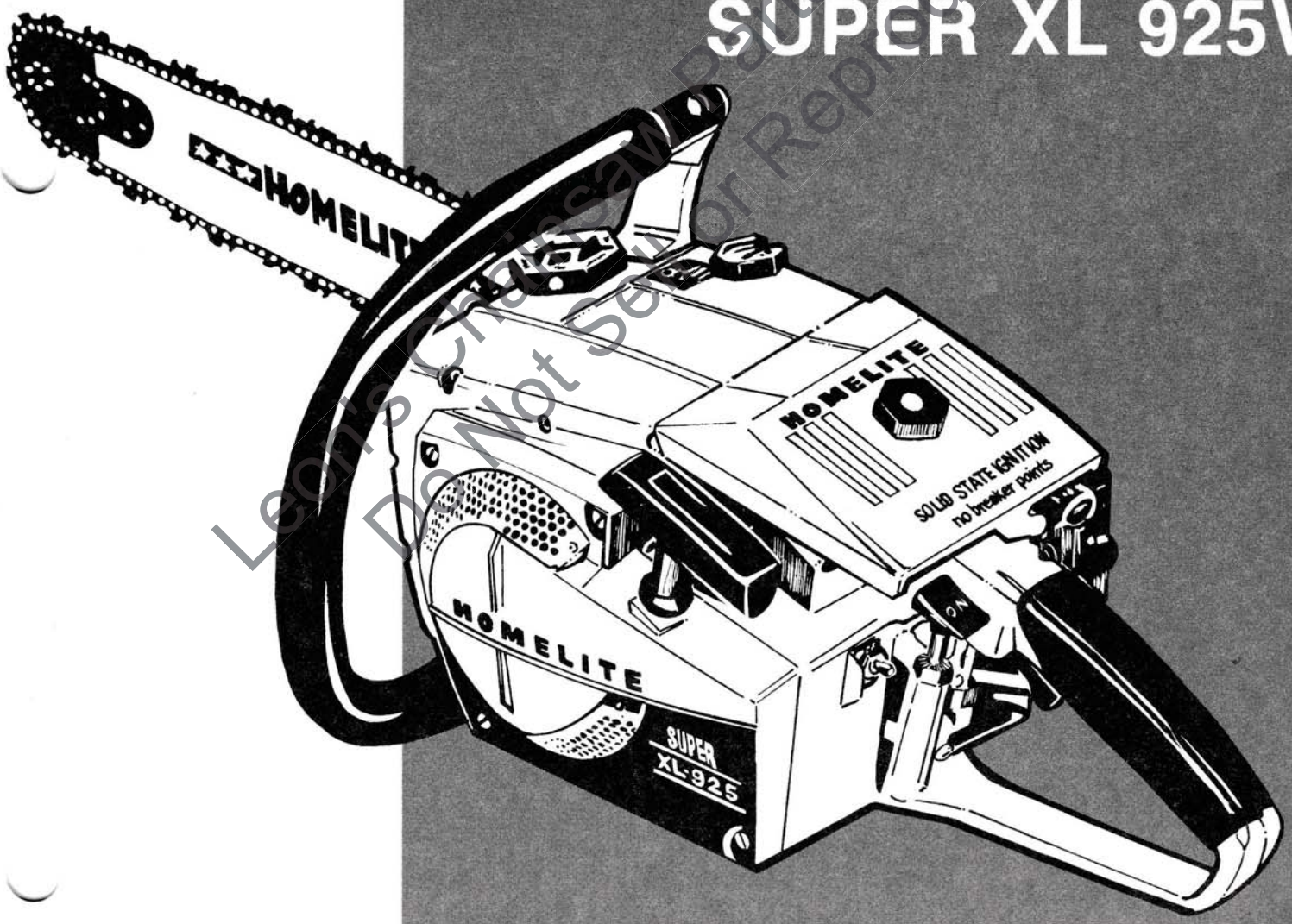
PART NO. 24831 REV. 3
PRINTED IN U.S.A.
PRICE .25

PARTS LIST

HOMELITE SUPER XL 925 and SUPER XL 925W



Leon's Chainsaw Parts & Repair
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HOMELITE TEXTRON
Homelite Division of Textron Inc.

TOOLS

WRENCH- Spanner (3-shoe)	A-17146
WRENCH- Spanner (6-shoe)	A-23696-A
Includes:	
PIN- Spanner clutch	23717-A
BIT- Driver torx (clutch plate) 1/4 shank	24982-01
BIT- Driver torx (clutch plate) 5/16 shank	24982-02
ANVIL- Bearing disassembling (back plate)	23846-2
BIT- Pozidriv #2	24304
COLLAR- Bearing installation	22820-4
JACKSCREW- Crankshaft	A-23965
Includes:	
WASHER	84035
JACKSCREW- Bearing removal (back plate)	A-23962
PLATE- Crankshaft aligning	24006-1
PLUG- Bearing and seal installation (back plate)	23956
PLUG- Bearing installation	23420
PLUG- Bearing installation (conn. rod)	23955
PLUG- Seal installation (back plate)	24302
PLUG- Seal installation (crankcase)	23957
PULLER- rotor	A-24290
SHIM- Air gap (black)	24306
SLEEVE- Bearing and shaft installation	23136-2A
SLEEVE- Seal installation (crankcase)	23972
SLEEVE- Seal protection (crankcase)	23971
WRENCH- Combination	A-22808
WRENCH- Hex socket (conn. rod)	23528
WRENCH- Spark plug removal	24094
PULLER- Back plate	A-94147
Includes:	
SCREW- Hex cap (1)	80095
NUT- Hex (3)	81009

ACCESSORIES

LOCTITE	23488-B
REEL- 250 ft. starting rope #5	57084-1
KIT- Clutch conversion (3-shoe)	A-94156-A
KIT- Chain brake	A-93680
Includes:	
COVER- Drivecase	70361-2
SPRING	70093-B
WASHER	12290
BAND- Brake	70346
LEVER- Brake band	12372-3
PIN- Roll	67911
SCREW	78200-A
SCREW- Pan hd. 1/4-20 x 5/8	82258
BRAKE- Lever w/guard	A-12952
SCREW	12955
NUT	81204
DECAL	78290
SPROCKET & DRUM	A-95620
BRACKET	A-93682
RETAINER	93684
SCREW- Fil. hd. 8-32 x 7/8	80220-2
SAFE•T•TIP (Standard on units)	A-70790-A
Includes:	
SCREW	82335

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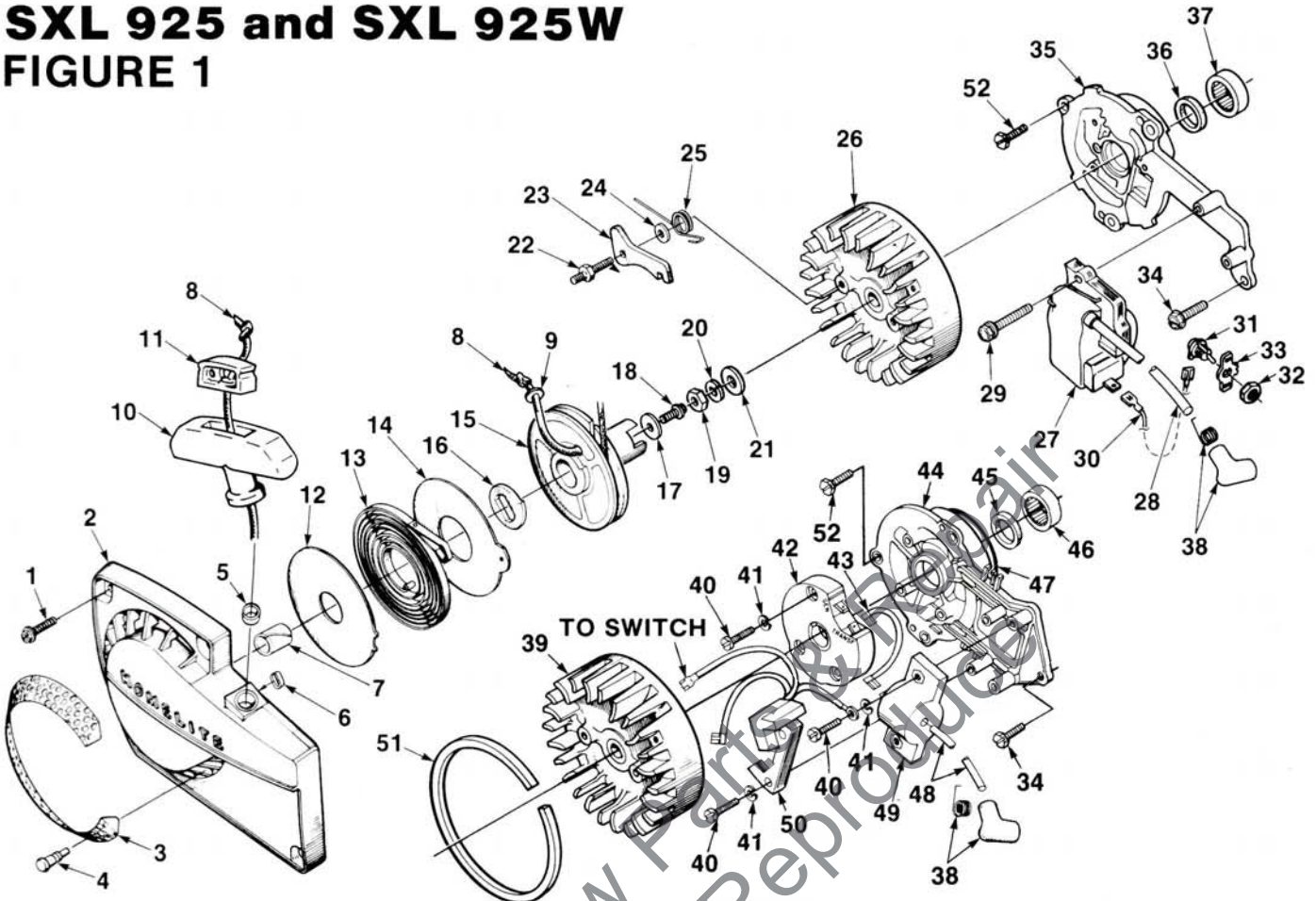
SXL 925 and SXL 925W
FIGURE 1



NO.	DESCRIPTION	PART NO.	QTY.
1	SCREW- Hex hd. 12-24 x 5/8	80676	4
2	HOUSING- Fan	A-64504-C	1
	Includes:		
3	SCREEN- Fan housing	A-64421	1
4	STUD- Drive	67191	4
5	BUSHING- Starter rope	67177	1
6	BUSHING- Starter post	64443	1
7	BUSHING- Rewind spring	65830	1
8	ROPE- Starting	A-93875	1
	Includes:		
9	WASHER	93862	1
10	GRIP- Starting rope	A-69962-B	1
	Includes:		
11	INSERT- Rope retaining	70018-A	1
12	SHIELD- Spring (inner)	63566	1
13	SPRING- Rewind	63268-A	1
14	SHIELD- Spring (outer)	63565-A	1
15	PULLEY- Rewind starter	A-64446	1
	Includes:		
16	LOCK- Rewind spring	94827	1
17	WASHER- Retaining	58763	1
18	SCREW- Hex hd. 10-32 x 1/2	80648	1
19	NUT- Hex 3/8-24	81124	1
20	WASHER- Lock 3/8	83102	1
21	WASHER- Flat 3/8	84010	1
22	STUD- Pawl	58757-E	2
23	PAWL- Starter	58756	2
24	WASHER- Lock #12	70901	2
25	SPRING- Starter pawl	65375-2	2
26	ROTOR- Magneto	96801	1

NO.	DESCRIPTION	PART NO.	QTY.
27	MODULE- ignition	A-96798	1
	Includes:		
28	LEAD- High tension	96743	1
29	SCREW- Sems hex hd.	88044	2
30	LEAD- Ground	A-94850	1
31	SWITCH- Toggle	A-57650-3A	1
	Includes:		
32	NUT	72084-A1	1
33	PLATE- Indicating	12793-A	1
34	SCREW- 1/4-20	80218-1	1
35	PLATE- Back	A-96799	1
	Includes:		
36	SEAL	12282-A	1
37	BEARING	63195	1
38	TERMINAL- Spark plug	A-33055	1
39	ROTOR- Magneto (prior to lot #C-246)	67165	1
40	SCREW- Pan 8-32 x 3/4 (prior to lot #C-246)	82178	7
41	WASHER- Lock #8 (prior to lot #C-246)	83022	7
42	MODULE- Ignition (prior to lot #C-246)	67162	1
43	LEAD- Transformer (prior to lot #C-246)	67167	1
44	PLATE- Back (prior to lot #C-246)	A-67618-A	1
	Includes:		
45	SEAL	12282-A	1
46	BEARING- Roller	63195	1
47	"O" RING	67559	1
48	LEAD- High tension (prior to lot #C-246)	67166	1
49	COIL- Transformer (prior to lot #C-246)	67164-A	1
50	COIL- Core and generator (prior to lot #C-246)	67163	1
51	RING- Air flow (until lot #7045 only)	67409	1
52	SCREW- Hex cap 1/4-20 x 5/8	80048	3

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SXL 925 and SXL 925W

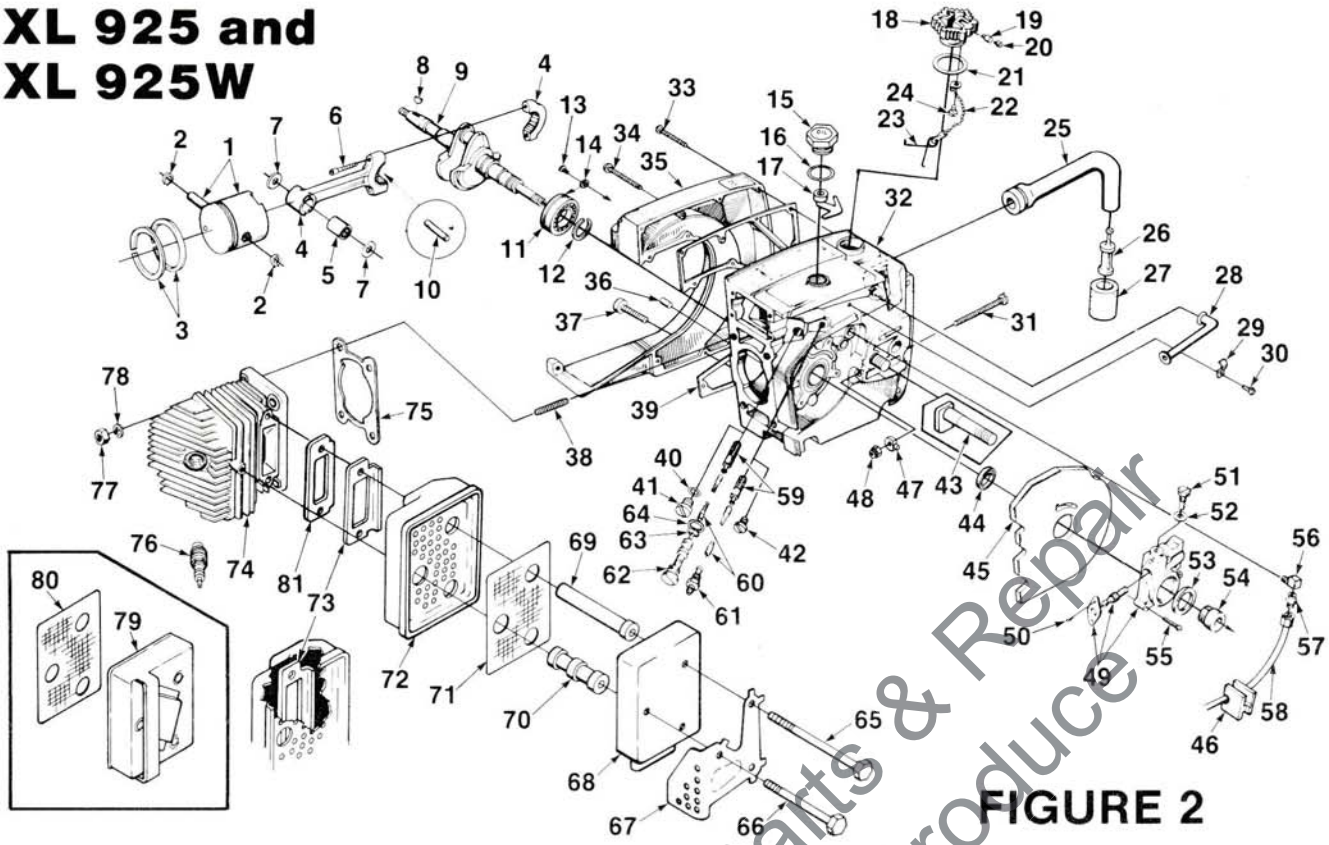

FIGURE 2

NO.	DESCRIPTION	PART NO.	QTY.
1	PISTON & PIN	A-69467	1
	Includes:		
2	RING- Piston pin retaining	64742	2
3	PISTON RING	69452	2
4	ROD- Connecting	A-69658-A	1
	Includes:		
5	BEARING- Needle	69638	1
6	SCREW- Soc. hd. 8-32 x 9/16	69919	2
7	WASHER- Thrust	68010	2
8	KEY- Woodruff	75078	1
9	CRANKSHAFT	67168-1	1
10	BEARING- Needle (set of 28)	A-69056	1
11	BEARING- Ball	58190-S	1
12	RING- Retaining	58319-A	1
13	SCREW- Bearing retaining	70306	2
14	WASHER- Lock	59705	2
15	CAP- Oil filler	A-65284-B	1
	Includes:		
16	GASKET- Oil cap	69834	1
	VALVE- Check duck bill (not shown)	69451	1
17	RETAINER	68750	1
18	CAP- Fuel filler	A-69500-A	1
	Includes:		
19	VALVE- Check (oval duckbill)	69451	1
20	FILTER- Filler cap	69454	1
21	GASKET- Fuel cap	69501	1
22	CHAIN- Bead	69502	1
23	RETAINER	69503	1
24	SCREW- Pan hd., plastite 6 x 1/4	82256	1
25	LINE- Fuel	65593-A	1
26	FILTER- Fuel	A-69923	1
	Includes:		
27	FILTER- Felt	64083	1
28	CONNECTOR- Fuel line	67080	1
29	CLAMP- Fuel line	65597-1	1
30	SCREW- Pan hd 6-32 x 5/16	80605	1
31	SCREW- Guide bar adjusting	63367	1
32	CRANKCASE	A-68023-B	1
	Includes:		
	GASKET- Check valve (not shown)	65144	1
	CAP- Check valve (not shown)	65143	1
33	SCREW- fil hd., 8-32 x 5/8	82358	6
34	SCREW- Fil. hd., 8-32 x 2 3/16	95725	8
35	COVER- Fuel tank	67153-2	1
36	PIN- Dowel	63621	1
37	SCREW- Fil hd., 8-32 x 1 3/4	82147	1
38	STUD	55871	4
39	GASKET- Fuel tank	67159	1
40	WASHER	58138	1
41	CAP- Oil pump	63115	1
42	PLUG- Pipe	28097	1
43	BOLT- Guide bar	67158	2

NO.	DESCRIPTION	PART NO.	QTY.
44	SEAL	12282-A	1
45	SHIELD- Sawdust	A-64715	1
46	GROMMET- Oil line	65357	1
47	PIN- Guide bar adjusting	93039	1
48	NUT- Gripco	81204	1
49	PUMP- Automatic oil	A-68265-A	1
	Includes:		
50	SCREW- Pan hd. 4-40 x 1/4	80919	2
51	SCREW- Cam	64102-A	1
52	GASKET- Cam screw	59736	1
53	SEAL- Felt	59926	1
54	WORM- Gear	59675	1
55	SCREW- Fil hd., 8-32 x 3/4	82248	3
56	CONNECTOR- Elbow	31734	1
57	FITTING- Tube	65696	1
58	LINE- Oil (discharge)	A-65682	1
59	FILTER- Oil	A-64293	2
60	LINE- Oil pick-up	64356	2
61	CONNECTOR- Oil filter	65695	1
62	TUBE- Oil line	63452-A	1
63	"O" RING	58406	1
64	GASKET- Oil line tube	63751	1
	MUFFLER- Downdraft (complete)	A-69864-C	1
	Includes:		
65	SCREW- Hex hd. cap 1/4-20 x 3	82280	2
66	SCREW- Hex hd. 1/4-20 x 2 3/8	95885	1
67	SHIELD- muffler	69842	1
68	CAP- Muffler (SXL-925)	A-69836-1	1
69	SUPPORT- Muffler (long)	69843	2
70	SUPPORT- Muffler (short)	69844	1
71	SCREEN- Spark arrestor	A-93900-A	1
72	BODY- Muffler	A-69838-1	1
73	PLATE- Muffler body	69839	1
74	CYLINDER- 2 1/16" bore	A-42206-A	1
	Includes:		
75	GASKET- Cylinder	63778-1	1
	SCREW- Hex hd. cap 1/4-20 x 5/8 (not shown)	80402	3
76	SPARK PLUG- CJ-6Y Champion (after Lot #C-246)	93561-S	1
	SPARK PLUG- C-J6 Champion (prior to Lot #C-246)	63547-S	1
	SPARK PLUG- C-J4 Champion (opt.) (colder plug)	69027-S	1
77	NUT- Hex 1/4-28	81065-2	4
78	WASHER- Lock, 1/4	83009	4
79	KIT- Muffler temperature ("SXL-925W")	A-94119	1
	Includes:		
80	SPARK ARRESTOR	A-93900-A	1
81	GASKET- Muffler	78098	1

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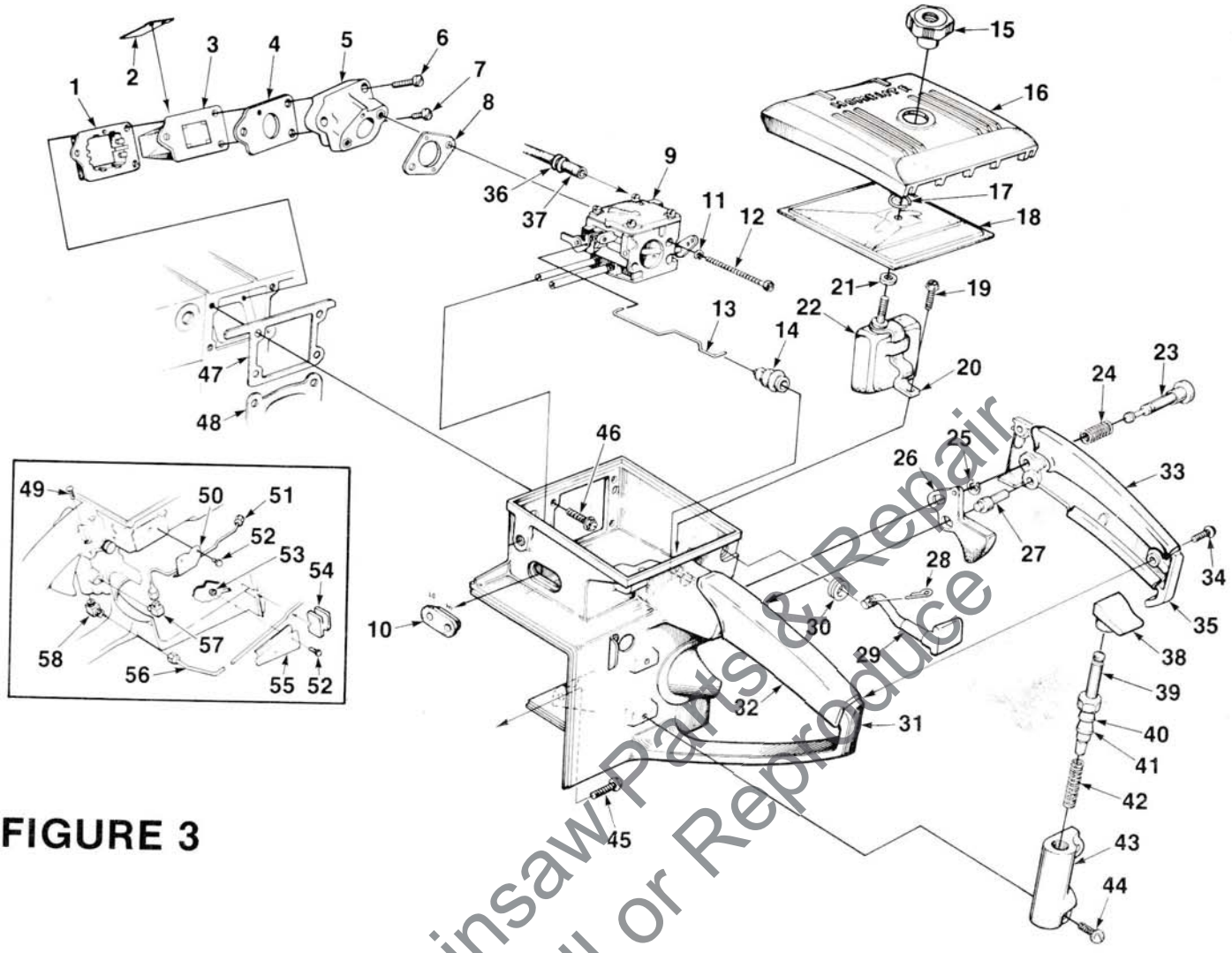

FIGURE 3

NO.	DESCRIPTION	PART NO.	QTY.
1	RETAINER- Reed valve	63370-A	1
2	VALVE- Reed	63166-A	4
3	SEAT- Reed valve	63371-B	1
4	GASKET- Reed valve seat	65483	1
5	MANIFOLD- Intake	A-67460-1	1
6	SCREW- Pan hd., 8-32 x 1 1/4	82174	2
7	SCREW- Pan hd., 8-32 x 1	82173	1
8	GASKET- Carburetor	67540	1
9	CARBURETOR	A-69812-A	1
	Includes:		
10	GROMMET- "Hi-Lo"	69751	1
11	WASHER- Lock (10)	83046	2
12	SCREW- Hex hd., 10-32 x 1 7/8	82179	2
13	ROD- Throttle	63266-A	1
14	BOOT- Throttle rod	58348	1
15	NUT- Cover mounting	A-67639	1
16	COVER- Air filter element	A-69414-2	1
17	RING- Retaining	58319-A	1
18	FILTER ELEMENT- Air	69880	1
19	SCREW- Hex hd. 12-24 x 1/2	80821	1
20	BRACKET- Air filter	A-67101-A	1
	Includes:		
21	GASKET- Mounting nut	58392-1	1
22	DEFLECTOR- Air	70189	1
23	PIN- Throttle latch	95671	1
24	SPRING- Throttle latch	58405	1
25	RING- Retaining	58409	1
26	TRIGGER- Throttle	65745	1
27	PIN- Throttle latch adjusting	65719	1
28	PIN- Cotter	86324	1
29	ROD- Choke	A-68429	1
	Includes:		
30	GROMMET	64862	1
31	HANDLE- Throttle	A-68025-D	1
	Includes:		
	BUSHING (not shown)	68445	1

NO.	DESCRIPTION	PART NO.	QTY.
32	GRIP- Throttle handle	68767	1
33	GRIP- Throttle handle cover	68768	1
34	SCREW- Pan hd. 8-32 x 1/2	80560	2
35	COVER- Throttle handle	A-69045	1
	Includes:		
	BUSHING- Nylon (not shown)	59064	1
36	GROMMET- Fuel line	68046	1
37	LINE- Fuel	65718-B	1
38	BUTTON- Oil pump plunger	63622	1
39	PLUNGER- Oil pump	A-57834-16	1
	Includes:		
40	"O" RING- Shaft	59074	1
41	"O" RING- Plunger	74388	1
42	SPRING- Compression	59293	1
43	BODY- Oil pump	63343-5	1
44	SCREW- Hex hd. 3-32 x 7/8	80568	2
45	SCREW- Hex hd., 12-24 x 7/8	80891	1
46	SCREW- Hex hd., 12-24 x 5/8	80676	4
47	GASKET- Throttle handle	63779-C	1
48	GASKET- Cylinder (Fig. 2)	63778-1	1
49	SCREW- Fil hd. 8-32 x 5/8	80023-2	1
50	CLAMP- Oil line	65660-1	1
51	LINE- Oil (intake)	A-65705	1
52	SCREW- Pan hd. 6-32 x 3/8	80571	4
53	NUT- Lock 6-32	81126	2
54	GROMMET- Oil line	65357	1
55	CLAMP- Oil line	65513-1	1
56	LINE- Oil (discharge)	A-65682	1
57	VALVE- Check	A-65502	1
	Includes:		
	BALL- (not shown)	25527	1
58	VALVE- Check	A-65515	1
	Includes:		
	BALL- (not shown)	25527	1
	SPRING- (not shown)	59022	1

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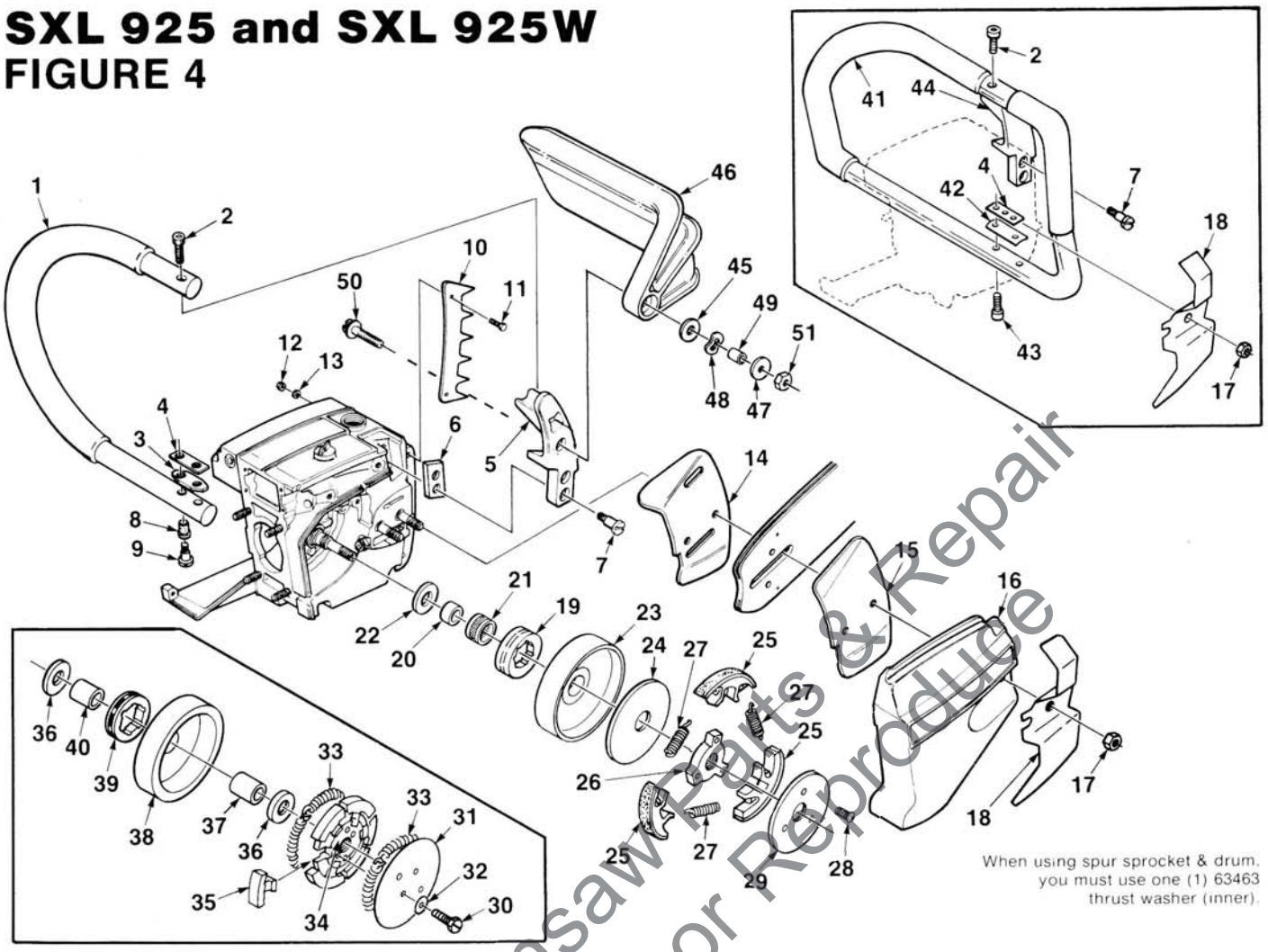
SXL 925 and SXL 925W
FIGURE 4



When using spur sprocket & drum, you must use one (1) 63463 thrust washer (inner).

NO.	DESCRIPTION	PART NO.	QTY.
1	HANDLE BAR- Flush cut (rubber cover)	A-69034	1
2	SCREW- Fil hd., 1/4-20 x 1	82259	1
3	SPACER- Handle bar	68765	1
4	PLATE- Handle bar	65599	1
5	BRACKET- Handle bar (flush cut)	A-70289-A	1
	Includes:		
6	PLATE- Handle bar bracket	65598-A	1
7	SCREW- 12-24 x 3/4	80867	2
8	GROMMET- Handle bar	65518	2
9	SCREW- Shoulder	65520	2
10	KIT- Spiked bumper	A-63720	1
	Includes:		
11	SCREW- Hex hd., 12-24 x3/4	80867	2
12	NUT- 12-24	81068	2
13	WASHER- Lock #12	83056	2
	GUIDE BAR PLATE	A-70618	1
	Includes:		
14	PLATE- Guide bar (inner)	70399	1
15	PLATE- Guide bar (outer)	70400	1
16	COVER- Drivecase	67156-14	1
17	NUT- Hex 3/8-16	81089-2	2
18	GUARD- Chain (SXL-925W)	68078-1	1
19	SPROCKET- 7 spline		
	7T-3/8 pitch 3 shoe clutch (SXL-925W)	63284	1
20	RACE- Inner	64129-A	1
21	BEARING- Roller	64124	1
22	WASHER- Thrust (inner)		
	(for rim sprocket only)	63462	1
	WASHER- Thrust (inner)		
	(for spur sprocket & drum)	63463	1
23	DRUM & HUB (SXL-925W)	A-94117	1
	SPROCKET & DRUM		
	(for 3 shoe clutch) 3/8 7 tooth	A-95631	1
24	WASHER- Thrust	93650	1
25	SHOE- Clutch	A-94126	3
26	SPIDER- Clutch	93811	1
27	SPRING- Clutch	93814-A	3
28	SCREW- Torx	93126	3
	SCREW- Mach. pan. hd. 8-32 x 3/8" (alternate)	82253	3

NO.	DESCRIPTION	PART NO.	QTY.
29	COVER- Clutch	93628	1
30	SCREW- Hex hd. 10-32 x 1/2 (opt.)	80361-2	2
31	COVER- Clutch (opt.)	A-24921-A	1
	Includes:		
32	WASHER- Belleville	12940	2
33	SPRING- Clutch (opt.)	67441	2
34	SPIDER- Clutch (opt.)	65723-2A	1
35	SHOE- Clutch (opt.)	69754-1	6
36	WASHER- Thrust	63462	2
37	BEARING- Roller	64124	1
38	DRUM & HUB- Rim type (opt.)	A-65990	1
39	SPROCKET- 3/8 pitch, 7 tooth (opt.)	63284	1
	404 pitch 7 tooth (opt.)	63285	1
40	RACE- Inner	64129-A	1
	KIT- Handle - wrap-around (SXL-925W)	A-94153	1
	Includes:		
41	HANDLE BAR	A-78457	1
	CHAIN GUARD (See index #18)	68078-1	1
42	SPACER	68898-1	1
	PLATE (see index #4)	65599	1
43	SCREW- 1/4-20 x 1.125	78117	2
44	BRACKET- Handle bar	A-70194-A	1
	Includes:		
	SCREW- 12-24 x 3/4 (see index #7)	80867	2
	PLATE- Handle bar bracket (see index #6)	65598-A	1
45	WASHER	84065-1	1
46	HAND GUARD	95898	1
47	WASHER	95935	1
48	WASHER	96757	1
49	SPACER	95937	1
50	SCREW- Flat hd. 12-24 x 1	80945	1
51	NUT- Lock	81225	1
	ACCESSORY SPROCKETS		
	SPROCKET & DRUM 404 7 tooth	A-65886	
	SPROCKET & DRUM 3/8 7 tooth	A-95620	
	SPROCKET & DRUM 3/8 8 tooth	A-65732	

NOTE: Use index #s 46-49 for units prior to Lot #C-147.

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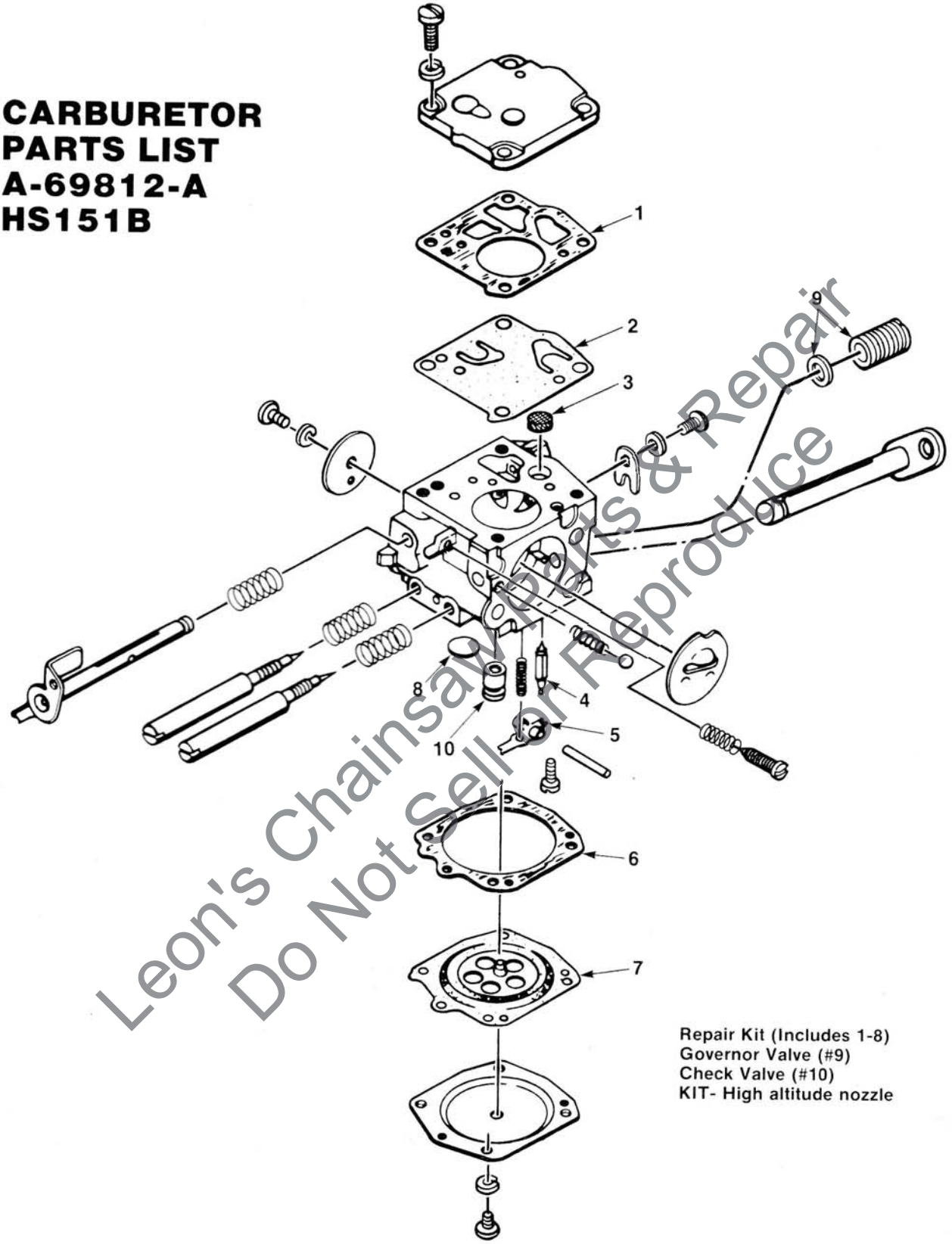
CARBURETOR PARTS LIST A-69812-A HS151B



Repair Kit (Includes 1-8)	95698
Governor Valve (#9)	70334
Check Valve (#10)	69793
KIT- High altitude nozzle	A-69819

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ALWAYS FURNISH MODEL AND SERIAL NUMBER WHEN ORDERING PARTS.

HOMELITE DIVISION OF TEXTRON INC.
14401 CAROWINDS BOULEVARD
P.O. BOX 7047, CHARLOTTE, NORTH CAROLINA 28217

Leon's Chainsaw Parts & Repair
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