

Memo #	Date	Models Affected	Part #(s)	Issue
153	1954-07-14	17	55159-B	Replacement governor spring
154	1951-10-09	26LCS		Proper Installation of High Tension Lead
171	1954-08-16	17		Distorted Carburetor Pump Body
3CSBE	1954-09-17	All	A-55373, A-33055	New Spark Plug Connector
4-CS	1954-09-17	17	71530	New Champion HO-8-A Spark Plug Recommended
7-CS	1954-10-25	5-30, 5-30N	73751, A-73757	New Muffler & Heat Damper Assembly
8-CS	1954-10-25	5-30, 5-30N	73771	New Inner Sprocket Flange Washer
9-CS	1954-10-25	17	55288-A	New Oil Pump Check Valve Spring
10-CS	1954-10-26	17	AA-55068-A, 55005-B, 80603	New Driven Gear & Sprocket Shaft
12-CS	1954-11-11	5-30N	72856-1	New Air Cleaner Elbow
14-CS	1954-11-16	All		Check New Saws Before Delivery
15	1954-01-19	All		Loose Screws on Chainsaws
19-CS	1954-12-09	All		Adjusting The Chain-Push Up On The Bar
24-CS	1955-01-26	17, 5-30	A-55487, A-55488, A-73876, A-73689, A-73740	Bow Bar Attachments
27-CS	1955-02-08	5-30	72859, 80180-1	Strengthened Carburetor Guard
28-CS	1955-02-21	All	73872, A-73873	New Felt Fuel Strainer
28a-CS	1955-05-16	All	A-73873	New Fuel Outlet Strainer
28b-CS	1955-06-15	All	73872	Always Run Fuel Filter
40-CS	1955-05-11	All	All	Oregon Chain, Homelite vs. 1/2 Oregon Sprockets
42-CS	1955-05-25	17		Repair For Inadequate Chain Oiling
43-CS	1955-06-03	17		
44-CS	1955-06-03	5-30	73860	9/16" Solid Sprocket for #4 Oregon Chain
51-CS	1955-08-11	5-30N	A-74201	Handle Bar Brace Added
55-CS	1955-10-13	All		Proper Connecting Rod Assembly Procedures
56-CS	1955-10-12	5-20	71470-A	Proper Recoil Spring Tension
57-CS	1955-10-18	17, 5-20	55101-A	Interference With Bow Mounting Plate
58-CS	1955-10-21	17, 5-20		Priming The Chain Oiler
59-CS	1955-10-21	17, 26LCS, 5-20, 5-30	A-55487, A-73875, A-73690, A-73739, A-73689, A-73740	Bow Guide Bar & Mounting Kits
60-CS	1955-10-31	17, 5-20		Interchange Of Parts
64-CS	1955-12-07	17, 5-20	A-55406	Change In Casting Of Wico Ignition Backplate
65-CS	1955-12-13	All		Process to Cure "Fade" In A Cut

67-CS	1955-12-15	17, 5-20, 5-30N	71516, 73068	New Idle Check Seat Plug Tillotson HP Carburetors
72-CS	1956-01-27	17, 5-20	80630	New Muffler Cap Screw
78-CS	1956-03-19	All		Proper Installation Of Garlock Seals
79-CS	1956-03-23	EZ	A-23133, 22841, 22842	Sharpen All Chainsaw Before Demonstration
82-CS	1956-04-02	17, 5-20	AA-55259-A, 55109-A	New Oil Pump Check Valve & Pickup Tube
84-CS	1956-04-10	17, 5-20	A-55824	New Oil Pump Outlet Check Valve Assembly
85-CS	1956-04-13	All		Check Cylinder Nuts For Tightness
86-CS	1956-04-17	17, 5-20, 5-20L, EZ	AA-55082-A, A-55526-A, A-55800-A, A-55679-A	New Rovented Reed Valve Assmeblies
88-CS	1956-05-04	EZ	55659-A	New Hardened Clutch Cover
89-CS	1956-05-11	17, 5-20	80593-1	New Machined Bow Guide Mounting Plate Screws
93a-CS	1956-05-21	17, 26LCS, 5-20, 5-20L, 5-30, 5-30N, 7-29, 8-29, EZ	AA-73249, AA-73247, AA-73244	Guide Bar Suppliers and Stock Notification, Homelite Vs Oregon Vs General
99-CS	1956-07-09	All		Chain Reference Chart. Part #'s & Drive Link Counts
100-CS	1956-07-13	7-29	74867	Carburetor Fuel Pump Screen Added
106-CS	1956-09-05	17-L	A-55786	All 17 Models Now Equipped With Tillotson HL-4A Carburetors
108-CS	1956-09-10	All		Pan Head Screws Eliminate Teeth
111-CS	1956-10-01	26LCS, 4-20, 5-20, 5-30N, 6-22, 7-19C, 7-21C, 7-29, 8-29, EZ	72295-A	Starter Hub Screw Now Socket Head & Heat Treated
112-CS	1956-10-05	17, 5-20	80651	Gear Fastening Screw Revised To Socket Head
114-CS	1956-10-15	5-20, 7-29, EZ		Fuel Cap Valve Material Switches From Hycar to Thiokol
115-CS	1956-10-22	All		Remedy For Sticky Ball Drive Starter
117-CS	1956-10-25	7-29	A-77037, 77034, 74386-A	7-29 Saws Now Using Brown Carburetor. "B" Following Serial# Indicates Brown Carburetor Used
118-CS	1956-11-09	All		Flooding Saws May Need Fuel Inlet Lever Adjusted Due To Swollen Diaphragm
119-CS	1956-11-16	17, 5-20	A-77092	Carburetor Fuel Pump Replacement. Eliminates Check Balls & Uses Flapper Valves
120-CS	1956-11-19	17L	A-55859	Correction For 22836-A: Reed Valve Assembly Incorrectly Lists AA-55082-A
122-CS	1956-11-23	7-29	A-6049, 74129	New Governor & Crankshaft
124-CS	1956-12-05	17, 5-20		Correction To 112-CS, Staking Sprocket Shaft Screws Is Required

125-CS	1957-01-02	26, 5-30, 7-29	A-74474	New Air Shroud Supplied
130-CS	1957-02-01	17, 5-20, EZ	55953, A-56012, 55921, A-55955	New 14" Bow Guide Bar Available
131-CS	1957-02-20	Brush Cutter		Proper Brush Cutter Maintenance
132-CS	1957-02-21	7-29	A-77159, A-6051, A-74552-A	New Crankshaft, Governor, Connecting Rod
138-CS	1957-04-03	5-20, EZ	55403	Coil Now Has Internal Ground
140-CS	1957-04-03	7-29	74386-A	Idle Fuel Groove Machined Into Intake Manifold
146-CS	1957-05-15	All		How To Install Fuel Pump Diaphragms
148-CS	1957-05-15	EBC	55846, 55848	Hanger Bumpers Added, Throttle Cable Rubber Tube Added
150-CS	1957-05-15	All		Satin Chrome Bars Now Being Sold
152-CS	1957-06-19	EZ, EZ-6	A-56019	1/2" Pitch Homelite Sprocket Available
156-CS	1957-06-27	6-22, EZ-6	56175	Adding Spring to Smooth Governor Operation, Universal Carburetor To Be Offered
160-CS	1957-07-02	5-30, 7-29	71817-C, 73065-A	New Sprocket Shaft & Pulley
162-CS	1957-07-10	EZ-6	23218, 23218-1	Different Diameter Magnetos Used: 5 1/4" & 6"
163-CS	1957-07-10	6-22	56179	New Governor Spring
165-CS	1957-08-01	All	A-74996-A	New "Hycar" Fuel Inlet Needle Seats To Reduce Leakage
166-0	1957-08-09	All		Loctite Threadlocking Kit
167-CS	1957-08-16	17, 5-20, 6-22	A-56169	New Bow Attachment To Be Used With 8 Tooth Sprocket
170a-CS	1957-09-27	6-22, EZ-6	23218, 23218-1, 23218-2, 23210, 23210-1	Gastonia vs Port Chester Serial Numbers, Proper IPL 3's
173-CS	1957-10-04	EZ Brushcutter		Modification To Upper Head Casting
175-CS	1957-10-25	17, 4-20, 5-20, 6-22	A-55379, A-56169-A	Older Bow Out Of Production
176-CS	1957-10-25	EZ-6	56225	Thrust Washer Correction
177-CS	1957-11-19	6-22, EZ-6		Proper Seal & Bearing Installation
181-CS	1958-01-07	All	55225-1, 56076-1	New Sprocket Keys Heat Treated Spring Steel
184-CS	1958-02-28	17, 4-20, 5-20, 6-22	AA-55068-2, AA-55086, A-56154, A-56158	Gear Ratios & Gear Ratio Conversions
185-CS	1958-03-17	4-20, 6-22, EZ-6		Fuel Cap Testing Prior To Shipment
189-PT	1958-04-23	27729, 29593	Electric Pruner	Improper Wire Clamps Specified
191-CS	1958-05-02	All	A-56200, 56196	New Fuel Strainer
201-CS	1958-07-08	7-19, 7-21	56182-A, 56396	New Muffler Attachment & Exhaust Cap
203A-CS	1958-07-17	All		Proper Diagnosis of Fuel Systems

204-CS	1958-08-07	7-19, 7-19C, 600D, 600D-A, 700D, EZ, EZ-6, Zip (1958), Zip (1959), Zip-A, Zip-B	55572-A	Nylon Sealing Plug Added
205-CS	1958-08-20	6-22, 7-21	56219	New Crankshaft Bearing
207-CS	1958-10-01	5-30	A-77284, 77282, 77283	New Drive Pulley, Clutch Drum & Belt Used
210-CS	1958-09-11	6-22, 7-19, 7-21, EZ, EZ-6, Zip	56464, A-55533	Air Filter Interchange and Attributes
214-CS	1958-10-06	Zip	55632, 72276	Bucking Spike Installation
217-CS	1958-10-24	Direct Drive Saws	A-56377	To Replace A-55662 Clutch Drum
218-CS	1958-10-30	17, 26LCS, 4-20, 5-20, 5-30, 6-22, 7-21, 7-29, 8-29	56497, 71470-A	New Recoil Spring Introduced, Starter Ball Drive Use
220-CS	1958-11-04	Gear Drive Saws	56470	Fuel Tank Mounting Strengthened To Eliminate Breakage
221-CS	1958-11-11	Brown Carburetors	A-74996-A, A-77327, A-77326, A-77250	Remove Older Part #'s From Stock, Ensure Needle's & Seats And Diaphragms Are Current
222-CS	1958-11-28	4-20	55601, 55602, 55593	New 8 Tooth Sprocket Replaces Old 6 Tooth
223-CS	1958-12-02	4-20, 4-20A, 5-30, 7-19, 7-19A, 7-21, 7-21A, 7-21GA, 8-29		New Torque Spec's & Design Of Ball Drive Hub
226-CS	1958-12-11	4-20, 4-20A, 5-30, 7-19, 7-19A, 7-21, 7-21A, 7-21GA		Revised Shipping Cartons, Handle Not Attached, Gear Oil No Longer Supplied In Carton
226a-CS	1958-12-22	4-20, 4-20A, 5-30, 7-19, 7-19A, 7-21, 7-21A, 7-21GA		How To Package Handles In Chainsaw Cartons
233-CS	1959-01-12	4-20	55491, A-56068, 56396, 55506-A	New Cylinder Used On 4-20 Models Above S/N 873405
241-CS	1959-04-27	1, 4-20, 5-20, 6-22, -21	55054-A	New Starter Ball Drive Plate
245-CS	1959-06-18	4-20, 7-21, WIZ	80710	Fuel Tank Mounting Revised, Heli-Coil Installed For Top Tank Screw
257-CS	1959-08-28	9-26	A-56581-A	New Idler Gear Assembly
260-CS	1959-10-12	7-29, 8-29	74626-2	Revised Piston Ring

261-CS	1959-10-12	4-20, 7-19C, 7-21C, 700D, WIZ	A-56505-A	Carburetor Revised To Include Fitment To WIZ
262-CS	1959-10-19	4-20, 7-19C, 7-21C, BUZ, WIZ, ZIP	A-56613	New Exhaust Cap With Built In Element
264-CS	1959-12-17	Brown Carburetors	A-77374, 77301-A	Revised Fuel Pump Cover & Main Diaphragm Cover
265-CS	1959-12-21	All	55362-1A, 55597-1A	Starter Rope Drum Groove Widened
266-CS	1959-12-22	Direct Drive Saws		Remove "Rust-Ban" From Clutch Drus Before Installing
267-CS	1959-12-28	BUZ	A-74406	Correct Leaking Oiler With O-Ring
270-CS	1960-01-25	4-20, 7-19C, 7-21C, BUZ, WIZ, ZIP	A-56613	Frequently Plugged Exhaust Cap Indicates Improper Carburetor Adjustment Or Fuel Mix
270a-CS	1960-05-10	4-20, 7-19C, 7-21C, BUZ, WIZ, ZIP	A-56613-A	Exhaust Cap Flange Improved With Bigger Outlet Holes
273-CS	1960-02-08	17, 4-20, 5-20, 6-22, 7- 19, 7-21, 9-23, BUZ, EZ- 6	55075-A, 55075-1A, 55126-A, 56101-A, 56328-A	Revised Clutch Spiders & Covers
283-CS	1960-04-06	9-23, 9-26	A-56832	Muffler Mounting Revised, New Muffler Adapter
290-CS	1960-05-27	17, 17L, 4-20, 5-20, 5- 20L, WIZ	A-55568	Fuel Tank Part # Change, Air Filter No Longer Included
301-CS	1960-06-28	9-23, 9-26, 900D, 900G	57176	Revised Sturdier Air Filter
307-CS	1960-08-01	Brush Cutter	A-55458-1	Revised Drive Shaft Casing
312-CS	1960-08-19	900D, 900G	A-57429	Models No Longer Governed, New Carburetor With Throttle Return Spring Required
315-CS	1960-08-23	700D, 700G	A-57440	Models No Longer Governed, New Carburetor With Throttle Return Spring Required
317-CS	1960-08-26	All	55123-B	Spring Revised With Black Oxide Coating
DSM-27	1960-09-06	All		Part #'s & Listings For Homelite Chain Availability
320-CS	1960-09-20	700D	56026	Non-Governed Saws Use Smaller Diameter Flywheel
322-CS	1960-09-26	6-22, 7-19, 7-19C, 7-21, 7-21C, EZ, EZ-6	56876	New Air Filter Element
322a-CS	1960-10-27	6-22, 7-19, 7-19C, 7-21, 7-21C, 700D, 700G, EZ, EZ-6	57337	New Air Filter Element
323-CS	1960-10-04	700D	A-57461	New Crankshaft With Counterweights
324-CS	1960-10-05	600D, Zip, Zip-5	57337	New Air Filter Element

326-CS	1960-10-11	WIZ, WIZ-A	23350, 23478	WIZ IPL's Based On Serial Number
327-CS	1960-10-14	700G	A-57473	New Crankshaft With Counterweights
328-O	1960-10-19	All		Torque Values For Connecting Rod Socket Head Screws
331-CS	1960-10-28	500, BUZ	56788-A	BUZ Chainsaws Now Use 500 Air Filter
335-CS	1960-11-04	17, 4-20, 5-20, 6-22, 7-21, 700G, WIZ	A-56830, A-56849, A-56824	Revised Wider Drive Gears, Revised Driven Gear & Clutch Drum
336-CS	1960-11-07	700-GFM, 700-GAFM	A-57474	New Crankshaft With Counterweights
340-CS	1960-12-08	500	A-57615	Revised Oil Pump Service Kit
342-CS	1960-12-19	4-20, 700G, 700-GFM, WIZ	57349, 57350	Revised Fastening of Fuel Tank & Gear Case Cover
344-CS	1961-01-04	20MCS, 26LCS, 5-30N, 7-19C, 7-29, 8-29, 700D, EZ, EZ-6	A-56448	AA-71655-1 Cap w/ Chain Superseded to A-56448
345-CS	1961-01-04	500	57292, 56326	Duplicate part # assigned, Use 56326
349-CS	1961-01-18	4-20, 5-30, 700D, 700G	55677, 55738, 74917	Shut-Off Fuel Cocks Eliminated; Use ElBow Instead
351-CS	1961-01-30	4-20, 700G, WIZ	55140-A, A-56580	New Saws Use Same Chain Oil & Gear Oil Cap
355-CS	1961-02-20	All	62032	Use UJ12 Spark Plug In Extreme Cold Weather
356-CS	1961-03-23	All	HC-10112-L, HC-10113-L	50" 1/2" Pitch Chain Changing to 113 Drive Links
357-O	1961-03-27	Fairbanks Morse Starters	56450-2A, A-57647	Starter Revised, Individual Friction Shoe Components No Longer Supplied, Replace Shoe Assembly
328-O	1961-03-29	All	80541-A, 80492, 80805, 80806	Connecting Rod Cap Screws Are Now 9/16" Long
358-CS	1961-04-05	All		New Universal Guide Bars With Oil Hole Drilled Through, Can Be Used On Gear Or Direct Drive Saws. List Of Bar & Chain Part #'s
359-O	1961-04-11	All		Proper Bearing Replacement and Cleaning Techniques
369-CS	1961-06-16	909D, 909G	57915, 55680	Spring Is Now Installed In Fuel Hose To Prevent Kinking
376-CS	1961-09-08	9-23, 9-26, 707D, 707G, 900D, 900G, 909D, 909G	72971-2, 80841, 57938, 56313	Revised Air Cleaner Elbow Gasket & O-Ring
377-CS	1961-10-17	909D, 909G	57599-A	Revised Air Filter Composed of "Phenolic Impregnated Polyeser Fiber". Clean With Gasoline & Compressed Air

378-CS	1961-10-18	9-23, 9-26, 900D, 900G, 909D, 909G	A-57846-A, A-57089-A, 83042, 25412, A-56914-A, 56875-A, A-56874-B	Crankcases Revised To Use 5/16" Cylinder Studs. 909D & 909G Manufactured Above Serial# 1204549 Use 5/16" Studs. Crankcase Assembly, Cylinder Stud Hardware, Cylinder Gasket & Cylinder All Revised. Superseded Parts Available Until Supply Exhausted
380-CS	1961-10-26	9-23, 9-26, 900D, 900G, 909D, 909G	A-56874-AT	Cylinder Has Steel Lining. Rust Preventative Must Be Removed Prior To Installation
382a-CS	1961-11-16	707G, 707G1, 707G2, 707G3, WIZ-B	A-57883, 57792, A-58047, A-57885, A-57541-A, A-57538-A, 57579, 57555-A, 56441-1	Starter Ball Drive Revised To Use 1/4" Balls. Rotor Revised With Larger Taper, New Crankshaft Required On Early 707G Models. Changes Effective 707G Above Serial# 1216896 & WIZ-B Serial# 1208843
383-CS	1961-11-10	707D, 707G	58033, 58036	Revised Air Filter Composed of "Phenolic Impregnated Polyester Fiber". Clean With Gasoline & Compressed Air. Additional Mounting Hardware Required On Older Units. Installed above Serial# 1222610.
384-CS	1961-11-13	17, 4-20, 4-20A, 6-22, 7-21, 7-21C, 600D, 700G, EZ, EZ-6, WIZ, WIZ-A, WIZ-B, ZIP, ZIP-5	57337-A, 57172-A, 57041, 57173	Revised Air Filter Composed of "Phenolic Impregnated Polyester Fiber". Clean With Gasoline & Compressed Air. Installation Of New Gaskets Required.
386-CS	1961-12-05	All		Serial Tags Now Stamped With Revision Letter. Parts Lists Identified With Revision Letter On Cover.
387-CS	1961-12-11	600D, 700D, 707D, ZIP	A-55621-A	Oil Reservoir Cover Revised To Accept A-56580 Cap. Old Reservoir Cover No Longer Supplied.
388-CS	1961-12-15	7-19, 7-19C, 600D, 600D-A, 663, 700D, 707D, EZ, EZ-6, 909G, ZIP, ZIP-A, ZIP-B	A-57363, 77403	Clutch Drum Bearing Must Be Lightly Coated With Grease Prior To Installation
389-CS	1962-01-18	900D, 900G, 909D, 909G	58168, A-56874-CM	Cylinders Provided With Stud Spacers To Allow Use On Older Crankcases
390-CS	1962-01-19	5-20, 6-22, 7-19, 7-121, 700D, 700G, 707D, 707G, EZ-6	A-58102, 57987, 57919	Tillotson HL-117-C Carburetor Supplied With 75756 Throttle Return Spring
391-CS	1962-01-22	9-26, 900G, 909G	A-58031, A-58030, 58027, A-58028, 58023	Heavy Duty 3/4" Wide Clutch Now Available

392-CS	1962-02-02	500-A, 600-A, 707D, 707G, 909D, 909G, ZIP- A	A-58165, 55984	New Points Assembly Supplied To Supersede A-57745
398-CS	1962-03-05	All	58095	New Connecting Rod Cap Screw With Tapered Head
402-CS	1962-04-03	900D, 900G, 909D, 909G, 990D, 990G	A-58306	New Cylinder Supersedes Previous Cylinders.
404-CS	1962-04-16	ALL HL Carburetors	57289, 57284	New Internally Vented Carburetors Require Proper Gasket & Diaphragm
409-CS	1962-05-15	770G, Super WIZ		Loose Bar Stud Dowel Pin Can Damage Gears. Use Flat Pin Punch For Temporary Repairs.
242a-O	1962-05-30	20MCS, 19, 21, 22, 25, 5P, 24B4A		All Parts Unique To Listed Units Are Obsolete & No Longer Supplied. Parts List Provided For 20MCS
411-CS	1962-06-15	ALL HL Carburetors	58388, 57919	New Carburetor Diaphragm & Gasket Now Supplied
414-CS	1962-06-29	17, 4-20, 5-20, 6-22, 7- 19, 7-21, 9-23, 9-26, 500, 600, 660, 700, 707, 770, 900, 909, 990, BUZ, EBC, EZ, EZ-6, K-82, K-92, K-95, K-100, Super WIZ, WIZ, WIZ-A, WIZ-B, ZIP	AA-55195-A, A-57643-B, A- 58262-A, A-58265-A	New Connecting Rods Supplied With Increased Machine Clearance On Crankshaft End
418-CS	1962-08-09	Super WIZ-A	A-56484, A-75766, 77247-1	Tillotson HL-142A Must Be Serviced With Appropriate Throttle Shaft & Stop Lever
419-CS	1962-08-21	Super WIZ	A-58222-2, 57935-A, 58035, 56175	Governors Installed Above Serial# 1309088. Recommend Retrofitting Earlier Models Using Kit In Memo
423-CS	1962-10-16	700G	84095-2	New Fuel Tank Mounting Washers Harder & Thicker
429-CS	1962-11-07	909D, 909G, 990D, 990G	57754	Adapter Plate Now Available As Separate Service Part
433-CS	1962-12-04	ALL	55986-A, 55994-A, 55994-1A, 56214-A, 57579-A, 56026-A, 56111-A, 56276-A, 57568-A	New Coil Provides Hotter Spark. Revised Flywheels With Stronger Magnets Provide Voltage Up To 2000 Volts. New Rotors Not To Be Used With Old Coils.
434-CS	1962-12-07	C-5	58546-1, 58189-B	New Threaded Clutch Spider Starting With Serial# 1349787. Old 55075-3A Clutch Spider Still Available.



435-CS	1962-12-14	C-5	58367	Fuel Tank Gasket Found To Be Insufficient. All Fuel Tanks Bonded Until Further Notice.
440	1963-01-03	Non-Governed Saws	58569, A-56484, A-57012, A-57440	New Heavier Throttle Opening Spring For Non-Governed Saws With HL-46B, HL-62Ax, HL-104A Carburetors.
441-CS	1963-02-01	C-5	A-58360-A	Tillotson HL-141B Carburetor Used After Serial# 1369597. Revised Lo Mixture Needle.
445-CS	1963-03-28	C-5, C-7, C-9	58340, 90872	Revised Oil Pickup Hose. Use O-Rings To Secure Old Hose Until Service Parts Available.
447-CS	1963-04-01	ALL	81192	New Flex Lock Nut Replaces Old 81116 Nut
448-O	1963-04-10	ALL	A-23723	12-24 Heli-Coil Kit Available. Part #'s Listed For Other Size Heli-Coil Kits Available.
449-CS	1963-04-15	C-7, C-9	58423-A, 58425, 58424-A	C-7 Above Serial # 1420481 & C-9 Above Serial # 1420956 Use Revised Muffler Baffle, Cap, Tubes & Screws
453-CS	1963-05-31	Pyramid Reed Saws	55941-1	New Reeds Are Heat-Treated, Ednurance Finished Stainless Steel
454-CS	1963-06-04	C-5, C-7, C-9	57568-A, 56441	Saws Between Serial # 14100069 to 1438423 Have A Revised Phelon Rotor That Needs Replaced. Pictures Show What To Look For. Rotor Casting Interferes With Starter Cup, Causing Fractures When Cup Nut Is Tightened.
455-CS	1963-06-13	ALL	A-56485-B, A-58734, A-58544-1, A-58556-1	Universal Bow Guides Now Fit All Saws Except Belt Drives. Planetary Bow Kits For C-Series Available in .5404" & 1/2" Pitch.
445-CS	1963-06-25	C-5, C-7, C-9	58340-A, A-58333-1A, 58335-A, A-58828, A-57834-5	Revised Molded Oil Hose Now Available. Drive Case Redesigned To Accept Hose Barb & New Oil Pickup Filter Introduced.
456-CS	1963-08-06	C-5, C-7, C-9	23710, A-23696	New Flywheel Spanner Wrench And Clutch Spider Adpater Introduced.
457-CS	1963-08-05	660D, 707D, 707G, 770D, 770G	A-58303	New Stronger Connecting Rod Replaces A-57643-B
459-CS	1963-09-26	C-5, C-7, C-9	A-59034	Drivecase Assembly With Latest Oil Pickup Assembly, Manual Oiler Plunger & Lighter Check Valve Springs Available.
460-CS	1963-10-03	C-5, C-7, C-9	A-58368	Effective Serial # 1464403, Vent Holes In Fuel Cap Enlarged To .035"
461-CS	1963-10-11	C-5, C-7, C-9	58930, 58337-A, 58837, 58356-A, A-58931-1	Above Serial # 1479037, Throttle Handles Revised To Use New Oil Pump Rod, Oil Pump Rod Connector, Oil Pump Rod Bushings. C-7 & C-9 Now Use Carburetor Cover To Control Spit-Back

463-CS	1963-10-08	C-5, C-7, C-9	55290	Above Serial # 1462307, Insulation Sleeve Now Used ON Switch & Spark Plug Leads In Place Of 58318 Grommet
464-CS	1963-10-15	770D, 770G, 990G, WIZ-B, Super WIZ	A-58899, 58546-1, A-58890-A, 58547-2, 58546-3, A-58892-A, 58897, 58547-1, 58896, 58895	Production 770d, 770G, 990G, WIZ-B, Super WIZ Saws Switched To Thread Clutch Spiders. Revised Crankshafts & Spiders Listed To Fit These And Earlier Saws With Wide & Narrow Clutch Shoes. Keyed Crankshafts Will Be Obsolete When Exhausted.
465-CS	1963-11-07	All	A-55373-A	Spark Plug Cover Has Been Extended BY 1/4" For Less Spark Leakage.
468-CS	1963-12-02	ALL HL Carburetors	58193, 58529	Fuel Pump Diaphragm & Gasket Revised To Teflon Formula Resistant To Fuel Damage.
469-CS	1963-12-18	C-5, C-7, C-9	58920, 58171-1A	Revised Starter Cup Used From C-5 Serial # 1493394, C-7 1491792, C-9 1494112. Wider Flange To Deflect Sawdust Required Revised Fan Housing Clearance.
470-CS	1963-12-18	C-5, C-7	A-58359-B, 58933	New Intake Elbow Uses 58933 Rubber Filler Block Above Reed Cage Instead Of Aluminum.
471-CS	1963-12-18	C-5, C-7, C-9	A-58906-1	Revised Cylinder Shield Covers More of Cylinder
472-CS	1963-12-20	XL-12	A-58803-1	Starter Housing Revised To Include Steel Starter Post. Homelite Recommends Training Customer To Use Short, Quick Pulls When Starting.
473-CS	1963-12-20	C-5, C-7, C-9	58352-A	Stronger Throttle Return Spring
474-CS	1964-01-28	XL-12	A-52972, A-52994, A-52971, A-52963, A-52964	XL-12 Drivecase Modification Instructions For Bow Guides. Appropriate Guide & Chain Part #'s Listed.
476-CS	1964-01-31	900D, 900G, 909D, 909G, 990D, 990G	A-58289	New Chrome Plated Cylinder Replaces A-58306-1
479-CS	1964-02-14	770D, 770G	A-56068-A	Some 770's Accidently Shipped With Old A-56068 Muffler Element. Inspect All Units & Replace Element As Needed.
480-CS	1964-02-20	XL-12	81068, 83056, 80867, 80899	Corrections To Page 5 Of 23755 Parts List
481-CS	1964-03-03	C-5, C-7, C-9, XL-12	59064	Bushing Used ON Manual Oil Pump Rod Of C-Series, Throttle Cover Of XL-12.
483-CS	1964-03-25	ALL	A-57834-8, 59293	Pump Plunger Revised With Less Air Space In Plunger Bore For Quicker Priming. New 59293 Plunger Spring Required.
483a-CS	1965-03-15	All	A-57834-10	Added 59074 O-Ring Under Mounting Nut
484-CS	1964-03-25	XL-12	28028, 28008	Flat Washer & Hair Pin Clip Used To Limit Breaker Arm Travel On Pivot Post.

488-CS	1964-05-07	770G, EBC, Super WIZ	A-59070	New Governor Bracket Supersedes 57935-A Bracket.
489-CS	1964-05-08	All 5MM Hi-Tension Leads	A-55373-A	Spark Plug Cover Has Been Extended BY 1/4" For Less Spark Leakage.
490-CS	1964-05-08	770G	A-58204-B, A-58890-B, A-58892-B	New Crankshafts With Rolled Brass Counterweights
493-CS	1964-05-13	XL-12	58688-A, 59538	Revised Crankshaft Seal, Added Breaker Box Gasket, Special Crankshaft Polishing, Added Crankshaft Hardness To Prevent Breaker Box Contamination & Premature Wear.
495-CS	1964-05-15	XL-12	A-59290	Revised Starter Housing Has Cast-In Brass Starter Post. Eliminates 58761 Bushing.
497-CS	1964-05-28	XL-12	A-59052, A-59049, 59050, 59065, 59051, 80825	New "Quite" Muffler Assembly Offerd For XL-12 Chainsaws.
498-CS	1964-06-17	775G, Super WIZ, WIZ	59347, 59348, 58549-A	Revised Fuel Tank Mounting Hardware, Explanation Of Throttle Handle Straps.
499-CS	1964-06-24	775D, 775G	23798, 23799, A-23696, 58549-A, 57365-3	Corrections To 23798, 23799 Parts Lists
500-CS	1964-07-01	C-5, C-7, C-9, XL-12	22788	Air Filter Gaskets Not "Pre-Coated", Use 3M Cement To Adhere Gasket To Carburetor Chamber
500a-CS	1964-03-10	707D, 707G, 770D, 770G, 775D, 775G	22788	Air Filter Gaskets Not "Pre-Coated", Use 3M Cement To Adhere Gasket To Tank
504	1964-08-24	XL-12, XL-Circular Saw	59638-A, 59639-A	Plastic Spring Shields Now Used To Keep Sawdust Out Of Springs. Pin Added To Housing To Control Rope Retraction.
506-CS	1964-09-18	C-9, C-91	55932-6	Starting With Serial # 1708723 C-91 Reed Cage Has 3/32" Hole Drilled In Bottom.
510-CS	1964-10-27	Super XL-12, XL-12	A-59552, 72311, 55584	USE New Needle Bearing Sprocket Drum Assembly On All Units. Previous Bushing Obsolete.
513-CS	1964-10-28	Super XL-12, XL-12, XL-15, XL-100	59558-S	New Optional Platium Center Electrode Spark Plug Available.
514-CS	1964-11-18	Super XL-12, XL-12, XL-15, XL-100		Supplements To Listed Model IPL's. Phelon & Wico Igtions Now Being Used
515-CS	1964-11-24	Super XL-12, XL-12, XL-15, XL-100	58873	Wico Coil Retaining Clip

516-CS	Omitted	C-5, C-51, C-7, C-71, C-9, C-91, Super XL-12, XL-12, XL-15, XL-100		Proper Drivecase Installation Procedure, With Screw Tightening Pattern.
517-CS	1964-11-27	C-5, C-51, C-7, C-71, C-9, C-91	59929	Formica Thrust Washer Now Used Between Slutch Spider & Drum On Planetary Drive Models.
522-CS	1964-12-18	C-5, C-51, C-7, C-71, C-9, C-91	A-59571, 23832	Parts List 23832 Improperly Identifies .404" Plentary Kit. Proper part # is A-59671
523-CS	194-12-21	C-5, C-51, C-7, C-71, C-9, C-91, Super XL-12, XL-12, XL-15, XL-100	A-59956	New Fuel Cap Supersedes A-58368-A. Includes Cup-shaped Guard Over Vent Holes.
526-CS	1964-12-30	All		In Cold Weather, Loosen Fuel Cap To Relieve Vacuum Before Cold Start.
525-CS+2	1965-01-01	Super XL-12, XL-12, XL-15, XL-100	59457, 58865	Proper Assembly Diagram Of Felt Fuel Wick System
527-CS	1965-01-11	ALL	23129, 23343, 23318, 22771, 22772, 23560	Lacquer Paints Available For Touchup Painting
528-O	1965-01-12	20, 35, 26LCS, 5-30, 7-29, 8-29	62750	New Seal Used In Front Half Of Crankcase
529-CS	1965-01-11	Super XL-12, XL-12, XL-15, XL-100	59760, 58875-A	New Stator Boxes Built With Shelf for 59760 Felt Seal
530-CS	1965-01-13	Super XL-12, XL-12, XL-15, XL-100		When Replacing Reeds, Be Sure They Are Centered On Final Assembly
532-CS	1965-01-19	4-20, 5-20, 6-22, 7-19, 7-19C, 7-21C, 17, 500, 600D, 600D-A, 700D, 700G, C-5, C-7, C-9, C-51G, C-71G, C-91G, Buz, EZ, EZ-6, Wiz, Zip (1958), Zip (1959), Zip-A, Zip-B	A-59483, 59351	New Connecting Rod is 1/16" Wider On Bearing Surface.
533-CS	1965-01-26	Super XL-12, XL-12, XL-15, XL-100	59717, 59716, A-58767-B	Carburetors Now Use Forked Fuel Inlet Arm That Indexes With Fuel Inlet Needle. New Tillotson HS-4C Has Reduced Hole Size For Needle.
534-O	1965-01-22	All		Heli-Coil Has Revised Part #'s For Thread Kits

537-CS	1965-02-18	XLBC	83046	Lock Washer Added To Clutch Drum Collar Screw
538-CS	1965-02-17	Super XL, XL Automatic	59274	XL Automatic Serial # 1819169 to 1821699 & Super XL Serial # 1820738 to 1821012 Assembled Using 3 59274 Gaskets. Gaskets Revised To 3/64" Thick, Only Use 2 Gasket, 1 On Each Side Of Carburetor Spacer.
542-CS	1965-03-22	Super XL, XL Automatic	59678-A	New Reed Valve Is Stainless Steel & .001" Thinner
543-CS	1965-03-23	Super XL, XL Automatic	59654-S	TJ-6-J Spark Plug To Be Used
545-CS	1965-04-14	26, 26LCS, 26LCSA		Units Obsolete. Parts Fitting Only These Units Discontinued. Parts List Provided.
546-CS	1965-04-27	Super XL, XL Automatic		Manual Oiler Pickup Assembly To be Installed At Proper Angle.
547-CS	1965-05-04	EZBC	55398-C	Revised Handle Clamp
549	1965-05-14	Super XL, Super XL-12, XL-12, XL-15, XL-100, XL Automatic	A-63246, 59065-A, 59891-A	New Muffler Cap Has Reinforcing Strap On Inside Of Cap. Revised Muffler Studs 1/16" Shorter.
551	1965-05-19	Super XL, Super XL-12, XL-12, XL-15, XL-100, XL Automatic	63250	New Wico Condenser Has Shorter Lead. Only Wrap New Condenser Lead Around Primary Wire Once On Installation.
552-CS	1965-05-21	C-91	A-63239	C-91's From Serial # 1854403 Use New "High-Lift" Reed Stop & Single Reed System.
553-CS	1965-05-26	Super XL, Super XL-12, XL-12, XL-15, XL-100, XL Automatic	58757-A	New Flywheel Screen Stud Has Shoulder To Center Screen.
556-CS	1965-06-04	Super XL, Super XL-12, XL-12, XL-15, XL-100, XL Automatic	58958	New Molded Fuel Hose Now Used.
557-CS	1965-06-03	XP-1000	A-59922, A-58683, 63389, 59975	Do Not Use A-59922 Special Wrap Around Handle Until New Drivecase & Guard Available.
559-CS	1965-07-09	All C-Series, XL's & XP's	63290	Felt Washer Retained By Cotter Pin Added To Airbox Drain Hole
560-CS	1965-07-22	C-51, C-52, C-71, C-72, C-91, XP-1000	A-59493-A1, 63403	New Drivecase Has Improved Load Capacity With New Bearing.
561-CS	1965-07-22	All		Summer Operations, Boiling Fuel. Clean All Air Passages.

562-CS	1965-08-02	C-5, C-7, C-9, C-51, C-52, C-71, C-72, C-91, XP-1000	56292-A	Felt Washer To Be Added Between Stator Box & Crankcase Hub
563-CS	1965-08-06	XL-500	63033	Muffler Air Deflector Obsolete & Should Be Removed To Improve Cooling
564-CS	1965-08-23	ALL HL & HS Carburetors	57729, 58980-R	Rubber Fuel Pump Diaphragms Now Preferred.
566-CS	1965-09-03	XP-1100	63431, 63084, 63084-1	Early Models Require Spacer Between Crankshaft & Automatic Oil Pump Worm Gear. Later Worm Revised To be 1/8" Longer To Eliminate Spacer.
567	1965-09-03	XP-1000, XP-1100	58175-B, 59982-A, A-59927-A, 59978-A	XP-1000 Above Serial # 1962315 & XP-1100 Above Serial # 1961294 Use 1/4-20 Threads To Attach Muffler. Revised Parts To Match.
568-CS	1965-09-22	Super XL, Super XL-12, XL-12, XL-15, XL Automatic	63225	New Bar Adjuster Screw
571-CS	1965-10-01	Super XL, Super XL-12, XL-12, XL-15, XL-100, XL Automatic	63407, 58732-A, A-59801-B, A-58799-B	Fuel Tank Now Secured Using 1/4-20 Shoulder Screws. Fuel Tank & Crankcase Revised.
572-CS	1965-10-01	All C-Series, XL's & XP's	63355, 63356, A-58317-B1, A-63072-A1, A-58799-B, A-59801-B	Crankcases To Be Sealed With Flat Gasket. Old O-Ring Will Not Fit New Crankcases.
575-CS	1965-10-22	All		Lock Washer No Longer Used On Drivecase Covers
578-A	1966-07-08	Super XL, Super XL-12, XL-12, XL-15, XL Automatic, XL-700, XL-800, XL-850		Appropriate Chain Drive Link Counts
579	1965-11-29	C-5, C-7, C-9, C-51, C-52, C-71, C-72, C-91, Super XL, Super XL-12, XL-12, XL-15, XL Automatic, XP-1000, XP-1100	71505, A-58767-C, A-59057-A, A-59931-A	C Series & XP Idle Adjustment Now Made On Carburetor, Plug External Adjuster Hole. XL's Have New Machined Hole & Tapered Screw. Carburetor Throttle Lever Arm Revised. Summary Of All New Or Reinstated Parts Included.

580-CS	1965-11-30	Super XL, Super XL-12, XL-12, XL-15, XL Automatic	58706-B, 58706-B1, 59458-B, A-59049-A, A-59895-A	Mufflers Now Mount With Three Screws. Cylinders & Muffler Bodies Revised.
582-CS	1965-12-06	XP-1100	A-56580	Magnesium Oil Filler Cap Replaces A-58390-A Plastic Cap
583-CS	1965-12-06	Super XL, XL Automatic, XL-500	63253, 63260	New Delrin Reed Valve Seat Eliminates Screws & Springs
584-O	1965-12-08	All HL	63590	New Kit Services All HL Carburetors
590-CS	1966-01-05	XP-1100	59259-1, 59259-1A, A-63398, A-63398-A	Strengthened Idler Gear Post
592-CS	1966-01-24	XL-AO, Super XL, XL-12, XL-15, XL-500	A-63080	Do Not Use Noise Suppressor On XL-500 Chainsaws
594-CS	1966-03-11	XL-AO, Super XL, XL-12, XL-15, XL-500	59710, 59649, A-59930-B, A-59951-B	Oil Reservoir Covers Now Permanently Cemented
596-CS	1966-03-16	XL Series, C Series, XP Series	A-23949, A-23951, A-23950	Redesigned Piston Wrist Pin Snap Ring & Installation Tools
598-CS	1966-03-31	XL-AO, Super XL, XL-12, XL-15, XL-500	A-59801-C, A-58799-C, A-63496, A-63477, 63473, 63497-1, 63498, 63497	Crankshaft redesigned to use 31 Needle Connecting Rod Bearing
600-CS	1966-05-06	XL-700, XL-800	23987	Shim To Adjust Flywheel Air Gap To .005"-.007"
602-CS	1966-05-31	XL-800	63605, A-58828	New Automatic Oiler Pickup Hose & Filter
603-O	1966-06-07	ALL		Ball Bearing Installation
604-CS	1966-06-14	XL-AO, Super XL, XL-12, XL-15, XL-500	A-58779-D, A-59801-D, A-58925-A, A-59930-B, A-59951-B, 63621	Crankcase Dowel Pins Now Used
606-CS	1966-07-07	XL-500, XL-660, XL-700, XL-800, XL-850	A-64140, 64144	Duckbill Valve Now Used In Fuel Cap
607-CS	1966-08-17	XL-850		Breakerless Magneto Test Procedures
608-A	1967-03-14	XL-AO, Super XL, XL-12, XL-15, XL-500	64049-A, 64400, A-64446	Improved Starter Spring Lock
613-CS	1966-10-17	XL-700, XL-800	64137, 64137-A, 63318	Improved Sawdust Screen
614-CS	1966-10-17	XP Series, C Series	64105	Gasket Added To Overrunning Bearing Starter
615-CS	1966-10-18	XL-AO, Super XL, XL-12, XL-500, XL-700, XL-800	63053-2, 63053-1, 63957, 63052, 63977, 63034, 63051-1, 80895, A-23934	New 3-Shoe Clutches

617-CS	1966-10-22	XP Gear Drive Saws	A-63717, A-63398-B, A-63398-A, 59277-A, 59277	New Gear Case Venting System
618-CS	1966-10-22	XL-AO, Super XL, XL-12, XL-15, XL-500	63744, 63740-1, 63745, 63739-1, A-59251	New 1-Piece Weighted Fuel Hose
619-CS	1966-10-21	XL-700, XL-800, XI-850	A-63907, 63166, 63370	Redesigned Reed Valve Assembly
612-CS	1966-11-11	XLBC, XLBC-A	59415-A, 59415, 59414	New Throttle Cable Assembly
622-CS	1966-12-20	XL-AO, Super XL, XL-15, XL-500XL-700, XL-800, XL-850	A-63682-C, A-63485-2A	New Fuel & Oil Tank For XL-700, XL-800, XL-850. All XL Automatic Oilers Now Use #8 Screws
623-CS	1967-01-11	XL-700, XL-800, XL-850	63223, 63778, 63779	1-Piece Cylinder & Throttle Handle Gasket Superseded
624-CS	1967-01-19	Wiz 55, Super Wiz 66, Super 77	A-64286, A-64287, 64282, A-56849, A-58260	New Stainless Steel Drive Gear & Drum
625-CS	1967-01-19	XL-700, XL-800, XL-850	63565, 63565-A, A-63330-2, A-63330-1	Revised Spring Shield
626-CS	1967-01-19	XL-AO, Super XL, XL-15, XL-500XL-700, XL-800, XL-850	58757-A, 58757-B, 81109, 81109-2	New Starter Pawl Studs
627-CS	1967-01-19	XL-800, XL-850	A-64368, A-64369, A-64370, A-64371, 64124, 64129	New Sprockets & Bearings
628	1967-02-03	251	54421, 54422, 54423, 54265, 54267	Faulty Ignition Components, Test Procedures
630-CS	1967-02-03	XP-1020 Automatic	A-57341, A-56299, A-56615, A-57364-A, 77442	Available Sprockets
638-CS	1967-04-17	XL-AO, Super XL, XL-12, XL-15, XL-500		Bend Recoil Spring For Better Performance
641-CS	1967-05-01	XL-700, XL-800, XI-850	A-64421	Starter Housing Screen
642-CS	1967-05-19	XL-700, XL-800, XL-850, XP Series	A-72206, A-63307, A-64678, A-64621	New Hardened Connecting Rod Bearings
644-CS	1967-08-01	XL-800, XL-850	80985	New Socket head Clutch Cover Screws
651-CS	1967-08-25	XL-AO, Super XL, XL-12, XL-15, XL-500	58926, 55163-1	Proper Thrust Washer For 8-Tooth Sprockets
655	1967-10-11			Dealer Warrantly Claim Form



657-CS	1967-10-13	XL-101, XL-102, XL-103, XL-104	A-64910, A-64390-1, A-64908, A-63217, 63638, 63638-A, 6369, 63639-A, 64569-2, 63977, 64904-1	New Larger Clutch Assemblies
658-CS	1967-10-25	XL-800, XL-850	64569-1, 63957	New Full Radius Clutch Shoes
659-CS	1967-10-26	XL-700, XL-800, XL-850, XL-88	A-65338, A-63682-C, A-65340, A-64710	New Welded Tank Crankcases
661-CS	1967-11-20	All	HT1250, HT1550, GW1250, GW1450, GW1550-16, GW1950-20, GW2350-24, GW2950-30	Redesigned Universal Bars, Instructions To Reorient Bar Adjuster Pin
667-0	1967-12-13		AA-77472, 72763, 3255, 34022, 33689, 73626, 33687, 34021, 33688	2 1/2 Gallon Fuel Can Parts
668-CS	1967-12-29	Super 77, Super Wiz 66	A-64902, A-63177-A, A-65324, A-59999-1, 64473, 64133-A, A- 64901, A-63143, A-64846, A- 63182	New Fuel Tank, Crankcase, Fuel Tank Strap
669-CS	1967-12-29	XL-101, XL-102, XL-103, XL-104	65386, 24173	Walbro Carburetor Check Valve Replacement
671-CS	1968-01-29	XL-101, XL-102, XL-103, XL-104	A-64145-1, A-64798-1, A- 63953-1, A-64799-1, 64609, 65360, A-65572	New Gasketed Fuel Tanks, New Handle Bars, New Gasketed Oil Reservoir Cover
675-CS	1968-03-04	XL-101, XL-102, XL-103, XL-104	65379, 63977, A-64908	Use Dual Clutch Springs
678-CS	1968-04-18	C-5, C-7, C-9, C-51, C-72	58920, 23649-A, 58294, 23808	Revised Faribanks-Morse Parts Lists, C-72 & C-51 Now Pawl Type Starters
681-CS	1968-05-10	XL-101, XL-102, XL-103, XL-104	A-65437, A-64875, A-64875-A, A-65439, A-64697, A-64697-A, A-64697-B, A-65441, A-64876, A-64876-A	Revised Throttle Handle With Gasketed Oil Tank
682-CS	1968-05-10	C-Series, XP Series	65711, 65712	Recoil Spring Shields Available

683-CS	1968-05-29	9-23, 9-26, 900D, 900G, 909D, 909G, 990D, 990D, 995D, 995G	71530-S, HO8-A, 72858-2S, HO-3, 65544-S, UJ-11-G, 65545-S, UJ-7-G	New Gold palladium spark plugs replace platinum tip spark plugs
684-CS	1968-06-14			Proper Reed Installation
685-CS	1968-06-20	XL-101, XL-102, XL-103, XL-104	82146, 82151, 82152, 82153, 82154, 82155	POZI Drive Screw Locations
687-CS	1968-06-27	XL-102, XL-103, XL-104, XL-88, XL-700, XL-800, XL-850	65842, 63977, 65379	New Clutch Spring Available
688-CE	1968-07-12	112A15-I, 113A25-I, 118A35-I, 118A35-2, 116A50-2, 119A35-I, 119A35-2, 250A18-I, 251A35-I, 251A35-2, 9A115-1A, 9A115/230-1A	54919-6, 54097-2A, 33103, 54903, A-54954, 54792, A-54947, A-54052, A-54948, A-54053, A-54949, A-54054, A-54946, A-54110, A-54950, A-54389	New Rotor & Bell End Bearing Support Available
689-CS	1968-07-12	XL-101, XL-102, XL-103	63624-1, 63624-1A, 65321, 82145	New Ignition Backplate & Pozi Drive Screws
690-CS	1968-07-18	XL-101, XL-102, XL-103, XL-104	65586, 65587	Handle Bar & Bracket Plates
692-CS	1968-08-05	XL-101, XL-102, XL-103, XL-104	A-63952-A, A-63952, 64948	New Starter Rope Drum & Spring Lock
697-CS	1968-08-15	XL-101, XL-102, XL-103, XL-104	A-64796-A, A-64796-B, A-64797-B, A-64797-A, 65586, 64610, 64474, 64614-A, A-65666-1, 65670, 65559, 64754, 64473, A-65565-1, A-65568-2	New Crankcases & Handle Bar Mounting TO Improve Handle Bar Feel
700	1968-09-24		24231	Chainsaw Safety Pamphlet Now Attached To Every New Saw
702-CS	1968-08-30	XL-104	A-65908, 65909, 65911, 65912, 65913, A-65921	New Magneto & Throttle Handle
703-CS	1968-08-30		A-59809-A, A-64384, A-667023, A-64073-A, A-63092	All Automtic Oil Pumps Now Assembled & Tested

704-CS	1968-09-18	XL-101, XL-700, XL-800		Cemented Fuel Tanks Warranty Terms
705-CS	1968-10-01	C-51, C-72, XP Seires , XL-700, XL-800, XL-850, XL-901,	65830	Recoil Spring Anchor Post Band Now Used
707-CS	1968-11-01	XL-12, Super XL Automatic, Super XL- 15, XL-901, XL-903	A-58767-C, A-65962, A-65578, A-63448, A-65963, A-65578	Tillotson Not Keeping Up Carburetor Supply, Walbro Units Available
710-CS	1969-01-06	XL-101, XL-102, XL-103, XL-104	63165-1, 63165-3, A-64796-A, A-64796-B, A-65796-C, A- 64542-1, A-64542-2, A-64797- A, A-64797-B, A-64797-C, 63237, 65829	New Crankcases & Cylinders With 2" Cylinder Skirt
712-CS	1969-02-06	Super XP-1020, Super XP -1020 Auto, Super XP-1130 Auto		Parts List Coming, Use XP List With Noted Changes
716-CS	1969-03-24	XL-102 Automatic	24106-A	New Model Replaces XL-102, New Parts List Coming
717-CS	1969-03-30	EZ (small), EZ Automatic, Super EZ, VI- 123, XL Mini, XL Mini Automatic, XL-101, XL- 102, XL-103, XL-104, XL- 113, XL-114, XL-122, XL- 123	65321, 24304	Pozi Drive Bit To Install to 80-90 Inch Pounds
718-CE	1969-03-31	20TP2-1	A-53194-1, A-53197, A-53192, 53248-2, 76885-A, 54858-1	Revisions To 24069 IPL
719	1969-04-01	XL-88, XL-870, XL-875, XL-901, XL-903, XL-904, XP Series	A-63780-B, A-63780-A, A- 63781-B, A-63781-A, A-63071- C, A-63071-B	New Wrist Pin Retainer Ring Design
723-CS	1969-07-01	EZ, EZ Automatic	24352	"Duxseal" Used On Starter Rope
724-CS	1969-04-01	2000 Automatic, 2000E Automatic, 2000P Automatic	80912, 64837-2A, A-65750	Larger 1/4" Screw To Fasten Throttle Handle Brace

727-CS	1969-05-01	Super XP-1020, Super XP -1020 Auto, Super XP-1130 Auto	24804	New IPL
729-CS	1969-05-01	2000 Series, XP Series	A-63717, A63717-A, A-64310	New Metal Oil Cap
730-CS	1969-05-01	2000 Automatic, 2000E Automatic, C-72, XP-1020, XP-1130	67139, 64051	New Starter Cup Now Used
731-CS	1969-06-01	XL-101, XL-102, XL-103, XL-104	A-67502, 64265-1A, 64117-1, 64118-1	New Intake Manifold Now Used, Assembly Instructions
733-CS	1969-08-01	XL-12, Super XL, XL-15, XL-500	A-58952-A, A-58952-B, 5871, 67509, 67510, 58782, 67485, 58753, 81089-2, 81196, A-67206-A, A-67206, 67475, 59764-A, 67476, 59896-A, A-59930-D, A-59930-C, A-59951-C, A-59951-B, A-65561-A, A-65561, A-65562-A, A-65562	All Models Now Use 3/8" Bar Studs, Part #'s Supplied
735-CS	1969-09-01	XL-102, XL-103, XL-104	A-64252-2A, A-64252-2, A-64542-1A, A-64542-1	Resdesigned Compression Release Hole
736-CS	1969-09-01	EZ, EZ Automatic, XL-700, XL-800, Super XL, XL Auto Gear Drive, XL Auto Direct Drive	24323, 23974 REV 3, 23840 REV 2	New IPL's Available
738-CS	1969-10-01	2000, 2000E	A-65717	Improperly Aligned Main Nozzle Can Cause Lean High Speed Conditions
739-CS	1969-10-01			Proper Diagnosing Instructions For 2-Cycle Engines
742	1969-11-01	XL-870, XL-875, XL-904	A-67202, A-65865-A	Capacitive Discharge Magneto Parts List & Instructions
743	1969-11-01	EZ, EZ Automatic	65206-A, 65286, A-65203-A, A-65210-A, A-67764	Revisions To Points Ignition System
746	1969-12-01	2000, 2000E, 2000P, Super 2000, Super 2100	65444-S, 63547-S	Change Spark Plug From UCJ-7G To CJ6

751	1969-12-01	MUFS (DT-11100 2HP)	DT-11003-1, DT-11007, DT-11006-1, DT-11-34, DT-11035, DT-11036	Change In Vibrator Motor
752	1969-12-01	9HY-1A	227722	Mismarked Generator Capacity
757-CS	1970-03-01			Store Fuel Filters Properly
758-CS	1970-03-01	XL-102, XL-103, XL-104	A-67706	Handle Bar Stop Kit
759-CS	1970-03-01	XL-870, XL-875, XL-904		C.D. System Testing, Single Components Accepted For Warranty Only
760-CS	1970-03-01		A-23696, A-23934, A-24060, 23717, 23954, 64309	Replacement Clutch Spanner Pins Available
763-CS	1907-04-01	EZ, EZ Automatic	24398	Oil System Test Instructions
763a-CS	1970-06-01	XL-Mini, XL-Mini Automatic	24398	Explanation of "XL-Mini"
764-CS	1970-05-01	XL Automatic, Super XL Automatic, XL-500, XL Automatic Gear Drive	A-59930-D, A-65561, A-65561-A	Proper Drivecase To Order
767-CS	1970-05-01	XL Automatic, Super XL Automatic, XL-500, XL Automatic Gear Drive, Super XL-15, Super XL-12 Automatic XL-660	59649-4	No Longer Available, New Drivecase Required
769	1970-07-01	250A18-1, 250DP3-1, 250S2-1	A-53194-3, A-53194-5, A-53194-4, A-53192, A-53197, A-74552-B, A-64678	Crankshaft Redesigned For Greater Strength
771	1970-07-01	250A18-1, 250DP3-1, 250S2-1, 250A18-1	71106, A-54725, A-54725-A, A54725-B, A-54725-C	Redesigned Case To Eliminate Gasket
772-CS	1970-08-01	XL-104, XL-114	67277	Add Lock Washers To Mounting Screws
774-CS	1970-10-01	XL-400, XL-400FP	67053, 24446	Correction To Clutch Spring Part #
775-CS	1970-10-01	XL-400FP	A-68812	Upgraded Handle Bar Connector
776-CS	1970-11-01	XL-400, XL-400FP	A-68741, A-68460-1, 68478-1, A-68484-1, 68480, 24446	Muffler Redesigned To Downdraft Style

778-PT	1971-01-01	230V 180Cycle Power Tools		Check Ground Wire
779-CE	1971-03--01	10HY35-1A, 119HY35-2		Brush Wire Rerouting
781-CS	1971-06-01	XL-101, XL-102, XL-103, XL-104, XL-113, XL-114, XL-122	A-64786-1A, A-65576-A, A-64796-D, A-68042, A-64797-D, A-68038, A-68040, 65364-A, A-68043-1, 67193	Redesigned Crankcase & Fuel Tank Covers
783-CS	1971-06-01	XL-921, XL-923, XL-924	A-68025-B, A-68025-A, A-68762-2, 68766-2, 68765, A-68853, A-68771, A-68251, A-67887-A, A-67880, A-67887-B, A-67887, A-68265	Revised Throttle Handle With Grips, Revised Handle Bar, Revised Cylinder, New Carburetors
785-CS	1971-06-01	EZ, XL-Mini, XL-101, XL-12, XL-15, Super XL-12, C-51, C-52	58184-1, 58584-2, A-68490, 65058, 65059-1, 64131, 64132, A-59652, A-59652-A, A-68254, A-68491, A-68893	Stack Muffler Discontinued, Use Kit
786-CS	1971-06-01	150 Automatic		Rotor Nut Has Left Hand Threads!
787-CS	1971-06-01	XL-921, XL-923, XL-924	A-68446, 65593, 65718, 68442, 686445, 68046, 24464, A-68025-B, A-68025-A, A-68025, 24464	New 1-Piece Fuel Hose
789-CS	1971-07-01	150 Automatic	24306, 22486	Rotor Gap, Breaker Point Gap, Crankcase Sealing
790-CS	1971-07-01		67866, 67869, 50590, 67870, 67981	New Tillotson HS Carburetor Gasket Sets
791-CS	1971-07-01		68656, 68657, 68661, 68663, 68664, 68659, 68662, 68660, 68658	New Tillotson HL Carburetor Gasket Sets
792-CS	1971-07-28	XL-400, XL-400FP	58927-2, 58928-1, 55123-C, 58751-1	6-Shoe Clutch Now Used
793-CS	1971-08-01	150 Automatic	68640, 68990	Replace Oil Tank Vent When Leakage Occurs
794-CS	1971-08-01	2100S, 3100G	68891	Install O-Ring TO Prevent Cylinder Shield Cracking
795-CS	1971-08-01		23488-B	Install Starter Pawl Studs With Loctite

796-CS	1971-08-01	2100S, 3100G, C-12, 1050 AO, 1130G	A-64178-3A, 64443-1, A-64178-3	New Starter Assembly With Shaft Bushing
797-CS	1971-08-01	EZ, EZ Automatic, EZ-250, Super EZ, XL-1, XL Mini, XL Mini Automatic	A-68949-1, A-68950-1	New Diffuser Muffler Cap
798-CS	1971-08-01	XL-923, XL-924	54444, 68284	Main Nozzle Check Ball May Be Stuck
799-CS	1971-08-01	XL-400, XL-400FP	68695	Oil Line Clamp To Prevent Breakage
800-CS	1971-08-01	XL-88, XL-98, XL-924		Cover CD Terminals With Silastic
800-ACS	1971-12-01	XL-88, XL-98, XL-924		Correction To Verbage In 800-CS
803-CS	1971-10-01			Heli-coil Kits
803ACS	1971-12-01			A-22921 Kit No Longer Available
805-CS	1972-01-01	XL-123	A-68953, A-67527-1B, A-64130-2, A-64130, 68472, 68470-1	New Diffuser Muffler Cap
806-CS	1972-01-01	XL-70Q, XL-800, XL-850, XL-870, XL-870CD, XL-875, XL-901, XL-903, XL-904, XL-913M, XL-914, XL-921, XL-23, XL-924, EZ, XL-Mini	A-65860-3, A-65860-1, A-63958-1, A-63485-2, A-63958-1A, A-63485-2A, A-65163-2, A-65159-1, A-65163-1, A-63659, A-63659-A, A-64385-3, A-65184-2, A-65900, A-67626-3, A-6/660-1B, A-68762-2, A-69034-1	New Standardized Handle Bars
807-CS	1972-01-06	XL-400	58859	Trigger Boot Can Cause Jamming
808-CS	1972-01-01	XL-400	24584	Deomcpresion Valve Tool
809-CS	1972-01-01	150 Automatic	A-68609-1, A-68609	Oil Flow Valve Discontinued
810-LG	1972-02-02		LM-16056-55, LM-16073-60, LM-16072-25, LM-16073-58, LM-16072-26, LM-16073-59	Battery Supplier Part Changes
811-CE	1972-02-02	XL-88, XL-98	A-50765	Governor Bushing Kit Now Available
812-LG	1972-02-02	T-10, T-12, T-15		Headlight Mounting Revision
813-CS	1972-02-02	150 Automatic		Guide Bar Pin May Be Upside Down

814-CS	1972-03-01	EZ, EZ Automatic, EZ-250, Super EZ, XL-Mini, XL-Mini Automatic	A-65202-A, A-65202, A-50689-A, A-50689, A-65036-1, A-65036-3, A--65180-1, A-65180-2, A-67874-1, A-67874-3, A-68489, A-68489-A	Cylinder Skirt Enlarged In All Models
815-CS	1972-03-01	XL-400, XL-400FP	A-69031-1, 68802-1, 68747-2, 68803-1, A-69013, A-68403-B, 68819, 68818, A-69022, A-68890-A, A-69829	New Rubber Covered Handle Bar & Throttle Handle, Revised Decompression Valve
816-CS	1972-04-01	EZ, EZ Automatic, EZ-250, Super EZ, XL-Mini, XL-Mini Automatic	68362-1	New Clutch
817-LG	1972-03-01	R-3, R-5 Tiller	LM-017496-46	Proper Homelite Gear Oil
818-CE	1972-03-01	R-1 Rammer	A-45446	Carburetor Air Cleaner Conversion Kit
819-CE	1972-03-01	35A, 35S	A-74571	Stator Assembly No Longer Available, Individula Parts Still Are
820-LG	1972-04-01	S-8 Snow Thrower	LM-01742-40	Drive Pulley Part # Omitted
821-LG	1972-05-01	T-10, T-12, T-15	LM-16030-66	Axle & Differential Assembly Now Available
822-LG	1972-07-01	Vacumm Collector	LM-01083-86	Pulley Relocation
823-LG	1972-07-01	RM5, RM5E, RM7E	LM-016084-85, LM-81611-58	Superseded Belt For Non-Stop Issues
824-LG	1972-07-01			Energette Battery Troubleshooting
825-LG	1972-09-01	T-10, T-12, T-15	LM-16086-15	Instllation Of New Steering Stops
826-LG	1972-10-01	M-21S	LM-01087-30, LM-09297-83, LM-09182-64	Raising Belt Pulley To Avoid Derailing Belt
827-LG	1972-10-01	T-7, T-8		PTO Belt Adjustments
828-LG	1972-10-01	T-16		Hydrostatic Control Quadrant Adjustment
829-LG	1972-10-01	T-10, T-12, T-15	LM-16066-53, LM-16080-89, LM-16070-07	Fuel Tank Outlet Breakage During Tank Removal
830-LG	1972-10-01	T-7, T-8		Positioning Transmission Interlock Switch
831-LG	1972-10-01	T-10, T-12, T-15	LM-16081-93, LM-16066-82, LM-16027-27	New Fuel Lines
833-LG	1972-11-01	19" Mower	LM-16086-42, LM-01088-18	New Bag Guard
834-LG	1972-11-01	19" Mower	LM-01088-31, LM-01751-91	Superseded Mower Housing
835-LG	1972-11-01	21" Mower	LM-01700-13, LM-01760-69	Superseded Mower Housing
836-LG	1972-11-01	T-16S		Shuttle Drive Adjustments



836A-LG	1972-12-01	T-16S		Shuttle Drive Adjustments
837-LG	1972-11-01	T-10, T-12, T-15, T-16	LM-01221-64	Replacement Headlight Bulb Available
838-CS	1972-11-01	VI-944	69357	Cap Screw TO Retain Isolator Not Shown In IPL
839-LG	1972-11-01	T-10, T-12, T-15	LM-16064-73	Lift Cable Breakage
840-LG	1972-11-01	T-7, T-8	LM-01068-12, LM-16003-23	Accessory Cponversion Kits For Snow Throtwer, Tiller, Front Blade
841-LG	1972-11-01	T-10	LM-16084-32	Dual Range Conversion Kit
842-CS	1972-11-01	110 Electric		Disassembly & Reassembly Procedure
843-LG	1972-12-01	T-10, T-12, T-15, T-16	LM-16086-32, LM-16063-47	Superseded Drag Rod Assembly
844-LG	1972-12-01		LM-16064-93, LM-01732-67	Superseded Lift Hook
845-CS	1972-12-01	XL-2	A-69588, 69433	High Altitude Circuit Plate Available
847-LG	1973-01-01			Mower Shoot Extension Spring To Be Removed
848-LG	1973-02-01	RE8E	LM-07180-35, LM07180-64	Steering Gear Lock Nut Can Loosen
849-CS	1973-02-01	XL-2	A-69277-A, 69585, 69254-1A, 69309-1, A-69587, 69226, 69255-A, 69140-A, A-69586, A-69588, 24173	XL-2 Service Information
850-CS	1973-02-01	Super 1050 Automatic	A-69401, A-69395-1, 69397, 69353, A-63518, A-59963-2, 64409-2	Quiet Muffler & Shield Kit Available
851-CS	1973-03-01	VI-944, VI-955, XL-923	69284-1	New Muffler Shield Available
852-CS	1973-02-01	150 Automatic	A-68264-A, A-68264-B, A-68643-B, A-68643-A, A-69483, 69445, 69446, 64309, A-69533	Redesigned Breaker Point Pivot Post
853-A	1973-11-01		PT-16503, A-67050, PT-16053-50, A-69496, PT-12504-50, A-69682	Power Tip Guide Bar Replacement Sprocket Nose Assemblies
855-CS	1973-02-21		24231	Safety Pamphlet To Be Attached To Every New Saw
856-CS	1973-03-01	XL-901, XL-903, XL-904, XL-913, XL-914, XL-921, XL-923, XL-924	54444, 68284, 69453	New Main Nozzle Check Valve
858	1973-03-01		55399, X9451, 72396, X8807	Condensers May Be Mislabeled

859-CE	1973-03-01	152A25-I, 152A27-I, IA, 153A35-I, IA and 155A50-I, IA	51255	Damper Added To Foot Springs
860-LG	1973-03-01			Engine Model Usage Chart
861-CS	1973-07-01	VI-944, VI-955	A-65948-1, A-69390	Check Valve Required When Replacing Oil Line
862-CS	1973-04-01	XL-2	69659-1	Introduction Of Pressure Regulating Connector
863-CS	1973-04-01	XL-12, XL Auto, Super XL Auto, XL-400, XL- 400FP, XLBC-4	A-63608, A-69480, 65760-1, 69461, 67053, 63051	New Clutch Assembly Introduced
864-CS	1973-04-01	XL-102 Auto, XL-113, XL- 114, XL-123, VI-123	A-69459, A-64910, 65760-2, 64904-1, 69458, 64569-3, 63977, 65842	New Clutch Assembly Introduced
865-CS	1973-04-01	Super 2100 Automatic	A-67588, A-69197, A-67239, A- 69203, 67591-1, 67591-3, 67120-A, 56238-A, 55076-6, 55076-9, 67441, 68392	Super 2100 Now Manufactured With 3/4" Clutch Parts From 2100S
866-CS	1973-05-01		24806, 24258-1, 69656, 69657	Grease Gun Cap Available, 10' Lenth Of Fuel & Oil Hose Available
867-CS	1973-06-01	XL-400, XL-400FP	68377, 68180-A	68377 Crankshaft Reinstated
868-CS	1973-06-01	VI-944, VI-955, XL-923	A-69684, A-68251-B, 58993, 58973, A-69672, A-69684	Carburetors Now Mounted With Idle Speed Screw, Kits Available To Retorfit Older Units
871-CS	1973-07-01			New Cylinder & Gasket Assembly Table
872-CS	1973-08-01	VI-944, VI-955, XL-923, XL-924	A-69674, A-69649, A-69467	New Cylinder & Gasket Kits Available, New Thin Ring Piston Available
873-CS	1973-08-01	2100S, 3100G, Super 2100	81126, 81238	New Lock Nut For Compression Release Guide
874-CE	1973-08-01	XL-98A	A-51347	No Load Speed Must Test To 9000RPM Maximum
875-CS	1973-09-01	150 Automatic	A-68647, A-69533	Some Kits Package With Smaller Breaker Points
876-CS	1973-09-01	VI-944, VI-955	A-69584, 84006, 69561, 68922- 2A	Redesigned Vibration Arm Mount
888-CS	1974-02-01	150 Automatic	A-68644-1	Tank & Handle Assembly Not Seperable
889-CS	1974-03-01	350	24821	Owners Manual Attached
890-CE	1974-05-01	151A15 - 1, 151A15- 1 A, 151A15- 1 B	50982	Transformer Mounting Bracket Available

891-CS	1974-05-01	350	63867	63867 Bearing Cannot Be Replaced With 67395
893-CS	1974-07-01	350, 350HG, 350SL	A-12966, 12090, 12094-1	Kit Allows Proper Trigger Latch Operation
894-CS	1974-07-01		12282-A, 12282, 58688-A	New Double Lip 12282-A supersedes Other Seals. Older Seals Cannot Be Used In 350 Or 650 Chainsaws
896-CS	1974-08-01	350, 350HG, 350SL	A-12958	Kit Allows Walbro HDC-16 & HDC-21 To Have Fully Adjustable Hi Speed Circuit For High Elevation
897-CE	1974-09-01	PCS-30 Compactor		Proper Engine Speed Adjustment
899-CE	1974-10-01	Toran Submersible Pumps	A-42659, 62735, 62736	New Switch Box & Cover
901-CS	1974-10-01	Super XL-12, XL-12, XL-15, XL-100, XL-120, XLBC	58349, A-67745-A, 63497-1, 63497, 63497-4, A-63477-A, 58349-1	Superseded & Consolidated Crankshafts
903-CS	1974-10-01	350, 350HG, 350SL, VI-123, VI-125, XL-123	58785	O-Ring Reinstated For Use On Listed Models
904-CE	1974-11-01	HD65F, HD85F		Possible Assembly Errors In Listed Serial # Range
904-CS	1974-11-01	EZ, Super EZ Automatic	A-69676, A-65163-2, A-69675, A-69024, 82268, 69890, A-65201-B, A-65201-A, A-65200-1, A-65200-A, 65037-7, 65037-2, A-69832, 65115-2	New Handles & Mounting Hardware. New Method Results In More Solid Feel.
905-CS	1974-11-01	Super Wiz 55, Super Wiz 66, Super Wiz 80	A-56540-6A, A-56540-6, 70046, 56442	New Stationary Starter Screen Used In New Starter Assembly
907-CS	1974-11-01	150 Automatic	69973, 69446	Better Breaker Box Sealing
908-CS	1974-11-01	C-72, Super Wiz 55, Super Wiz 66, Super Wiz 80	63655-A, 55553-3	New Carburetor Mounting Gasket
909-CS	1974-11-01	XL-901, XL-903, XL-904, XL-913, XL-914, XL-921, XL-923, XL-924	A-24921, 80361-1, 69884, 12772	New Clutch Cover Plate Kit
910-CS	1974-11-01	Super Wiz 55, Super Wiz 66, Super Wiz 80	A-56516, A-56516-A, A-56824-A, A-56824, 56070-A, 56070, 82289, 80651	New Driven Gear & Sprocket Shaft Assemblies
911-CS	1974-11-01	Super EZ Automatic	A-69807, A-69832, A-65212-B, A-65172, 69755	Chain Oil Pickup Redesigned So That Separate Pickups Used For Automatic & Manual Oilers

913-CS	1974-12-01	650, Super XL, VI-944, VI-955, XL-12, XL-88, XL-400, XL-500, XL-700, XL-701, XL-701AM, XL-800, XL-850, XL-870, XL-875, XL-901, XL-903, XL-904, XL-921, XL-923, XL-923FP, XL-924, XL-924W	A-69962, 58915-1, 58847, 58915, 58847, 55937, 58517, 12624	New Standardized Starter Grip
914-CS	1974-12-01	350, 350HG, 350SL	A-70066, 12253	New Air Restrictor For Cold Weather Operations To Prevent Icing
915-CS	1974-12-01	350, 350HG, 350SL	A-12160, A-12977, A-12958	Walbro HDC-16 & HDC-21 Revisions For Better High Speed Tuning. No Load Speed Must Not Exceed 12,500 RPM.
916-CS	1975-01-01	Super XL Auto, XL-12, XL Automatic, XLBC-4	A-63477-B, A-63477-A, A-67745-B, A-67745-A	New Connecting Rod Leaves More Bearing Exposed.
917-CS	1975-02-01	350, 350HG, 350SL		Drivecase May Have Improper Oil Discharge Hole Location, Rework Instructions
919-CS	1975-03-01	350, 350HG, 350SL		Some Ignition Failures Are Really Loose Transformer Receptacle Leads
920-CS	1975-03-01	350SL	A-12294-1, A-12294, A-12294-2	Revised Sprocket Used For Chain Brake Models
921-CS	1975-03-01	XL-2	A-69587, A-70013, PT-12371-B4, PT-12504-50, A-70239	37 Series 3/8" Low Profile Chain Now Used
922-CS	1975-03-01	350, 350HG, 350SL	12062-1, 12062-1A, 12048-A, 12048-B, A-70246	New Carburetor Flange & Intake Boot Introduced
924-CS	1975-04-01	XL-98, XL-98A, XL-921, XL-923, XL-924	A-69864, A-69836-1, A-69838-1, 69839, 69840, 69842, 69843, 69844, 69850	New Downdraft Muffler With Bolt Locking Tabs
925-CS	1975-04-01	150 Automatic, EZ, EZ Automatic, EZ-250, Super EZ, XL-Mini, XL-Mini Automatic	A-69953, 68362-1A, 68362-1, 69294, 69915, 80361-2	New Standardized Clutch & Cover Kit
926-CE	1975-04-01		54721, 43163	New Briggs & Stratton Engine
928-CS	1975-05-01	150 Automatic	24535-1, 902-CS, 589	Proper IPL Reference

936-CS	1975-07-01	XL-2	A-69587, A-70013, PT-12371-B4, PT-12504-50, A-70239	37 Series Low Profile Chain Does Not Supersede Previous 1/4" Pitch Components
938	1975-01-18	XL-98A	A-67989-1	Thick Ring Pistons Now Being Used
939	1975-10-01	150 Automatic	A-70283-1, A-68599-1	New Handle Bar
941	1975-10-01	XL-12	A-58793-A, 58750-16, 58750-19	New Handle Bar, Red & Back Drivecase Cover To B Supplied To Reduce Inventory
942	1975-01-01	XL, XL-2	A-69319, 70220, 67373, 12199	New Idle Speed Screw & Spring For Walbro HDC-15 Carburetor
943	1975-10-01		24972, 24173	SDC & HDC Check Valve Installation Tools
944	1975-10-01	Super 2, XL, XL-2	A-70285, A-69297-A	Starter Pawl Repair Kit
945	1975-10-01	Super 2, XL, XL-2	A-69314, 70161, 70204, 69838, 69295, 70204, A-70351, 69070-1, A-70352, A-69132, A-70154, 70130, 70391, 70392	New Oil Discharge Assembly, New Clutch Kit, New Crankshaft With Additional Timing, New Idle Speed Screw For Tillotson HK Carburetor
946	1975-10-01	Super XL, XL-12, XL-400, XL-500, XL-660	A-70370	Threaded Insert Kit For Stripped Bar Stud Retainers
947	1975-10-01	350	17018	Identification Manual Tracking Design Changes to 350
947-1	1975-11-06	350	17018	Correction To 947
948	1975-10-01	Super 2, XL, XL-2	69039, 69039-1	Faulty Thrust Washer Can Cause Squeal
950	1975-11-18	SP100-1, SP200-1, SP300-1	43154, 28097	Oil Fill Instructions
951	1975-11-18	36" Rotary Tiller	LM-01053-87, LM-01053-88, LM-01053-89, LM-01053-90	Blade Assemblies No Longer Available As A Unit
952	1975-11-17	Super 1050 Auto, Super 1130 Auto, XP-1000, XP-1100, XP-1130	A-63071-D, A59945	Piston & Rod Replacement Instructions
953	1975-11-17	Super EZ Automatic	A-65212-B, 65137	Oversize Feed Oil Hole On Some Pumps, Some Defective Hoses
954	1975-11-01	350, 450, 650	A-70088, A-12299-A, 12629	New Transformer Mount With Threaded Inserts
955	1975-11-01	VI-944, VI-955	A-69926, A-69522, 68905-2, 68320, 68306, 69308, 69309-1	New Vibration Isolation Arm Bracket

956	1975-11-01	Super EZ Automatic, Super XL Mini Automatic	A-70302, 68734-2, A-70303, 65035-3	Neww Solid Mount Handle Bracket
957	1975-11-01	A-70381	350	New Crankcase Sawdust Shield
958	1975-12-01		LM-16002-40, LM-16901-68	Superseded 40lb Rear Wheel Weight
959	1975-12-01	T-10, T-13, T-16		Incorrectly Routed Wire harness
960	1975-12-01	RE8E	A-43283	Wiring Harness Rerroute Kit
961	1976-01-18	Super XL Automatic, XL- 12, XL-500, XL-660	A-70365, A-59790, A-63909-4, 63291	New Handle Bar & Mounting System
962	1976-01-16	Super EZ Automatic, Super XL Mini Automatic, Super XL Automatic, XL-12, XL- 500, XL-660	70306, 59704	New T25 Torx Screw
963	1976-02-01	350	A-70622, 70228, A-70623, 12285, A-70624-A, 12100-B	New Stiffer Isolators Available, New Isolator Pin with 5/16" Threads Now Used
964	1976-02-01	150 Auto, Super EZ Automatic		375 Pro Cut Now Available As 3/8" Chain. 25, 37, 375, 38 Identifying & Sharpening Instructions
965	1976-03-12		70308, 70309, 70310	New Synthetic Rubber Withstands Stale Fuel, Ordering Instructions
966	1976-04-01			Last Year Built Model List
968	1976-04-01	RE8E		Incorrect Wiring Of Charging System
969	1976-04-01		70306, 24982	Some T30 Bits Shipped By Mistake. Inspect For T25 Marking
971	1976-05-01	150 Automatic	68591-A, 68591	Redesigned Terminal Elminantes Points Box Warpage
972	1976-05-01			No Saws Can Be Returned With Fuel & Oil In Tanks
973	1976-06-01	Super Wiz 55, Super Wiz 66, Super Wiz 80	A-56824-A, 56070-A, 82289	Loctite & Proper Torque Needed During Assembly Of Driven Gear
974	1976-06-01		40C63-7, K3-92007-6A	Some Components In .404" Repair Kit May Be 3/8"
975	1976-06-01	T-16H	154269	Improper Part# In Operator's Manual
976	1976-06-01	RE8E	157679	Improper Part# In Operator's Manual
977	1976-09-01	350	A-70304	High Output Automatic Oil Pump Available
978	1976-09-01	EZ, EZ Automatic	65061	Some Rotors May Not BE Machine Properly To Clear Points Box
979	1976-09-01	S-4		Improper Part# Reference In Operator's Manual

980-CE	1976-09-01	SP150-1, SP200-1, SP200-2, SP300-1, VCH178-1, VCH250-1	A-43293, A-43294, A-24981	New Service Tools Available
981-CE	1976-09-01	SP150-1, SP200-1, SP200-2, SP300-1	A-43005-A, A-43279-A	Voltage Conversion And Level Control Kit Chart
982-CE	1976-09-01	SP150-1, SP200-1, SP200-2, SP300-1		Operation Questions Answered For Concrete Vibrators
983-CS	1976-09-01			Universal Guide Bar Introduced. Model Table Attached Showing Guide Bar, Length, Bar Plates, Chain & S-Clip If Required
984-CE	1976-09-01	119A35-1, 119A35-2, 119A35-1L, 119A35-2L		Replacement Briggs & Stratton Engines
985-CE	1976-09-01	120TP3-1A, 9TP3-1B	42121-1A, A-43404	New Base For 120TP3-1A and New End Housing Kit For 9TP3-1B
987-CS	1976-11-01	350, 360, 450, 650, Super 650	22636	Dielectric Grease Prevets Corrosion Of CONTACT Spring in Transformer
988-CS	1976-11-01	650, 650E	A-12739-1B	Use Super 650 Muffler and Retap Cylinder to 1/4" Threads
989-CS	1976-11-01	Super 2, XL, XL-2	A-70285-A	Drill Size Changed To .228" & Rotors Cannot Be Repaired More Than Once
990	1976-11-01	Super 2, VI Super 2, XL, XL-2	A-70445, A-70446, A-70893, A- 70894, A-70898, A-70583, A- 70899, A-70582	New Fuel & Oil tanks With External Threads. Internal Thread Tanks No Longer Available, But Caps Still Supplied
991-CS	1976-11-01	150 Automatic, Super 2, Super EZ Auto, VI Super 2, XL, XL-2		Some New Saws May Have a Stuck Fuel Inlet Needle. Cabruretor To Be Redesigned To Prevent This.
992-CS	1976-12-01	Super 1050 Automatic, Super 1130G	A-70611	New Carburetor Kit With SDC Carburetor
993-CS	1976-12-01			Use Enough Excess Fuel & Oil Hose To Avoid Sharp Bends & Stretching
995-CS	1977-01-01	Super EZ Automatic	65131-15, 65	Certain drivecase covers must be modified to avoid distortion of bar plate until new covers are available.
996-CE	1977-02-01			Revised OSHA Statutes requier ground protection. Instrcutions for modifying current equipment.
1000-CS	1977-04-01	450	80173-1, A-12480-A, A-12481- A	New bucking spike screw

1003-CS	1977-04-01	350, 360, 450, 650, Super 650	50729	Add wire tie to coil to prevent ground lead breakage
1004-CS	1977-04-01	150 Auto, 350, 360, Super EZ, Super 2, XL, XL-2	69433, 93194, 70331, 93196, 67382, 93199, 70750, 93204	New carburetor circuit plate with captured fuel inlet lever.
1006-CS	1977-04-01	350, 360	70715, 12161-1B, 12046-1	New intake manifold and shield
1007-CS	1977-04-01	Super EZ Automatic	A-65200-1A, A-65200-1	Some drivcases may be improperly labeled
1008-CS	1977-04-01	150 Auto	A-70332	Detent & clamp kit to prevent carburetor needles from vibrating out of adjustment
1009-CS	1977-05-01	Super 650	A-70756	3/4" clutch available
1011-CE	1977-03-01	Generators	S-394	Rotor Removal Instructions
1012-CS	1977-05-01	Chainsaws	70310, 93112	New Hydrin compound hoses
1016-CS	1977-06-01	150 Auto, 350, 360, Super EZ, Super 2, XL, XL-2	A-70653-A, A-70330-A, A- 70797-A, A-69957-A, A-68415- A, A-70745-A	List of Lot #'s when improved captured arm carburetors were installed.
1017-CS	1977-06-01			Carburetor Cross Reference Guide For Chainsaws. Includes Homelite part#, manufacturer part#, repair kit, gasket kit and units compatible.
1018-CS	1977-06-01	150 Auto, 350, 360, 450, Super EZ Auto, Super XL, Super XL-925, Super XL-Mini, Super 2, XL, XL-2, XL-12, XL-123	A-12243-1, A-12258, A-68954, A-70909, A-70796, A-70910, A- 70944	New front hand guard kits available
1019-CE	1977-06-01	XL-98A	A-42208	Suspected defective governor system on listed carburetors. Return for replacment.
1020-CS	1977-07-01	Super 2, VI Super 2, XL, XL-2	A-93686, 82320, 69097-1, 93656, 69096-1	Redesigned 2-piece muffler assembly
1021-CS	1977-07-01	Super XL, XL-12	65642	Use sealer along with gasket
1022-CS	1977-08-01	360	A-93128	Strengthened cylinder shield and brace kit
1023-CS	1977-08-01	450	A-70421	Vibration isolator inspection and assembly instructions
1024-CS	1977-09-01	Vi-123, VI-125, XI-123	A-68498-A	Some defective connecting rods bored toos mall, will lock up on assembly.



1025-CS	1977-09-01	2000, 2100, 2100S, 3100G, Super 2000, Super 2100	82201, 80573	82201 no longer available, use 80573 with Loctite
1026-CS	1977-09-01	Super EZ Automatic, Super XL Mini	A-70737, A-70737-A	Revised handguard kit to include original shock mount.
1027-CS	1977-10-01	XL Automatic	7344-1, A-93896, 70771, 93653, 70845, A-93717, 70801, 94062	New mineral reinforced nylon engine & starter housings.
1028-CS	1977-10-01	450, 550	A-12411-1C, 93112, 70964	Increased torque specifications for muffler screws, new hoses used, axial float specifications, use anti-seize compound on isolators, install filter over automatic oil pump vent hole
1029-CS	1977-10-01	Chainsaws		Serial number decoding instructions
1030-CS	1977-10-01	360	A-12107, A-12107-A, 12059-2, 12059-2A	Revised handle & bracket, increased strength of SEMS hardware
1031-CS	1977-10-01	Super XL, XL-12	A-59043, A-65181	Some Super EZ bucking spikes packages as Super XL bucking spikes.
1032-CS	1977-10-01	150 Auto	93044, 12530, 68513	Trigger latch kit, bearing interchange
1033-CS	1977-11-01	150 Auto, 350, Super EZ Auto	68362-3, 68362-3A, 68362-1A, 68362-1, A-69953, 68362-4	Clutch fitment instructions
1034-CS	1977-11-01			.375" chain drive link thickness increased, new repair kits available
1035-CS	1977-10-01	XL Automatic	A70898, A-68593, 93703, 69659-1, 69451	New crankcase pressure oiling system used on XL's above serial# 772760001
1037-CS	1977-11-01	VI Super 2, XL-2S	A-70583, A-68593, A-64293	Use A-68593 in all units
1038-CS	1977-12-01	450, 550	A-12480-A, A-12480-B, A-70421, A-70421-A, A-70961-A, A-70960-A, A-70055-B, A-12334-1, A-70707, A-70959-B, 12101-A, 70924, A-12439-A	Revised bucking spike and mounting instructions to reduce breakage, revised longer life vibration isolator, strengthened crankcase kit that requires new fuel tank, revised starter pawl studs and rotor.
1039-CS	1977-12-01		A-63345, A-58531	Carburetor throttle shafts may be incorrectly packaged
1040-CS	1977-11-01	350, 360	A-70246-A, A-70246-B, 12048-B, 12048-C, 12062-1B, A-70923-A, 70743, 70743-A	Revised carburetor mounting with new boot, gasket & bushing
1041-CS	1977-11-01			Ignition point cleaning instructions

1042-CS	1977-12-01	XL Automatic UT10506, UT-10507	A-94241, 70344-1	New starter with metal starter rope bushing, oil must be thinned in crankcase pressure oil systems in cold weather. Troubleshooting instructions.
1043-CS	1977-12-01	Super Wiz 55, Super Wiz 66, Super Wiz 80	A-64286, A-64286-A, A-64287, A-64287-A, 58546-3, 58546-3A, 58547-2, 58547-2A	Revised clutch spider and gear drum hub to reduce binding
1044-CS	1977-12-01			Revisions to 24864-REV1
1045-CS	1977-12-01			Proper point gap settings
1046-CS	1977-12-01			Starter rope sizes, Homelite part#, manufacturer sizes, overall diameter
1047-CS	1977-12-01	360	A-12107-A, 82257, 88051	82257 screw must be used with handle bar
1048-CE	1977-12-01			Kohler service schools available, schedule included
1049	1977-12-01			Part#'s for owners manuals, parts lists and other service information
1050-CS	1977-12-01	DP3-1A, ETP3-1, ES11/2-1, ES2-1, ES3-1, 56DP3-1	43458, 43452, 43453, 43454, 43455, 43456, 43457, 62264, 62294, 62263,	New spider and end coupling assemblies
1051-CS	1977-12-01	35SL, 150, 350, 360, 450, 550, 650, Super 650, 750, Super XL, XL-12, XL-98A	A-69500, A-69500-A, 69454, A-12222	New fuel cap design allows servicing of duckbill valve, 69454 reinstated
1052-CS	1977-12-01	150 Auto		Design idea for carburetor adjustment screwdriver
1053-CE	1978-01-01	HR-18, HR-20	HR-24303, HR-24298, HR26920, HR-26921	New Gear & Shaft
1054-CS	1978-01-01	Super 2, VI Super 2, XL, XL-2	A-70351, A-70351-A, 69743, 93972, A-93971	New clutch kit with removable snap ring, new clutch removal tool with smaller bore, sprockets now packed with snap rings.
1055-CS	1978-01-01	450	A-12439-A, 70924	Rotor not available as assembly, individual parts must be ordered.
1056	1978-02-01			1976 & 1977 Branch Service Memo Index by model & subject
1057-CE	1978-02-01	130A22-1, 130A22-1A, 130A22-1B	53852, A-42324, 53752-5, 53752-19	New engine equires new generator bell
1058-CE	1978-02-01	HSB50-1	46143	44AH Battery for electric start conversion
1059-CE	1978-02-01	160TP4-1	A-43887, 43910, 43439-2	Kit to repair crankshaft breakage under warranty

1060-CS	1978-02-01	Super XL Auto, XL-12, XL-15, XL-500, XLBC-4, XLS11/2-4	93097, 93095, 58874-A	New coil requires new lead
1062-CE	1978-03-01	13A30-1D	17132	Corrected wiring diagram
1073-CS	1978-06-01	Super EZ Auto	A-94111, 65205, 68701	UT-10537 saws now being produced with solid state ignition. Instructions for reporting module failure or problems.
1075-CS	1978-07-01	150 Auto	A-69533-A	Completely redesigned breaker points system
1076	1978-06-01	Walbro HDC, SDC & WB Carburetors		Proper Walbro carburetor metering lever adjustment procedures
1078	1978-08-01	360, 450, 550	A-17189, A-17163, A-17146	New Pow-R-Arm adapter, new chain breaker & rivet spinner, new 3-shoe clutch tool
1079	1978-09-01	150 Auto, Super EZ Auto	67855-1, 65217, 65892, 65024	For customers experiencieng breakage with "s-clutch", use 3-shoe clutch.
1080	1978-09-01		69365	New 1/8" carburetor fuel line barb
1081	1978-09-01	XL Auto	94565	Oversize starter housing screw for stripped threads in plastic housing
1082	1978-09-01	450, 550, Super 2, VI Super 2, XL, XL-2	A-12356-A, A-12356-B, A-94578	Dia[hramg kit for 450/550 saws not usable on other models. A-12356-A is .025" thick and A-12356-B is .010" thick.
1083	1978-09-01	ST-100		Proper setting of metering lever, low speed mixture screw, idle speed screw and engine grounding location
1084	1978-09-01	450, 550	A-12395-3A, A-12395-3B, A-12342-A, A-94077, A-12424-A, A-93933	New handle bars with solid round mounting now used, new fuel tanks to accommodate.
1085	1978-10-01	E-3000-1	A-50639-B	A-50693-B 120/240 volt conversion kit revised wiring diagram.
1087	1978-11-01	360	A-70962, A-12251-D, A-12266-E, 12061-C	Revised automatic oil pump is no longer adjustable, new crankcase and shortblock.
1088	1978-11-01		94197, 69455, 69451	Fuel cap vent valve test with dish soap
1089	1978-11-01	Super EZ Auto, ST-100	94625, 94270	New ground lead for Super EZ with electronic ignition, new crankcase grass shield for ST-100
1090	1978-11-01	360	A-93867, A-94302, A-93693, A-12237-C	New chain brake kit for 3-shoe clutch. New 3-shoe clutch kit for older models.
1091-CS	1978-11-01	150 Auto	A-68536, 68631, A-93250, 12199, A-69957, A-69957-A, A-69957-B, 69959	Revised carburetors with larger thread size idle speed screw.

1092-CE	1978-11-01	Submersible Pumps	A-42454	New pump wiring markings
1093-CE	1978-11-01	60 cylce generators	A-53824	Brush lead now available
1094-CS	1978-11-01	Super 1050, Super 1130G	A-70602, A-69276, A-70611	New Walbro SDC-60 carburetors used from Lot #6202 & Lot #6217. Kit available for older models. Parts list of kit included.
1095-CS	1978-11-01	360	A-94304, A-94302, 12033-3, 12033-3A, 12117-1, A-93240, A-12112, A-67639-2, A-94055	New spur sprocket available, new air filter mounting system with thread down nut instead of 1/4 turn system. Kit available for older models.
1097-CS	1978-11-01	150 Auto		Ignition components in Service Memo 1075 not readily available, use older parts to service older units. All superseded parts reinstated.
1098	1978-12-01	450, 2000 Automatic, Super 2000	A-70057-A, A-70057B, A-70025, A-93297, A-12112, A-67639-2, A-12358, 94106, A-69734, 67022	New air filter cover system for 450 eliminates 1/4 turn style. Cylinder for 2000 temporarily reinstated.
1099	1978-12-01	160TP-4	A-43442, A-46158, A-42562-A, A-47145	New impeller kit required for new engine which has a larger 1 1/4" crankshaft.
1100	1978-12-01	Super 1050	93288-2, 93281-1, 93289, 94743, A-94744	Models after Lot #8299 built with 3/4" clutch. When spider 58546-2A is exhausted, kit A-94744 will superseded to convert older saws to 3/4" clutches.
1101-CS	1978-12-01	XL-101, XL-102, XL-103, XL-104	A-69459, 65985-B, A-68465, 64124, 63671, 63860, 65760-2A, 69458, 63977, A-64196, A-68116	XL-101 clutch no longer available, use A-69459-A clutch for service along with new sprocket & components listed. Carburetor superseded to new part#.
1102-CS	1978-12-01	Super EZ Auto	A-69832, 86301, A-65284-B, 69834, 69451	Above Serial #282770396 tanks will have cotter pin & hole near fuel hose for tank venting. Cap supplied from factroy will not be vented, but all service replacement caps will be vented.
1103-CS	1978-12-01	Super XL Auto	A-67480, A-93926, A-57834-10, A-93783, 94142	Manual oil pump redesigned to plastic, pin retained style.
1104-CS	1978-12-01	450	70309-19, 70309-45, 70309-37, 70309-42, 93157-13, 93112-45, 93112-37	New flexible hoses supersede old part #'s.
1105-CS	1979-01-01	Super 2, VI Super 2, XL, XL-2	A-94053, A-94054, A-94649, A-94650	New Carburetors for Super 2 & VI Super 2
1106-CS	1979-01-01	XL-12		XL-12 above serial# 683450001 built with pyramid reeds now.

1107-CE	1979-01-01	SP150-1	A-42444	New wire markings
1108-CS	1979-01-01	Super EZ Auto	A-94111, 68701, A-94625	Parts to serve electronic ignition saws & instructions for returning defective units.
1109-CS	1979-01-01	Super XL-925, XL-98, XL-98A	A-94147	New ignition backplate puller and installation instructions.
1110-CE	1979-01-01	SP200-1, SP200-2, SP300-1	A-46351-1	Correction to instructions sheet #17185
1110-A	1979-02-01	SP200-1, SP200-2, SP300-1		Correction to Memo 1110-CE
1111-CE	1979-01-01	170A15-1, 170A15-1A	A-42917-A	Instructions for stator wiring
1112-CS	1979-01-01	550, 750, Super EZ Auto, Super XL Auto, Super XL-925, XL-98A	24982-01, 24982-02, 17115-01, 17115-02	Torx bits used for certain engine fasteners
1113-CE	1979-01-01	Voltamatic Generators		Instructions for diagnosing no-load engine speed loss
1114-CS	1979-02-01	King coil & condenser tester		No longer serviced by manufacturer, no service location provided
1115-CS	1979-03-01	550, Super XL-925	63462, 93650, 64129-A, 64124, 93811, A-94126, 93814-A, 93628, 93126, 82253	New 3-shoe lined clutch kit
1116-CS	1979-03-01	.404" & 1/2" Chain		Individual chain repair parts for tie strap shown no longer supplied when current stock exhausted
1117-CS	1979-03-01	Super EZ Auto		Some Phelon branded rotors used, but magnet polarity is correct. Test procedure supplied
1118-CE	1979-03-01	HR-18-R, HR-20R	17406, A-46693	Correction to IPL 17046
1119-CS	1979-03-01	150 Auto, 350, 360, 450, 550, Super 2, VI Super 2, XL, XL-2	A-12266-E, A-68624-C, A-69394-C, A-70003-B, A-70225, A-70836, A-70959-D, A-93747-A, A-93996-B, A-94745, A-94746	Shortblocks no longer supplied when current stock exhausted. Individual parts can be ordered instead.
1120-CE	1979-03-01	HR-18, HR-20, HR-18R, HR-20R	17045, 17046	Corrections to IPL's
1121-CS	1979-03-01	C-72	A-65990, A-65991	Corrections to IPL 24602 Rev 1
1122-CE	1979-03-01	SP300-1	A-46481	Corrections to stator markings

1123-CE	1979-03-01	111B-1B, 111S2-1A, 121TP2-1A, 172A20-1B, 176A35-1B, 120TP3-1B, 120S3-1A	24161-B, 23942-A, 24241-A, 17137-A, 17139-A, 24144-1A, 24187-A	New Briggs & Stratton engines with cast iron liner now used. New IPL's for affected units.
179-001	1979-04-01			New Technical Service Bulletins replace Dealer Service Memo's. New numbering system.
179-002	1979-04-01			Individual carburetor components no longer supplied once stock exhausted. Most carburetors will have a gasket kit, minor repair kit and major repair kit.
179-003	1979-04-01		81192	Some defective nuts. Use only from packages marked Q.C. 4-2-1979
179-004	1979-04-01	ST-100	A-94233-A, 94270, A-95053	New grass shield, string head & redesigned muffler bracket. New screw must be used on muffler brakcet or stop switch may not work.
179-005	1979-05-01	550		Check starter pawl studs on any service; apply Loctite and tighten to 75-90 in/lbs
179-006	1979-06-01	Super EZ Auto	A-93138-A, A-65272-2	Above Lot #9002 new larger air filter mounting stud, bracket & knob
179-007	1979-06-01	Super 2	24983, 69254-1A	Correction to IPL 24983 Rev. 1
179-008	1979-06-01	ST-100	93889	New softer gasket can compress after installation at factory. Instructions to diagnose leak.
179-009	1979-06-01	450, 550		Manual & automatic oil pump diagnosis procedures
179-010	1979-07-01	ST-100, Super 2, Super EZ Auto, Super XL Auto, VI Super 2, XL, XL-2, XLS11/2-4A	A-94111, 94605, A-94711	Identification drawings for electronic ignition modules.
179-011	1979-07-01	ST-100	70310-26	Replace fuel lines with pieces from bulk 93157-99 rolls.
179-012	1979-07-01	ST-100, Super 2, VI Super 2, XL, XL-2	A-94711, A-94721	Service parts available for Phelon electronic ignition.
179-013	1979-07-01	Super XL Auto, XL-12, XLS11/2-4A	94605, A-94850, 94326-1	Service parts available for Wico/Prestolite electronic ignition.
179-014	1979-08-01	550	A-95202	New oil line, tank must be enlarged to 15/64"
179-015	1979-08-01	ST-100, Super 2, VI Super 2, XL, XL-2	69250, A-94717	Installtion instructions for flyhweel & key. Key must be level with crankshaft, rotor has alignment mark on top.

179-016	1979-08-01	ST-100, Super 2, VI Super 2, XL, XL-2	A-94721, A-94715, A-93936	Correction to TSB 179-102, clarification of ground leads used.
179-017	1979-08-01	360	A-93866	Walbro HDC-39 carburetors lot# 5-78 may have an elongated transfer port that won't seal. Testing instructions.
179-018	1979-08-01	ST-100	A-93938	Return all defective carburetors that fail for any reason to nearest service center.
179-019	1979-08-01	Super XL, XL-12	94954, 94952	New Zama carburetor used in some units. Repair kits supplied, replacement carburetor not supplied at this time. Use A-68407-A or A-69647-A if replacement is needed.
179-020	1979-09-01	ST-100, Super 2, VI Super 2, XL, XL-2	A-94717	Excess casting flash over magnets will not affect flywheel function.
179-021	1979-09-17		D65130-S, D63547-S, DJ6J, CJ6	Possible packaging error, plugs may be mixed up. Remark correctly and return to stock.
179-022	1979-10-01	EZ-250	TR15503-50, 67944	100 Tension-Rite guide bars being produced, 19" bar is no longer available. 67944 pin is no longer available.
179-023	1979-09-28	ST-100, Super 2, VI Super 2, XL, XL-2	81229, 69145, 81117, 83002, 84065	Flat washer & nut being replaced by listed flat washer, lock washer & nut.
179-024	1979-10-01			Warning against using anything other than OEM Homelite parts. NE travelling salesman selling Super 2 air filters that cause rich conditions
179-025	1979-11-01	150 Auto	A-94231	Proper breaker box cover instructions. Cover can be installed too low, jamming the points.
179-026	1979-10-17			Do not use Gasohol in any Homelite equipment.
179-027	1979-11-07	Super EZ Auto	65286, 65206, A-69260, A-65202-A	Serial number required when replacing early Phelon condenser. IPL 24522 Rev. 2 lists incorrect crankcase for Super EZ. A-65202-A should be used.
179-028	1979-11-01	ST-100, Super 2, VI Super 2, XL, XL-2	A-94711, A-95051, A-94721, A-93936, A-94715	Wico has produced coils with 3/16" & 1/4" switch lead tabs; proper part#'s shown for each size
179-029	1979-11-01		64229	Inlet needle reinstated as a part available individually and in kits.
180-001	1980-01-03	360	12282-A, 70729	Double lip 70729 seal to be used on clutch side of engine only.
180-002	1980-01-03			Most chain saws now produced with spark arrestor screens.
180-003	1980-01-30	ST-100	A-95493	Fuel filter changed to felt style as of serial number X0004xxx due to fuel inlet needle being held open by very small bits of dirt. Use kit to convert older units.

180-004	1980-03-05			Electronic ignition module testing procedures.
180-005	1980-03-13	ST-100	95810	Use of fuel shut-off clamp is recommended.
180-006	1980-03-24	150 Auto, ST-100, ST-200, Super 2, VI Super 2, XL, XL-2	12530, 68513	Bearings interchangeable, be careful to not knock needles loose when assembling engine.
180-007	1980-03-27	ST-200	94455, 94482	94455 alignment shaft to properly orient engine & clutch drum and 94482 shaft lock tool now available.
180-008	1980-03-27	ST-100	A-95238-B, A-95689, A-95053	New muffler support bracket now used, old bracket obsolete. Slides & springs no longer available separately, use A-96589 kit.
180-009	1980-04-07	550, C-72	BG-14001-A2, BG-14003-B2, 38 C50-81, 40-C63-74, A-64727	Bow guides available. Use extra inner bar plate(s) on 550 & C-72 for proper clearance. C-72 has a special bow guide handle bar that must be ordered.
180-010	1980-04-11	Super XL, XL-12	A-69633-A, A-65884, 64124, 65746-B	A-69633-A sprocket kit is no longer available, use individual components listed.
180-011	1980-04-17	Tillotson Carburetors	70094, 95697, 63711, 95698, 6359068663, 95695, 94944, 95696, 70098, 70764, 93025, 94810, 95243, 95697, 50590, 67869, 67870, 69790, 95698, 68659, 68661, 68662, 95700	New Tillotson carburetor repair kits superseded older part #'s. Use chart to determine proper new part #'s.
180-012	1980-05-01	Carburetor Repair Kits		Current 1980 models carburetor repair parts chart.
180-013	1980-05-13	ST-100	A-95327	Check stock for plastic blockage in transfer port. Blockage can be easily removed.
180-014	1980-06-09	.404" Chain	40AL64-3G, 40C63-3K, 40AL63-4G, 40C63-4K, 40AL63-5G, 40C63-5K, 40AL63-6G, 40C63-6K, 40AL63-7G, 40C63-7K, 40AL63-8G, 40C63-8k	New "K" series .404 chain replaces old "G" series chain. New repair kits will service old chain, with exception of cutters.
180-015	1980-06-28	ST-100, ST-200	A-93597, A-95800	Individual parts for optional ST-100 blower not available, must be replaced as an assembly. ST-200 lower head assembly now available as complete assembly part# A-95800.
180-016	1980-07-08	58764-A, A-94842	DM-20, Super XL Auto, XL-12, XLS11/2	New containerized recoil spring used. To convert older models, remove outer spring shield.



180-017	1980-07-11	ST-200	A-96064, A-96063, A-94405, A-95800, A-95800-A, A-94479-A, A-94779	Bushing being added to lower drive tube to prevent collapsing when clamping the brush head in place. A-96064 instructions included.
180-018	1980-07-25	Super XL-925	65723-A, A-94156	Reminder memo of new 3-shoe clutch kit A-94156. Encouraging serviceing dealers to install new kit a a few dollars more rather than continue using 6-shoe clutch.
180-019	1980-08-04	Super EZ Auto	A-65212-B, A-69799	A-65212-B will service single or double line oil systems, but should only be used to service single line systems, as current stock will be the last. Use A-69799 to service newer dual line oil systems.
180-020	1980-08-26	Super EZ Auto, Super XL Auto, XI-12, XLBC, XLS	A-65272, A-58818-B, A-65272, A-59822-B, A-95346, A-65272-2	Proper identification of air filter cover nuts & mounting brackets.
180-021	1980-09-05	Starter Ropes		Is a starter rope covered under warranty? Only in certain situations as decided by servicing dealer
180-022	1980-09-30	ST-400, Super EZ Auto, Super XL Auto, XL-12	A-94111, 94605	Defective modules must be returned with warranty claim, date sold and date failed.
180-023	1980-09-15	Super EZ Auto	A-95820, 94336, A-95390	New plastic starter kit available and being used on production saws. A-95390 kit includes complete starter, starter pawls and instruction sheet.
180-024	1980-10-16	XL Automatic (10" & 12" models)		If saw is putting out too much oil, space 69659 so that 1/16" gap is provided between hose and duckbill valve. DO NOT fill oil tank above line or hydraulic lock could occur.
180-025	1980-10-16	150 Auto, Super 2, Super EZ Auto, Super XL Auto VI Super 2, XL, XL-2, XI-12	94215, 94216, 96054, 96161	Latches & handles now available for listed carry cases.
180-026	1980-10-30	750	93628, 93814-A, A-93815, 93811, 93650, 12667, 88041, A-93865-A, 64124, 12882, 12668	750 now being built with 3-shoe lined clutch. Use parts listed to convert older models.
180-027	1980-11-11	ST-200	A-94479-A, 56219, 94416, 94418-1	Some brushcutters assembled with (2) single row bearings; servicing dealers should use double row 56219 bearing when making repairs.

180-028	1980-12-01	190, Super 2, VI Super 2, XL, XL-2	A-70532, A-94712	New crankshafts with threaded sprocket retainer for use with hex nut instead of clip.
180-029	1980-12-03	190, ST-100, ST-200, Super 2, Super Ez Auto, VI Super 2, XL, XL-2	94562, 69158	69158 white starter rope drum is interchangeable with black 94562 starter rope drum.
180-030	1980-12-11	ST-200, Chainsaws	17498, 17499, 17501, 17494	17498 needle bearing tool, 17499 roller bearing tool & 17501 blade shaft bearing tool for ST-200 now available. 17494 anvil drive bushing for rivet spinner now available.
180-031	1980-12-23	Super 2, VI Super 2, XL, XL-2	94711, 82216, 82393, 24303	Lot# X0318XXXX and newer produced with electronic ignition coil. Due to supply issues, a second vendor producing an orange coil that are completely interchangeable with the black modules. Engine housing screw changed to a truss head screw; #2 posi-drive bit recommended.
280-002	1980-02-20	G3600-1, G4800-1	42601	Instructions for modifying generator and installing 30A receptacle.
280-004	1980-03-20	AP215-1, AP215-2, AP220-1, AP-320-1, AP315-1, EP-215-1, EP220-1		List of chemicals that can be pumped through thermoplastic pumps.
280-005	1980-03-24	G3600-2, G4800-2, G7200-1, G7200-2, G118001, G12000-2		Listed generators have battery ignition systems and cannot be started without a battery.
280-006	1980-03-27	SP-150-1, SP-150-1A, SP150-1B, SP-200-1, SP200-2, SP-200-2A, SP-200-2B, SP-300-1, SP-200-1A, SP-300-1B	A-43238, A-46413, A-47560-A, A-43339, A-46415, A-47650-A, A-46351, A-46351-1, A-43237	Listing of voltage conversions and level control kits by model.
280-007	1980-04-07	Current Generators		Listing of generator voltage, plugs & receptables.
280-014	1980-07-15	G Series Generators		To prevent shorting of wires near transformer, a wire tie is needed as shown.
280-019	1980-12-22	G3600-1, G3600-2, G4800-2, G7200-1	A-47989	Kit converts early style receptacle fuse to a circuit breaker.
181-001	1981-02-16	Super XL Auto, XL-12	A-94953, A-68407-A, A-69647-A	Backorders for Tillotson & Walbro carburetors will be filled with new Zama carburetor. In the future, backorders may be filled with any of the (3) available carburetors.

181-002	1981-02-17	ST-80, ST-100	96184, 95484-A	New ceramic fuel filter replaces old felt filter
181-003	1981-02-17	XL Auto (Crankcase Pressure Oiler)	A-78889, 93703-A, 69659-B	Persistent oil syphoning issues when the saw is in storage have lead to a new oil pickup filter with a check ball that operates at 2psi. Replace the A-68593 with the new A-78889 pickup filter. Revised duckbill connector tube allows pressure to bleed of better; still allow 1/16" to 1/8" gap beteen duckbill and hose of exposed connector.
181-004	1981-02-25	330	93369, 68512	Corrections to IPL 17505, instructions on carburetor fuel inlet lever height adjustment.
181-005	1981-03-01	ST-200	82416, A-94479-A, A-95800-A, A-96063, A-96064	Screw 82416 should be 1/4-28 X 1/2" but in the listed kits 1/4-20 X 1/2" may have been included. Check all stock.
181-006	1981-03-01	ST-200	A-96386, A-94444	New governed carburetor supersedes old non-governed carburetor. Governed carburetors can lead to faster spark arrestor screen fouling, so check here first if a unit gradually loses power.
181-007	1981-04-01	XEL-12, XEL-14	A-93238, A-70968, 93013, 93014, 94214	Units are now being produced without lock button on on/off switch.
181-007	1981-12-01	Super XL-925, XL-98A, XLS2	82196, 82174, 82173	Intake manifold screws changed to new lengths.
181-008	1981-12-01	Super XL-925 (Above S/N# TC2460001), XL-98A (above S/N# TC2400001)	96801, A-96799, 12282-A, 63195, A-96798, 96743, 88044, 93561-S	New one-piece ignition system used on listed models. Older models can be converted using parts list provided.
181-008	1981-04-01	Super 1130G, Super Wiz 66	56956-A, 56956-B, 56957-B	Some 56956-A bar plates were produced with a 1 5/16" oil slot when it should only be 1 5/32". This allows oil leakage into the bar pad area. New plate being designed; until new plate is available, modify an outer bar plate with instructions shown in memo.
181-009	1981-04-01	190, Super 2, XL, XL-2	A-94712, 93972, A-96384, 81112, A-70352, A-96385	New crankshaft kits with hex nut now available.
181-009	1981-12-01	Super XL Auto, XL-12	A-63898-B, A-68345-A, A-68396, 63740-2, 63739-2, 65642	New fuel tanks are permanently bonded with epoxy. Recommended to service old units with new tanks where possible.

181-010	1981-12-01	330	68573, A-94674, 69447, 93112-40, A-94674-A, 94634, 93112-26	Revisions to automatic oil pump to improve oiling. Cylinder in pump has been lengthened, a new diaphragm spring is used and the pickup hose has been shortened.
181-010	1981-04-01	Chainsaws		Synthetic chain oils such as water/alcohol emulsions not recommended.
181-011	1981-05-01	450, 550, 750, DM-50	94321	Starters revised to eliminate two post bushings in favor of one larger bushing.
181-011	1981-12-01	Rivet Spinner	A-17163, 17605, 96733, 96732	Spinner handle, thrust bearing and thrust washer now available to service rivet spinner.
181-012	1981-05-01	ST-200	A-93597, A-94473, A-94473-A, A-95800-A, A-95800-B	Revised string head cover and lower head assembly allows use of ST-100 blower unit. Instructions included.
181-013	1981-06-01	150 Auto, 190, 330, 360, 450, 550, 750, C-72, Super 2, Super 1050, Super 1130G, Super EZ Auto, Super Wiz 66, Super XL Auto, Super XL-925, XEL, XL, XL-2, XL-12	A-94333, A-70796-A, A-70909, A-70910, A-70944, 59246-5, A-70289-A, A-70294-A, A-93967, A-93968, A-96177, 12238-3, A-69268-A, A-96177, 95799-2, A-69174-A, A-58398-B, A-93968, 95866-2, A-57673-2A	Hand guard kits available for all current production models. Kits listed by model with any additional parts needed.
181-014	1981-06-01	330	96169	New DJ-7Y spark plug used. A .040" hole is drilled in below the reed valve to prevent fuel puddling that can cause flooding when the saw is tilted. Crankshafts maybe assembled with weights slightly out of alignment, but each shaft is balanced after assembly.
181-015	1981-06-01	XEL-8, XEL-10, XEL-12, XEL-14	A-96764, A-96763, A-93166, A-93167	New cut steel gear & shaft assemblies will replace powdered metal assemblies.
181-016	1981-06-01	ST-20, ST-40, ST-60	A-95128-A, DA-95159-A, 95138-A, 95137-A, 17634, 17495	Redesigned sting head parts, new service tools for individual models.
181-017	1981-07-01	ST-200, Super 2, VI Super 2, XL, XL-2	82393, 96620, 24982-01, 24982-02	Engine housing screws now are T25 Torx.
181-018	1981-08-01	190, ST-80, ST-100, ST-200, Super 2, VI Super 2, XL, XL-2	A-70285-C	Redesigned and stronger starter pawl designed for use on all models. Do not use A-70285-B kits on string trimmers.

181-019	1981-08-01	ST-100 (Lot# C188 & Above)	A-95628, 94150, 95856	Zama carburetor now used & repair kits available. Zama carb will fill all carburetor orders for ST-80 or ST-100's. When replacing felt fuel filter with new ceramic filter, replace o-ring as well.
181-020	1981-08-01	ST-40, ST-60		If motor fits loosely in housing, use split pieces of fuel hose to create a better fit per drawing shown.
181-021	1981-08-01	ST-400	46785-1A, A-96756, 94569	New lower head assembly, carburetor throttle shaft bushing now available. If blade will not stop turning at low idle, a warped clutch drum is the likely cause & must be replaced.
181-022	1981-08-01	ST-200	93157-24, 70310-24, A-94462-B	IPL# 17435 specifies incorrect thick wall fuel hose. Some fuel tanks produced with fuel hose hole in wrong location, see diagram for proper location.
181-023	1981-09-01	190, Super 2, VI Super 2, XL, XL-2	A-94053, A-70551-B, A-94649, A-70927-C, A-94650, A-94649-A, A-96621, 94056, 93910-A, 64229, 94701	New carburetors with fully adjustable high speed jets now available.
181-024	1981-09-01	330	A-96421, A-96418-A, 96482, 96483, A-94380	New Zama carburetor supersedes the Walbro carburetor. New crankshaft with black oxid crankpin now being used. Report any failures. Fuel tank leak can be caused by isolator pin rubbing the tank. Shorten pin by 1/6" before replacing tank.
181-025	1981-10-01	XL Automatic	69217	Plastic starter housings have posts for both containerized and non-containerized springs. Service spring is non-containerized even if the production spring was containerized.
181-026	1981-10-01	Serial Numbers		Serial number chart to decode 8 & 9 digit Homelite serial numbers.
181-027	1981-10-01	410	A-93393-B, 95893-A	Shape of carburetor adjustment needle makes it easy to go out of adjustment. New needle screw designed, new carburetor now used.
181-028	1981-10-01	410		Proper carburetor adjustment, initial carburetor settings, "in the wood" adjustment procedure for best power. Produced with thin steel rings for higher power, requires 8-10 hours of break-in before rings are fully seated.
281-001	1981-03-01	SP150-1B, SP200-2B	A-47560-A, A-47650-A	Additional voltage conversion instructions.
281-002	1981-03-01	Diesel Engines		Diesel oil meeting listed specs must be used or warranty is void.
281-003	1981-03-01	Generator Rotors		All rotor warranties must be returned to Service Center for investigation into rebuild.

281-004	1981-04-01	177D38, DTP3-1, DTP4, GD7200-1, GD7400-2, GD12000-1, GD12300-2	17562, 17563, 17564, 17565	Shop manuals available for diesel engine servicing.
281-005	1981-04-01	AP, XLS11/2, XLS2, 110, 111S1`1/2, 111S2, 120S3, Submerisable, 121TP2, 3" Trash Pumps, 160TP4, DTP4	A-47832, A-43297-B, A-48298, A-48370, A48371, A-48372, A-48373, A-48374, A-48375, A-48376, A-48377, A-48367, A-48368	New overhaul kits available for listed pumps.
281-006	1981-05-01	FP-250-1	391603	Electric start kit available with & without charging.
281-007	1981-12-01	DTP4-1		Warning light bulb on switch panel is not a service item; it can be sourced locally such as the GE 1445.
182-001	1982-01-01	360	A-96612	Guide bar slot inserts help get more oil to the chain on models with larger than a 16" bar.
182-002	1982-01-01	All	A-70776-A, A-70790-A, A-96477, 93695, 92335	Safe-T-Tips should be installed on all units sold, new & used.
182-003	1982-01-01	330, Super 2, XL, XL-2	A-94380-A, 96943, 96944, A-96481, 96484, 96485	New Zama carburetors and service kits available.
182-004	1982-01-01	XL Automatic	93703-A, 93703-B, A-78889	93703-B has a larger opening and should be used with filter A-78889 which has a check valve. Use of 93703-A with A-78889 filter may cause oil starvation to bar.
182-005	1982-01-01	410	A-96912	New Walbro WS-21 carburetor has boot stiffener ring built into carburetor body to ensure proper alignment.
182-006	1982-01-01	360 (After S/N# C3200000	96449, A-96447, 96448, 96451, A-93867-A	New lighter clutch with 3/8" wide lined shoes.
182-007		410	A-96708, 96200, 69889	New winter air filter kit to reduce carburetor icing available. Spring clip added to air deflector and proper throttle rod boot is corrected for IPL# 17698.
182-008	1982-01-01	360 (After S/N# C3200000	A-94781, 94779-2, A-94785-1, 94795-1, 94796-1, 94797	Redesigned cylinder, muffler and cylinder shield eliminates parts and increases strength.
182-009	1982-01-01		17669	Heli-Coil thread kits and inserts available as kits and refills per provided chart.
182-010	1982-02-01	330	96841	Longer duckbill valve replaces 69451 on 330 only; it provides better cold weather service.

182-011	1982-02-01	360 (After S/N# X1054XXXX)	A-12286-A, A-96320, 94765, 94977	Choke knob & linkage redesigned for easier service.
182-012	1982-03-01	XL Automatic (Above S/N# D00700000)		All XL Automatics now built with diaphragm chain oiler system.
182-013	1982-03-01	240, 330	96639	New ceramic fuel filter should be used in place of A-69923 felt filter in saws with plastic fuel tanks only.
182-014	1982-03-01	ST-80, ST-100	96591, 96820, 93153, A-95327-A, 93892-B, 95810-B, 93890-A, A-96530, A-96509, A-94233-1, DA-93954-A, A-94929, 96890, A-96889	Numerous improvements include improved starter components, improved fuel filtration, improved carburetor access, new governed carburetor, revised crankshaft seal, revised line heads & advance system and replacement line cut-off kit.
182-015	1982-03-01	ST-200	96648, A-96999, 93862, 93426, 64182, 94454-A, 93505-A, 94406-A, A-96063-B, 96978, 96987, 96984, A-96889	Numerous improvements include improved starter components, improved fuel filter retention, improved carburetor gasket, improved intake manifold, improved line advance system, strengthened drive tube & flex-shaft and line cut-off kit.
182-016	1982-03-18	240	69158-A, 94562-A, A-96378	Incorrect start pulley may have been installed from factory; if breakage occurs install the correct pulley. Some leads shipped with improper end; end should be red not pink.
182-017	1982-03-19			Individual components and cutters no longer supplied in chain repair kits. Repair kits with preset tie straps, tie straps and drive link or only tie straps still supplied.
182-018	1982-03-01	ST-20, ST-40, ST-60	95120-A, A-95104-A, 95105-A, A-95128-B, A-96587, DA-95916-A, 95155-A, 95154-A, 95107-A, 95106-A, A-95127-A, A-95115-A, A-96586	Numerous improvements include strengthened motor shaft, revised motor housings to reduce vibration and increase cooling, improved string heads, improved line advance systems, improved string and line cut-off kits.
182-019	1982-03-25	ST-200	A-94479-A	Older brushcutter kits will need a new mounting hole drilled when used with a new drive tube. Use provided diagram.
182-020	1982-03-01	ST-80, ST-100, ST-120, ST-200	A-95377, 96625, 94548, 64229, A-96530, A-95628, 95856, A-93938-A, 94549-A, A-96949, 95688, 93910-A	Weld-Not tubes used on all models now, retrofit of older string heads per drawing shown. List of current carburetors used on all models.

182-021	1982-05-01	150 Automatic	A-97026, 94908, 70119, 70197	New solid state ignition system used on all saws built in 1982. Retrofit kit available for earlier models, instructions attached. Tillotson HK-3D carburetor used now has 12-32 idle speed screw vs earlier 10-32 screws.
182-022	1982-05-01	Super XL-925, XL-921, XL-923, XL-924, XL-98A, XLS2	67168-1, 67168-2, 67168-3, 67168-4	Proper crankshaft selection for listed models. Attached chart shows models, crankshaft length, clutch thread and presence of points cam.
182-023	1982-05-01	Super 2, Super EZ Auto, XL, XL-2	69217, A-95233	Some Super EZ Auto's produced with a plastic starter housing will not accept the 69217 spring, so all units being produced with A-95233 containerized spring.
182-024	1982-05-01	ST-40, ST-60	94305, A-96586, DA-95916-A	High speed spring should be compressed with pliers several times to "relax" it and allow proper string advance. Some customers using trimmers with inadequate extension cords or low voltage, which also prevents string advance from working.
182-025	1982-05-01			Chain brake model sprockets are tungsten coated and therefore more expensive. A suffix number (-1) does not supersede an existing part #. A suffix letter (-B) does supersede an existing part number. A suffix number and letter (-1A) does not supersede the previous part. When using a heli-coil for a spark plug, a gasketed plug must be used. At this time the CJ6 will work in all applications where a tapered plug was previously used.
182-026	1982-06-01	330 (above lot# C309)	A-96419-A, A-95203, A-9385-1, A-93853, 95671, 94378, 95989, 95838, A-12272-C, A-12272-D	Engine housing redesigned to increase distance between handle and guard. Old handle angles forward and new design angles back. Previous handles & housings cannot mix with new parts. Oil line revised to be smaller and more flexible. 95838 bucking spike to be used with chain brakes due to shorter design and easier mounting system. A-12272-D kit will contain proper screws for the 330 & 360 saws.
182-027	1982-06-01	Raker III Chain	17190-A	Widen existing depth gauges to 3/16" for new chain. New anvil required to properly break this chain.



182-028	1982-06-01	ST-80, ST-100, ST-120, ST-200	A-95493-D, 96184, 96890	New larger diameter fel filter now uses, older part still available until supplies exhausted. New crankshaft seal will prevent grass from entering, so seal shield is no longer used on new units. After assembling ST-200, check throttle for proper operation and adjust if necessary.
182-029	1982-06-01	Chainsaws		List of all current chain & repair parts.
182-030	1982-06-01	330	A-95049, 94634, A-94675, 94395, A-96421, A-94380-A	New oil pump assembly available with most current parts. New oil pump cover being designed with ribs to prevent warpage. 330's being produced with either Zama or Walbro carburetors.
182-031	1982-06-01	Super EZ Auto	95281, A-96580, 65137	West coast mufflers have an added deflector to help prevent vapor lock. 65137 oil line is not obsolete and can be ordered.
182-032	1982-07-01	410	81261, A-96941, A-95621, 63463	New bucking spike nut increases clamping force. Complete chain brake kit now available. Spur sprocket available for use; thrust washer must be used.
182-033	1982-08-01	ST-80, ST-100		If a trimmer is reported to flood too easily on cold start, drill a small hole in the choke as shown.
182-034	1982-09-01	ST-100, ST-120	A-96530, A-93938-A, A-95628, 97306	Explanation of what carburetor to use and governing systems used on both trimmers.
182-035	1982-09-01	360	12071	Some worm gears may have missed machining and been put into production. Lot# D235, D236, D237, D238 should be inspected along with current stock. Correct measurement process shown in memo.
182-036	1982-10-01	Super XL, XL-12	A-93926, A-96745, 93650, 93639, A-63632-A, 93814-A, 93643, 65064, A-95621	Manual oil pump bore lengthed for better reliability. New 3-shoe lined clutch kit available; cannot be used for warranty and is not standard on new saws.
182-037	1982-11-01	Super EZ Auto	A-65212-B, A-69799	A-65212-B designed for use with dual & single line systems, but is not being produced at this time. Recommend to use A-69799 for all dual line systems.
182-038	1982-11-01	330	A-95882-A, 96510, 94860, 93825, A-96418-B	New thin ring piston being used. Crankshaft redesigned and uses new thrust washers. Drawing shown.
182-039	1982-11-01	410	A-93420-A, 95058, 96589	Fuel cap redesigned to better withstand gasoline & extra thread added. New rim sprocket. Plastic washer added to fuel filter to prevent hangup.

182-040	1982-11-01	240SL	96170	Chain brake can be adjusted per adjustments shown to the brake lever cam.
182-041	1982-12-01	240	95005, 94887-1, 94888-1, 95637-1, 96928, 94889, A-96930, 96925	It is normal for a small amount of oil to be present on top of automatic oil pump at vent hole. If oil discharges here when running, replace pump. New muffler design; the cap is not perforated, exhaust exits near the muffler base.
282-001	1982-03-01	Generators		List of all generator rotors, part#'s and resistance values.
282-002	1982-03-25	E-Series Generators		List of all generator rotors, part#'s and resistance values.
282-003	1982-03-01	FP-250		Proper discharge valve installation and alignment procedure.
282-004	1982-05-01	177D38-1, DTP3-1	LB-01397, LB-01396	Prestolite starter support & pinion now available for service.
282-005	1982-05-01	HB-280, HB-480, HB-680	95789	The air pump plug can pop out and should be cemented in place. Engine speed is critical; idle should be between 3350-3500RPM and wide open throttle should be between 6800 & 7400RPM.
282-006	1982-12-01	DM-20, DM-50	A-48783, 46077	New blade bolt & washer kit will clamp blades tighter.
282-007	1982-06-01	HB-280, HB-480, HB-680	97098	Lean running or non-start conditions likely plugged carburetor fuel screen. Repalce per directions in memo.
282-008	1982-06-01	HSB-42, HSB-50		Wiring diagram provided.
183-001	1983-01-01	410	A-93422, A-93443, A-95060	Piston & cylinder now sold as matched set only.
183-002	1983-01-01	Chainsaws		1/2" chain will no longer be produced; existing stock is the last. Explanation of current chain cataloging system; how to decipher chain part #'s.
183-003	1983-03-01	Chainsaws	A-69682-B, A-70239-D, 96623, A-69496-A, 69486, A-67050, 67246, A-69921-A, 69875, A-69922-A, A-17742	Guide bar sprocket tips can be replaced when worn. Listing of bars and appropriate kits.
183-004	1983-03-01	330		Correct routing of on/off switch wires to correct situation where wire contacts muffler.
183-005	1983-03-01	240, Super 2, XL, XL-2	PT-12371-F4, PT-14371-F4, PT-16371-F4, PT-18371-F4	Some guide bars may have incorrect sprocket; correct sprocket has only 9 teeth not 10.

183-006	1983-04-01	ST-80, ST-100, ST-120	96648-1, 96981, A-96509, A-96518, A-94233-2, A-97582, 93789-A, 96441, 93798-A, 94693-B	Improvements for 1983: new start rope with special knot in pulley end, starter housing using for rope, flexible weld-not tube now used, new balanced string head to reduced vibrations, new slide & spring kit, replacement string without a spool now available, redesigned trigger & grip for easier starting, air cover modified to prevent grass from building up around coil.
183-007	1983-04-01	ST-200	96648-1, 96981-1, A-96518, A-94473-C, A-96949, A-97601, 95688, 97136, A-94460-1, A-97517-1, 69093-B, 95492, 69407, 68514, 56219, 94418-1, 94416, A-94431-1A, A-97241, 97240	Improvements for 1983: new start rope with special knot in pulley end, starter housing using for rope, flexible weld-not tube now used, new balanced string head to reduced vibrations, new slide & spring kit, replacement string without a spool now available, new carburetor, redesigned crankcase with new crankshaft thrust washers, redesigned brushcutter assembly, improved clutch drum kit.
183-008	1983-06-01	ST-80, ST-100, P-100, XL, XL-2	69312, 96935	Pistons in new units will not have an anti-rotation pin, but replacement pistons will. Use ring 69312 for models with pin, 96935 for models without.
183-009	1983-07-01	ST-80, ST-100, ST-120	A-97117	New fuel shut-off valve being used on units above Lot# E119. Fuel lines must be shortened per memo.
183-010	1983-08-01	360	DJ6J, CJ6	CJ6 spark plug now used due to occasional loosening of taper seat plug.
183-011	1983-08-01	150, 240, Super EZ Auto	68362-6, 68362-7	Some clutches mispacked. 68362-7 has 3/8-24 thread all the way through. 68362-6 has 7/16-20 counterbored thread and countersunk clutch cover threads.
183-012	1983-08-01	360, 550, 750, DM-50	A-24994	Test lamp for coil no longer available, construct tool based on illustrated drawing in memo.
183-013	1983-09-01	ST-80, ST-100, ST-120		Throttle cable must be adjusted to properly reach and stay at full throttle.
183-015	1983-09-01	410		A special muffler cap was developed for use in France only, but may have been accidentally installed on a few US saws. If low power is present, check for proper cap.
183-016	1983-10-01	245 (Below S/N# 0E2630000)		If manual oil pump does not work, likely inlet & outlet lines are reversed.

183-017	1983-10-01	HB-280, HB-480, HB-680, ST-80, ST-100, ST-120, ST-200	A-97528-2, 95492, 68514, A-97529-2, A-97517-1, A-97530	Crankcases have been modified to accept new thrust washers & seal retaining rings. New design will eliminate reported squealing sometimes heard during break-in.
183-018	1983-10-01	Super EZ Auto (Above S/N# 0E0200000)	95294-06, 95294-05, 95316, 96570	Muffler deflector spacers lengthened to reduce temperature of deflector. Parts list shown.
183-019	1983-11-01	U-Haul Rental Saw UT-10645)		Do not service any saw marked "U-Haul" without a U-Haul purchase order. Warranty claims without U-Haul purchase order will not be processed.
183-020	1983-11-01	410 (Above S/N# 0D3190000)	A-97794-2, A-97794-3, A-97794-4	Pistons & cylinders are matched by identifying numbers on top of piston & cylinder. Interchange chart shown.
183-021	1983-11-01	Super EZ Auto	A-65222-1	Magnesium starters & associated parts still available for earlier saws.
183-022	1983-12-01	410 (UT-10486-B, UT-10587-B, UT-10597-B)	A-97567, 97566, 93369, A-93431-2, 97620, 97623-1, 97622-A, 97635, 97500, 97636, 97633	410 Improvements: New longer wrist pin bearing used on newer pistons, old bearing still available for early models, carburetor chamber redesigned for better sealing, gaskets used above and below air filter support, improved starter rope, improved bucking spike hardware, exhaust port redesigned and ring pins now staggered.
283-001	1983-11-01	HB-680	A-95766, 9315-02	If fluid tank empties too quickly, install short piece of hose in outlet spout to reduce flow.
283-002	1983-11-01	VCH-178, VCH-250	62162, 48849, 48850, 36775	New male plug & rubber cover.
283-003	1983-11-01	PCA 20	A-51398-S, 29925	Engine assembly no longer available, must be serviced with a short block from Briggs & Stratton.
184-001	1984-01-01	240	A-96352-A, 96646-A	Early carburetors used a plastic disc on top of the metering lever, which caused wear. This has been eliminated in favor of a metal support on the diaphragm.
184-002	1984-01-01	All		Obsolete units as of 1984 and last year built.
184-003	1984-02-01	ST-80, ST-100, ST-120, ST-160, ST-180, ST-200	DA-93954-B, DA-97703, DA-97728, DA-95159-B, DA-92707, DA-95916-A	All 1984 gasoline string trimmers will use .080" line and the same 3" cutting head. Parts to service previous 4 1/2" cutting heads still available. Chart of proper parts shown.
184-004	1984-02-01	410	A-97799, A-97798	Fuel caps now color coded red & black.
184-005	1984-05-01	XL-101, XL-102, XL-103, XL-104, XL-123	A-79202, 67020, 70811, 67188, 64229, 93910-A	New Walbro SDC-81 accelerator pump will service older models.

184-006	1984-05-01	ST-80, ST-100, ST-120, ST-160, ST-180, ST-200, ST-210	A-97582, A-96199-A, A-97822, A-95689-A, A-95418-F	Chart of proper slide & spring kits for listed models. Line head assembly available for ST-210 brushcutter; components the same as ST-200 line head.
184-007	1984-08-01	All	Diaphragm Carbuertors	Only 2% of returned carburetors actually defective under warranty. Use attached troubleshooting guide to diagnose fuel system issues.
184-008	1984-08-01	ST-80, ST-100, ST-120 (After Lot# F136)	A-97796, 96981-1A	Starter rope busing kit available. Installation instructions included.
184-009	1984-09-01	240, 245, 330, ST-200, Super 2, Super XL Automatic, VI Super 2, XL, XL-2, XL-12		Any 3-shoe clutches with a counterbore (unthreaded portion of bore) should be installed with the counterbore to the crankshaft first. Reversal can cause crankshaft failure. See attached diagram.
184-010	1984-09-01	ST-160, ST-180	A-97383	Walbro HDC-70B is not governed, but has an accelerator pump. This carburetor is designed such that at WOT, 80% of fuel is drawn through idle circuit and 20% through high speed circuit. Idle should be steady, accelration crisp and idle speed should not exceed 4000rpm. Carburetor adjustment procedure attached.
184-011	1984-09-01	ST-160, ST-180, ST-200	96639	During any carburetor service, ceramic fuel fitler should be inspected for wear or breakage.
184-012	1984-10-01	ST-160, ST-180	46840	If unit is hard to start in cold weather, inspect choke to ensure full closure. If not, install tie as shown in attached diagram.
184-013	1984-11-01	DM-20, Super XL Automatic, Super XL- 925, XL-98A	58988	Early 1984 units with Tillotson carburetors may have ben assembled with an incorrect non-captive diaphragm. Symptom chart attached.
184-014	1984-11-01	ST-160, ST-180	94409, 84099	Whenever lower head assembly is service, grass shield and extra washer should be added as shown. If drive tube needs to be shortened, shorten in the engine side to prevent criveshaft round-off. Corrections to IPL# 17813
184-015	1984-11-01	Ignition Modules	JA-313164	38% of returned ignition coils actually test good. Use a proper tester and instructions shown.
184-016	1984-12-01	K-245 Chain Grinder	17789, 97964, 97965, 97966, 97967, 97968	Tools for carburetor servicing available. Grinding wheels for K-245 grinder available.

184-017	1984-12-01	150 Auto, Super EZ Auto, Super XL Auto, Super XL-925, XL-12, XL-98A	96212, 83061	Smaller 1/4-28 nut now being used in cylinder head installation. Use 69751 grommet when installing A-79202 on XL-101 series. IPL# 17368-A & 24831 Rev. 2 corrections.
284-003	1984-04-01	XL-98A	67168-4	Use 67168-4 crankshaft for all service.
185-001	1985-01-01	ST-160, ST-180	94409, 84099	Correction to TSB 184-104 which showed the assembly order incorrectly.
185-002	1985-01-01	410, DM-40, St-200	97500, A-49137, 94428, 48161, A-97621	New starter rope with lock washer to prevent slippage on 410. ST-200 trimmers do not use 48161 muffler baffle.
185-003	1985-02-01	330, EZ, EZ Automatic, Super EZ Automatic, XL-Mini, XL-Mini Automatic	95218-AS, 68701, A-94111-S	Prestolite rotor superseded by Phelon rotor with a "B" on top to denote proper magnet polarity. Excess flash on rear may need to be filed per drawing when used on points ignition systems. Correction to 330 parts list showing proper location of vibration isolators.
185-004	1985-02-01	240, 245, 330, HB-280, HB-480, HB-680, P-100, ST-80, ST-100, ST_120, ST-160, ST-160A, ST-180, ST_200, ST-210, Super 2, Super XL-925, VI Super 2, XL, XI-2, XL-98A	94711-A, A-94361-A, A-96798-A	Phelon coils with soldered ground tabe superseded to coils with separate ground lead. All but 330 should route ground lead under high tension lead. Correct to TSB 185-002.
185-005	1985-02-01	190	A-95343, A-95653-A	Due to low usage, sprocket for Sharpmatic system being discontinued. Recommend switching to standard Raker III chain and deactivating sharpening mechanism per attached instructions.
185-006	1985-03-01	ALL		Clarification of what constitutes a valid carburetor warranty claim.
185-007	1985-03-01	410, 450, 550, 750, Super 650, Super 1050, DM-40, DM-50	A-97102, 97131, 97132, 97133, 64229, A-97837, 12860, 81089-2, 64053-AS	IPL for Walbro WS-22 carburetor, shorter on/off switch available for 410 to reduce accidental activation, bucking psike installation instructions on 410. 12860 bar nut superseded to 81089-2. Apply thin film of 30W oil to crankshaft taper prior to installing flywheel on Super 1050.
185-008	1985-03-01			Serial number decoding in information chart.

185-009	1985-04-01	Chainsaws	DA-52713-A, 63023	List of current chain joining & repair kits available. New grease tip available for grease gun.
185-010	1985-04-01	HK-24, HK-33		Follow Homelite instructions for fuel mix ratios with these trimmers, not the Kawasaki manual or fuel cap.
185-011	1985-04-01	240, 245, P-100, ST-80, ST-100, ST-160, AT-160A, ST-18, ST-200, Super 2, XL, XL-2	97768, A-97908, 97899, 98052, A-93799-D, A-98025, A-94477-C, A-95630-A, A-98040, A-98036, A-95210-B, A-98000, A-97999, A-98041, A-98039, A-98005	New double wrap starter rope drum now used. This system works best with listed new starter housings. Starter kits available for retrofit.
185-012	1985-05-01			No warranty for Gasohol related failures. Do not return carry cases for latch or handle failures, repair the defective part.
185-013	1985-05-01	ST-200	A-97601, A-97979, 97136, 98001, 94701, 94454-A, 97571, 93505-A, 93505-B, 97569, A-97997, 94451, 94428, 94448, 97995, 97996, A-94462-C, A-94462-D, A-94495, A-97963, 93983-08, A-97963, A-97621, A-97994	Revised carburetor with governor, accelrator circuit and fully adjustable high speed circuit. Engine housing redesigned to better support chokr rod and access to carburetor adjustment screws. New fuel tank and longer fuel line. Now uses 240 style fuel cap. Muffler spacer now one piece, new muffler kit available. Complete 3" stringhead assembly now available.
185-014	1985-07-01	ST-200, ST-210	A-96205-1, 97569, 97570, A-96205-1	Units produced after Lot# F060 have a key bump in the drive tube. This drive tube cannot be used on earlier models.
185-015	1985-11-01	DM-20, Super XL Auto, XL-12		Stop switch lead may rub on starter housing. Bend tab on coil downward per instructions.
185-016	1985-09-01	P-100, ST-160A, Super 2, XL	93983-08	Single muffler spacer now used.
185-017	1985-09-01	290 (UT-10661), 340 (UT-10660)	93574	Chain brake engaging pin retainer to be replaced with 93574 in all units, included sold.
185-018	1985-10-01	Super 2, XL	A-98086, A-98088, 98021, 96417, A-98085, 97768, A-97908, 97899	Super 2 (after Lot# G212) & XL (after Lot# G225) now produced in single trigger, extended handle plastic housings. New saws use double wrap pulley system.
185-019	1985-11-01	290, 340	SP-16381-H6, SP-18381-H6, SP-20381-H6, A-98619	Immediately units shipped with narrow profile SP bars. Spacers and screw must be removed from inner bar plate to convert from an H6 bar.

185-020	1985-11-01	290, 340	98365, 98366	Early models produced with SEMS blue module and black coil. Current production models use a Prufrex system with all blue components.
186-001	1986-02-01			Listing of all service bulletins issued in 1985
186-002	1986-01-01	Super XL-925, XI-9A	A-67460-1	Engine overheating should be suspected to be caused by hairline cracks around the nut inserts in intake manifold.
186-003	1986-01-01	ST-160, St-160A, St-165, ST-180, ST-200, ST-210, ST-260, ST-310	97571	When Walbro carburetor is used as service replacement upper corner of carburetor spacer must be removed per drawing in memo.
186-004	1986-03-01	Super 2, VI Super 2, XL, XL-2	A-97921, A-17770-A, 79222-A, 79221, 98066, A-70351-A	New 3-shoe clutch replaces "S-clutch" on listed models. "S-clutch" will remain available for use on ST-200 & ST-210 as the 3-shoe clutch cannot be used on these models due to lower engagement speed.
186-005	1986-03-01	360 (After Lot# G276)	A-12251-E, A-12251-D, 97959, 70397	Redesigned bar pad allows oil to enter through oil port in bar rather than up through adjustment hole. New 97959 guide bar plate required.
186-006	1986-05-01	330 (After Lot# G305), Super XL Auto	A-98084, A-70370-A	330 oil pickup line changed to 3-piece unit for better pickup when saw nose tilted forward. Instructions to retrofit older saws. Oversize guide bar stud retainer kit for Super XL available. Requires a 37/64" flat bottom drill and 5/8-18 UNF-2B bottoming tap.
186-007	1986-04-01		JA-54723-3	Excess stock of spark plug wrench, on sale for \$.50 while supply lasts.
186-008	1986-04-01			Some units shipped without warranty form. Request form as indicated in memo.
186-009	1986-05-01		D-92604-A, 92605, DA-92617-A, D-92630-B, 92603, D-92604-A, A-92611, D-92631-C, D-92601-A, 92603, DA-92615-A. D-92632-A, 92633-B, A-17189, 17190-C, A-17163, 92645-B	Listing of files, gauges & tools for Raker III chain.



186-010	1986-05-01	750 (Above Lot# H027)	A-70489-C, A-98521, A-12712, A-70489-B	Cylinder head revised with smaller compression release hole and revised valve. Parts do not interchange with earlier designs. See attached drawing.
186-011	1986-05-01	240, 245, 290, 340, HB-280, HB-480, HB-680, HG600, HK-18, HK-24, HK-33, P-100-1, ST-160, ST-160A, ST-180, ST-200, ST-210, Super 2, XL, XL-2, XEL	67168-3, 17213-A, 17767, 17782, 17880, 17852, 17889, 17806, 17768, 17843	Correct Super XL-925 crankshaft is 67168-3; correction to IPL# 27831 Rev. 3. Dealer service guides available for listed models in attached chart.
186-012	1986-05-01	HK-24, HK-33		Changes to trimmers in 1986; same UT# used, so identification can be made by: air filter housing & muffler cover painted black, wire stand mounts to the fan housing, throttle lever mounts to shafyt housing on HK-24 & to end of handle bar on HK-33, line shield is plastic on HK-24 & blade shield mounts to gearbox on HK-33, gearcase has a threaded stud which the line assembly or blade bolt to. Drawings attached to memo.
186-013	1986-06-01		JA-313164-4, Merc-O-Tronic Model 79, SIC 2000	Ignition testing procedures covered in other listed memos. Ignition analyzers available from sources shown in memo.
186-014	1986-05-01	HK-18, HK-24, HK-33	A-98551-39, 98551-26, 98062-62, A-98062-54, A-98551-36, 98062-53, 98551-25	New universla stringhead kit now used that fits 1985 & 1986 models.
186-015	1986-06-01	245	D1-92007-C, D1-92008-D, D192007-E, D1-92008-E, 69254-1A, 69254-2	New .325" 32ME series chain has lengthened tie strap and bigger rivet, not inercahngeable with old chain. Bar adjuster pin needs filed as show in memo to allow installation of new chain.
186-016	1986-07-01	ST-200 (UT-20501-C starting with LOT# H108)	A-94479-D, A-98676, A-98672	Redesigned pinion shaft for brushcutter kit uses two ball bearings. Pinion for earlier still available in revised form shown.
186-017	1986-09-01	410, DM-40	A-97990, A-93370-A, A-93359	New starter rope drum now used, new spring being designed, existing spring must have inner coil bent inward slightly as shown in drawing.
186-018	1986-09-01	ST-160A, ST-165, ST-260, ST-310	17193	Spool retainer threafs should be lightly greased any time it's removed.

186-019	1986-09-01	150, Super EZ Auto	68362-7, A-98132, 79235, 79233, 96451, A-24060	"S-clutch" superseded to new 3-shoe inline clutch.
186-020	1986-11-01	240, 245, P-100, ST-80, ST-100, ST-120, ST-160, St-180, ST-200, ST-210, Super 2, Super EZ Auto, VI Super 2, XL, XL-2	69158-A, 97768, 96648-1	Double wrap starter pulley now replaces old pulley in all models. #4 rope recommended for smooth operation.
286-008	1986-05-01	3" Trash Pumps	62713-2	Proper installation of seal as shown in attached instructions & diagram.
286-009	1986-06-01	Trash Pumps	47683, 47684, 47682, 47495, 47494, 47496, 47476, 47497, 47498	Overstock of special long-life pumps seals. Part#'s and special prices shown in memo.
286-010	1986-11-01	HG2000	49024-53	Charge leads may have reversed polarity, dealer can modify and submit warranty claim.
187-001	1987-01-01			List of all service bulletins issued in 1986
187-002	1987-01-01	245 (UT-10638A SN# 5H2740015 to 5H2740700)		Limited number of 245's produced with 37 sereis chain; standard production is .325 series. Be careful to use proper matching system components.
187-003	1987-03-01	240, 245 (Starting with Lot# H247)	A-98129, 79233-A, 96451, 79243	3-shoe clutch now replaces "S-clutch". Assemble as shown in memo.
187-004	1987-03-01	ST-185, ST-385	00242, A-93791	Clutches must be removed by turning counterclockwise and be removed one at a time.
187-005	1987-04-01	Super XL Auto (Starting with Lot# H338)	94589-A, 94588	New Phelon system replaces Prestolite (blue) ignition system. Components not interchangeable.
187-006	1987-05-01	ST-155, ST-175 (Startign with Lot# I064)	98802-A	Engine now secured with clamp and sheet metal screw. Retrofit to older models can be performed per instructions in memo.
187-007	1987-05-01	ST-200, ST-210		Current NPPL incorrect, A-70351-A clutch must still be used on these units.
187-008	1987-06-01	240, 245		Models equipped with a Zama carburetor & exhibiting hard starting, poor idling or erratic operation may have an air leak. The top left manifold screw may be contacting carburetor. File corner of casting on carburetor per drawing in memo.

187-009	1987-06-01	ST-385 (Starting with UT-10540-A)	A-00436, A-98844, A-00535, A-00436, 00490	New gearhead assembly supersedes old assembly.
187-010	1987-06-01	ST-185, ST-385	24982-03, A-00252	Clutch drum retained by torx head screw. Reports of bushing moving out of drum have been dealt with by welding a flat washer onto the drum to fully retain the bushing in all service parts.
187-011	1987-09-01	HK-18, HK-24, HK-33, ST-385	A-98064-13, A-00413, A-00144, 81272-1, A-00434, 98551-25, 98062-53, 98551-25, 00088, 00490	ST-385 manual stringhead now can be used on HK trimmers. Use kit chart in memo. Some adapters assembled with wrong thread bolt, check stock. Adapter chart shown in memo.
187-012	1987-09-01	ST-155, ST-175, ST-185, ST-285, ST-385	A-98780	Some muffler cover may not have correct holes drilled into attached deflector. If low power and no load RPM are low, check cover.
187-013	1987-09-01	290, 340		Do not apply sealant to crankshaft seals, only to crankcase mating surfaces.
187-014	1987-11-01	Super 2 (Starting With SN# HI03330538), VI Super 2SL (Starting With SN# HI0050001)	A-98967, 70205, 98060-26, 65261, A-97611, 97612	Starting with listed units, a wrist pin bearing is now used. Parts cannot be mixed with older units.
187-015	1987-10-01	HB180V	A-00813	Blower must have sealing kit installed to use the vacuum kit.
187-016	1987-11-01	DM-20, ST-400, Super XL Auto, XL-12, XLS11/2	A-94605-S, A-00815, 94589-A, 94588	Prestolite coil no longer available, use Phelon rotor & coil kit for all service.
187-017	1987-11-01	HT-18	98552-52, 98552-53, 98552-54	Individual air filter components supplied.
188-001	1988-02-01	410, DM-40	A-00793, A-18011, A-97990, A-98067, A-97988-A, 64054-B	Revised starter assembly with new spring & housing. New starter pawl studs w/o upper threads must be installed or damage will occur to the starter. New flywheel puller tool available.
188-002	1988-02-01	330 (Starting with S/N# HI2450826)	A-79237, 79238, 79239, 93814-A, A-24060	New 3-shoe unlined clutch assembly now used. Install with counterbore towards saw.
188-003	1988-02-01	290, 340	98377, A-00170, 00177, A-00487	New toggle switch replaces old plastic switch.
188-004	1988-20-01	Chainsaws	A-98586, A-98585, A-69921-A, A-69922-A, A-00489, A-98619, A-79339	Replacement guid bar tips available for Windsor style bars. Use attached drawings to identify proper kit.

188-005	1988-03-01	ST-145, ST-155, ST-175, ST-175C, ST-185, ST-285, ST-385, ST-485		Proper carburetor adjustment & tuning procedures.
188-006	1988-03-01	290 (UT-106610B Staring With S/N# HI3390001	A-98473, A-98474, A-982281, A-98280, SP-16321-H6, SP20321-H6, D1-92067-FB, D1-92079-FB, A-79339	Limited number of saws shipped with 3/8" bar & chain; these will need the sprocket and activator changed out to 3/8" Send .325" parts and warranty claim back to Homelite.
188-007	1988-03-01	190, Super 2, VI Super 2, XL, XL-2	A-94649-E, A-96621-D, A-00964, 00513, A-00965, 00978, A-94053, 94702, A-94054, 94061-A, A-94649, A-94650, A-94649-A, A-94649-B, A-94649-C, A-94649-D, 94056, 98631	New HDA carburetors now being used. New carburetor has an accelerator pump; parts will not interchange with older HDC models. Repair parts for HDC carburetors available per chart in memo.
188-008	1988-05-01	HB180V	95761-5	Sealing tape must be replaced whenever disturbed.
188-009	1988-05-01	HK-18, HK-24, HK-30, HK-33, ST-385, ST-485	98551-41	Adapter available to convert units to E-Z line string system. Early UT-15040 ST-385 and 1985 HK-24 & HK-33 units cannot be converted.
188-010	1988-06-01	DM-40, 340, 410	A-97560, A-00901, A-97794-3, A-97794-4, A-97794-2, A-48841, A-00902, A-48965-3, A-48965-4, A-48956-2, A-98510, A-01022, A-98954	Now being produced without matched pistons & cylinders. Once current matched stock is exhausted, new part#'s apply. Cylinder & gasket only, piston to be purchased separately.
188-011	1988-07-01	HB-180, HB180V, ST-145, ST-155, ST-175, ST-175C, ST-185, ST-285, ST-385, ST-485		For units with oil dripping from the muffler: ensure proper 32:1 Homelite 2-stroke oil is being used, ensure carburetor is not adjusted to run rich and as a final effort, use silicone rubber to seal the muffler halves together.
188-0112	1988-09-01	290, 340	A-01093, 00409, 88166, A-00030	Revised starter pulley & retainer. Cylinder revised, requiring right handle bar isolator mount spacer to be shortened. Threaded studs now used to secure muffler, stud kit available.
188-013	1988-09-01	ST-10, ST-10A, ST-20 (UT-21510-A)		ST-10 stringheads pressed on at factory & not servicable. Numerous IPL corrections.

188-014	1988-12-01	290, 340, 540, DM-20, DM-40, DM-50, Super XL Auto, Super XL-925, XL_12, XL-98A, XL-98C	81065-2, 98446, 49436, 49555, 18080, 49737	Models produced with 3/8" cylinder nut now use 7/16" nut & Bellville washer as listed in memo. DM-40 no produced with 3-stage air filter as shown in memo. 290, 340, 540 clutch spring installation tool now available. DM-50 now built with felt pre-filter.
188-015	1988-12-01	DM-54 (Starting with S/N# HJ3010001)	A-49150, 18044, 49672, 97941, 49539, 97942	All DM-54's now produced with fixed jet Walbro carburetor that has a high-speed trim screw. All existing stock should be converted and carburetors returned under warranty. DM-54 IPL corrections.
189-001	1989-02-01	25cc String Trimmers & Blowers	A-01200, A-01199, A-01194, A-01196, A-01195	Carburetor primer system parts available.
189-002	1989-02-01	25cc String Trimmers , DM-54, HK-30, HK-33, HT-18, ST-185, ST-385	A-00106, A-00105, A-00098-A, A-00110, 98761, A-01082, A-01237, A-01441, A-01440, 00743, 00744, 00745, D-92015-WD, A-49535	25cc string trimmers receive new engine housing, air filter housings & fuel tanks. Parts available for 8" Homelite Machete blade. 25cc string trimmers cannot be flooded through primer. Corrections to various IPL's.
189-003	1989-04-01	190, 330, ST-70, ST-200, ST-310, Super 2, VI Super 2	A-00854, DA-92707-A, A-01791, A-00848, 00844, 00751, A-70224-A, A-97608-A, A-9761196510, 93823	ST-70 now produced with automatic string advance system. Early Super 2 piston now obsolete, crankshaft & piston kit must be used. 330 thick rings will be obsolete when current stock is exhausted.
189-005	1989-07-01	Super XL-925 (UT-10415-C, Super XL-925W UT-10510-C)	A-68033, 55038-1A, 64742, A-69738	Super XL-925 now produced with 2" piston. Recommend when servicing older models that they be converted to 2" piston & cylinder.
189-006	1989-07-01	25cc String Trimmers (Starting with S/N# HJ3370950)	A-00585-1, 84065, 98930	Effective with noted serial number, all modles produced with a clutch. New clutch drum adapter now used.
189-007	1989-07-01	Super 1050, Super XL-925, XL-98A, XL-98C	58172-4, A-63741-2, 59920-2, 58367, 67153-2, 67159, 65391	Fuel tanks now permanently bonded. Check where ignition backplate seals; if an air leak is present there may be epoxy slopped preventing a good seal.
189-008	1989-07-01	ST-145, ST-155	94711-B	Limited run of new coils installed. Return any failed coils with warranty form and isntall a 94711-B.

189-010	1989-09-01	540	A-49510, A-97318, 49672, 97941, 49539, 97942, A-01100, 97295	540 now produced with fixed jet carburetor. No load speed won't reach maximum rpm's for 2-3 tanks of fuel. 540 west coast saws still use fully adjustable carburetor. Redesigned ground lead. New tank vent system & new carburetor hi/lo grommet.
189-011	1989-09-01	EL-12, EL-14	18416, 00283-19, 00284-007	Tachometer available, clarification of EL engine housings.
190-001	1990-01-01	ST-40 (UT-21511-B)	A-02801, DA-92707-A, A-02504, 00844, 00751	New automatic line advance now used. Line housing pressed onto shaft and not servicable.
190-002	1990-01-01	HB-180V (Starting with S/N# HK1210001)	A-01068, 00909	Revised laf collection bag and lock ring.
190-003	1990-01-01			Ignition module return program in 189-009 discontinued. 2-Stroke oil color change due to new anti-oxidant additives.
190-004	1990-01-01	340 (UT-10660-C)	A-01091, 01090, A-01089, 98337-1, 98390, A-01446, A-98233-A, A-00030	New 3-point intake manifold now used with new baffle. The new manifold can be installed on older models, but the baffle cannot. New 3-point air filter bracket and muffler assembly also used.
190-005	1990-01-01	25cc Blowers & String Trimmers, 240, Super 2, XL	94711-BS, A-95007, A-02010, 02008	Phleon ignition system is primary and interchangeable with Walbro SEMS system. Small percentage built with Sawafuji system identifiable by black flywheel; it's parts do not interchange with other systems.
190-006	1990-01-01	HT-17 (UT-18007-A)	A-01523, A-01523-A, 01836, 00911-2, 98797, A02785, A-01838	New one-piece crankcase & muffler assembly now used, new crankshaft with stronger bearings. Refer to memo for revised part #'s.
190-007	1990-03-01	25cc String Trimmers, ST-175C (UT-20553-B), ST-385, ST-485	A-98931, A-01139, A-02396, A-02598, A-98231-A, 02617, 02616, A-02720	All 25cc clutch models now use a longer, vented aluminum tube adapter. ST-385 & 485 trimmers now equipped with EZ-line advance system. ST-175C replaced with ST-175BC and tri-arc plastic blade. Line available in 1lb & 3lb spools.
190-008	1990-03-01	410 (Starting with S/N# HL0010001), DM-40	A-01085, 01800, 01801, 01828, 01829	New Walbro WJ-5 now used on both models; new carburetor has an accelerator pump.
190-010	1990-08-01	Super 2 (Plastic Engine Housing)	A-94721, 93653, 93653	IPL incorrect, use 93653 for plastic housing saws.
190-011	1990-08-01	ST-10, ST-10A, ST-20, ST-30, ST-40, ST-60, ST-70	A-01791, A-02801, A-02972, A-02973, A-02974, A-02975	ST-70 trimmers reported to feed too much line, ST-40 spring kit will work better. Cord strain releifs added to cords on all electric string trimmers.

190-012	1990-08-01	ST-10, ST-10A, ST-20, ST-30, ST-40, ST-60, ST-70	98992-A, A-00071, A-00837, 00417-B	Pressed on stringheads & drive connectors now available.
190-013	1990-08-01	35SL, 360SL	A-79357-A, 78209, 70425-6	35SL now sold in US. Air filter is downdraft design, so revised throttle handle with grommets is used. Ignition is one-piece coil. Parts list attached to memo.
190-014	1990-08-01	BP-250, HB-100, HB-180, HB-180V, HB-280, HB-380, HB-480, HB-680	A-03036, 00372-A, 00373-A	Bayonet locking tubes now used. Refer to illustration in memo.
190-015	1990-08-01	25cc String Trimmers & Blowers, HK-24, HK-28, ST-285, ST-385, ST-485	A-01036-A, A-00256-A, A-00239-A, A-01036, A-00116-A, 00490, A-00144, A-00143, 81272-1	New piston & rod assembly supersedes all earlier 25cc part#'s. Cylinder screws now have T-27 Torx head. Manual advance string head on 1988 & later HK-24 & HK-28's revised, Homelite will not supply parts. Convert to A-00116-A assembly using parts specified in memo.
190-016	1990-12-01	25cc String Trimmers & Blowers, ST-145, St-155, At-175, ST-175C, St-175BC, ST-185, ST-285, ST-385, ST-485	01327, 98819, A-98803-B, A-03002, A-00047-E, A-03003, A-00289, 98807, A-03006, 00685, A-03004, A-01194, A-01196-A, A-03062, A-02846, 01784, 02934, A-01195-A	Carburetor primer base can leak, use tee & duckbill valve on primer return line. Carburetors now have limit caps and throttle cables have a z-bend bracket. New carburetor service kits introduced with A-00289 swivel fitting. Zama revised carburetors to use plastic primer base, not interchangeable with earlier aluminum models.
190-017	1990-11-01	DM-54	A-49771	Crankcase has one extra hole in bearing retainer area. Refer to drawing in memo for correct installation.
190-018	1990-12-01	240, 330, Super 2, XL	96981-1A, 03015	Models now produced with factory installed brass eyelet instead of steel bushing.
190-019	1990-12-01	250	A-02944, A-02802-A, A-02577, A-02577-B	Revised oil pump has fitting installed for oil line. Early crankcases must be drilled per memo in drawing. Starting with S/N# HL2130521 have new style pump.
190-020	1990-12-01	Super 1050	64011, 59023, A-64010, A-64923, 59674	Formed oil pickup line no longer supplied, convert using directions in memo.
191-001	1991-02-01	250	00997-A, 00997-B	Throttle cable revised. New cable is white; any unsold stopck should have new cable installed and old cables returned with warranty claim.

191-002	1991-03-01	Super XL-925, XL-98C	A-01708, 01701, 01702, 01704, 97942, A-01694, 01703	Units now supplied with WJ-27 or WJ-26 carburetor. See memo for parts list.
191-003	1991-06-01	HT-17, HT-21	00099-A	Any stock or service work on listed hedge trimmers requires repalcemnt of fuel cap due to defective rubber gasket. All new caps produced with cork gaskets. Return old caps with warranty forms.
191-004	1991-06-01	ST-285BC	02781, A-02598-A	When isntalling stringhead on ST-285BC, retainer A-02781 must be used.
191-005	1991-06-01	HBC	A-03182-A	Corections to 18586 IPL.
192-001	1992-05-01	All	18774	Improper fuel mix failures being found. Test sheets can confirm in suspected units.
192-003	1992-05-01	200 (UT-10690, UT-10699), Super 2 (UT-10696, UT-10697), Super 2SL (UT-10701), XL (UT-10694, UT-10695)	02773, 02770	New carburetor moutned oil pump on lised models. Oiler testing procedures in memo. Final step replacing diaphragm or housing. Hose routing instructions shown in memo.
192-004	1992-05-01	240, 245	A-96538-A, A-96537	Improved universal pump body used for both models.
192-005	1992-05-01	Super XL Auto	59771, A-65736, A-93926	New black cylinder gasket has a tolerance issue that was previously undetected. Small bead of silicone needed per instructions in memo when using new black gasket. Red gasket unaffected.
192-006	1992-05-01	Super XL Auto	A-00007, A-59809-B, A-03640, 00001, 81236	New oil pump and worm gear supersede old oil pump. New locknut for sprocket supersedes old washer & nut. Instructions attached to memo.
192-007	1992-05-01	150 Auto	A-97026, A-96814-S, A-68649-A	Points coil obsolete, new electronic ignition coil kit filling all orders for A-68649-A coil. Assembly instructions in memo.
192-008	1992-05-01	Non-clutch String Trimmers	01025-A	If starter jams, check for excess flash under pulley retainer screw. Remove and retighten screw.
192-009	1992-07-01	25cc & 30cc string trimmers, HLT-28, ST-275, ST-285	A-04191	Anti-wrap accessory avaiable for curved shaft string trimmers. HLT-28, ST-275, ST-285 has different driveshafts & gearheads...see memo for chart. 25cc & 30cc powerheads redesigned into matched shortblock assemblies.



192-010	1992-11-01	25cc & 30cc string trimmers	A-00408, A-00411, A-00410, A-00412, A-04305, A-01623-A, A-03710, A-01357,	(8) different shortblocks available, see chart in memo for proper identification of shortblock needed.
192-011	1992-11-01	250, 300	A-03496, 03495, 002100-c, 02316, A-03806-A	New handle design for better strength. Adjustment of throttle now made at trigger instead of carburetor.
192-012	1992-11-01	HBC-38	A-02132	Corrections to IPL 18591.
192-013	1992-11-01	Walbro Carburetors	03176, 03188, 03200, 03222, 03207	See memo for list of plastic choke lever & shaft assemblies for Walbro WT carburetors.
192-014	1992-12-01	HBC-38	A-03638	New clutch housing shield kit.
193-001	1993-01-01	HBC-18 (UT-UT-15075-1), HBC-30 (UT-15-71-1), HLT-16 (UT-20585-1), HLT-18 (UT-20584-1), HLT-28, UT-20595-3, ST-285BC (UT-20598-1, UT-20581-3), ST-385BC (UT-15040-1)	A-00411, A-03785-A, A-03705-A, A-00857	1993 model string trimmers will not have new IPL's; use IPL 18740. All models will use 30cc engines.
193-002	1993-02-01	240, Super 240 Classic	A-97056, A-97172-A	240 Classic will be equipped with .325" bar & chain while standard 240 will have 3/8" low profile bar & chain.
193-003	1993-02-01	All 2-Cycle Engines		Winter gasoline now oxygenated per Federal Clean Air Act. Using Homelite oil makes this fuel acceptable, but only small quantities of winter fuel should be mixed and stored no longer than 1 month.
193-004	1993-02-01	XL-98D (UT-05049)	A-49429-C, A-49550-B	New wheel arm assembly now used. New flange washers have no spanner wrnech holes. Parts list attachd to memo.
193-005	1993-07-01	250, 252, 300, CS40, CS50	A-03720-A, 01734-B, 03585, 98442-A, 03583	Revised engine housing with steel inserts for retaining the engine, new exhaust cover, new oil duck duckbill valve retainer, brake latch adsjuter pin now installed from cylinder side, New steel cable in isolator spring, upper isoaltor now fastened with revised hardware.
194-001	1994-02-01	25cc & 30cc brushcutter, string trimmer, blowers & pumps	04710, 04790, 98786-C, 04785, A-04742, A-04743, A-04988	New repower 30cc shortblocks for all units listed in memo.

194-002	1994-02-01	300, CS50	A-06611	Revised air filter system & kit.
194-003	1994-02-01	200, LX30, XL	A-06386, A-06387	Oiler now operates on crankcase pressure again, with an inline oil valve to adjust oil flow. Testing procedures included in memo.
194-004	1994-06-01	25cc & 30cc products	04983	Starter retainer clips should be installed on all new style starter housings as shown in memo.
194-005	1994-08-01	Super XL Auto		Proper carburetor adjustment procedures. Tachometer should be used whenever possible. Hi speed should be adjusted to 10,500 to 11,000 rpm.
194-006	1994-09-01	PBP3000, PHB3000	A-07077	New heat deflector kit to prevent foil from boiling on hot days.
194-007	1994-09-01	180, 192, 200, LX30, Super 2, XL	01327-1, A-06386-A	New duckbill connector allows more oil flow, instructions for replacing oil valve kit. Service instructions in memo.
194-008	1994-10-01	MP38, MP88		Saws have been received with popped crankshaft seals. Instructions in memo for proper installation and use of Loctite.
194-009	1994-11-01	8800, MP88 (Prior to Lot# HP286)	A-03131	Leaking fuel caps can be caused by excess fuel tank thread flashing or a warped fuel cap. Instructions for filing tank thread flash or warranty fuel caps in memo.
195-001	1995-01-01	DX & ZR series string trimmers		Excess casting flash may be present on throttle handle. Trim flash and record UT# on warranty card.
195-002	1995-05-01	HLT-15, PBC3600, PLT3400, ST-385, SX135	A-04716-A, A-04837	Sealed muffler assembly now standard on listed models.
195-003	1995-07-01	Z725CE (UT-20616)	A-07560	Hanger strap kit for curved shaft trimmers now available.
195-004		DX & ZR series string trimmers	06541-A, A-07143, A-07139, A-07141-A	If starter jams, check to see if boom has impacted starter rope drum. Replace parts as needed per memo. Carburetor service kits available with complete carburetor & line kit. Fuel tank kit includes hoses long enough for Walbro or Zama carburetor.
195-006	1995-11-01	180 Classic, 192, 200, LX30, Super 2, XL	A-02763-2, A-07552, A-02763, A-02763-3, A-02763-4, 70898-A, A-07554	New oil tank design with a t-fitting instead of a cinched tube and relocated line to avoid accidental knock-off when using a funnel. Use chart in memo to properly route hoses.
295-001	1995-01-01	HRL Generators		Check inside fuel cap for yellow rust inhibitor paste. If present use procedure in memo to properly flush tank.
295-002	1995-07-01	LR2500 (UT-03773, UT-03793), LRI2500 (UT-03777, UT-03780)	A-07569	Fuel valve kit to prevent fuel starvation.

395-001	1995-08-01			List of all Homelite units by UT# and last year built.
196-002	1996-01-01	CG, LR, LRI Generators		Generators shipped with cardboard blocks between lower frame and engine. Remove varboard and Retainer hardware prior to sale.
196-004	1996-02-01	s825se, z725ce, z725se		Refer to 195-005 for product enhancements and honor \$5 coupon
196-005	1996-05-01	CH, LRI Generators		Several GFCI receptacles used, note proper wiring instructions for each in memo.
H96A-006	1996-10-01	All Products		Only OEM Homelite parts can be used in warranty work.
H96A-007	1996-10-01	LRI Generators	A-06257, 08371	Generator servicing procedures for diagnosing a bad control board or idle control magnet.
H96A-008	1996-10-01			List of all Homelite units by UT# and last year built.
H96A-009	1996-11-01	LR2500, LR4400, LR5000, LR5500, LRE4400, LRE5500	19221-A	Wiring schematics omitted from IPL.
H96A-010	1996-12-01	25cc & 30cc string trimmers & blowers	A-09057, A-09056, A-09055, A-07166, A-04988-A, A-07134, A-07135, A-06262-B, A-06263-B, A-071445, A-07167, A-09058, A-07146-A, A-07134, A-03599, A-06291-A	New lower prices on shortblock assemblies. Dealers encouraged to stock these parts. Part #'s included in memo.
H96A-011	1996-12-01	33 & 38cc Chainsaws (UT-10767, UT-10768, UT-10774, UT-10769, UT-10770, UT-10758, UT-10759, UT-10771, UT-10772, UT-10773)	16010	Corrections to IPL.
H97D-001	1997-01-01	BP-250 UT-08017-F, UT-08017-G S/N# HP2000001 through HR2109999)	A-09166	Sleeve may need to be added to fuel return line depending on carburetor & return line size. See memo for instructions.

H97A-004	1997-04-01	3350, 3850 (UT-10767, UT-10770, UT-10768, UT-10772, UT-10759, UT-10773, UT-10771, UT-10774, UT-10769, UT-10758)	06851, 82546	New oil pump screw for better retention.
H97D-006	1997-06-01	BP-250 UT-08017-F, UT-08017-G S/N# HP2000001 through HR2109999)	A-09166	Posters to be posted in shop warning consumer of need to service leaking return fuel line.
H98A-007	1998-06-01	Touchstart Trimmer (UT-20683)		Revamped design to eliminate previous customer concerns as noted in memo.
H98A-008	1998-07-01	Yardvark (UT-08074, UT-08074-A)		Unit dsigned to be used with a dolly. Dolly parts list included.
H98A-009	1998-08-01	UT-20681, UT-15136	PS00085, PS00394	Corrections to IPL's
H98A-10	1998-08-01	d25mhv (UT-08067, UT-08067-A), d30mha (UT-08066, UT-08066-A), i25mhv (UT-08059, UT-08059-A), HB25250 (UT-08071-R), BVM160 (UT-08069-A), VAC ATTACK (UT-08052-A), z25mhv (UT-08052), d30mhv (UT-08057, UT-08057-A), i30mhv (UT-08058, UT08058-A)	UP00495	Tank can expand in hot weather and contact engine. New tank with reflective tape to be installed under warranty.
H98A-011	1998-09-01	z725ce (UT-20616), z725cea (UT-20644), z725se (UT-20640), z725ce (UT-20639), z725se (UT-20618), S825sev (UT-20634)		Customer staisfaction program ends August 31, 1998. Customer can exchange any of the listed models for a new UT-20683 TouchStart trimmer.

H98A-012	1998-09-01	AP Pumps		Jerry Leach CO. sell remanufactured Homelite pumps. Homelite will not service or warranty these pumps.
H99A-003	1999-05-01	LR5000T (UT-03829)		New generator using a Tecumseh 4-cycle engine. JDCP provides parts for generator, engine serviced through Tecumseh dealers.
H99A-005	1999-08-01	LRX3000 UT-03819		New generator using a Robin EH17 4-cycle engine. JDCP provides parts for generator and engine.
H99A-006	1999-08-01	MP38 (UT-05078, UT-05081, UT-05079)	UP03630, UP03631, UP03701	New models being produced with governed coil. Units easier to start due to timing adjustments made by coil. Kit available to retrofit earlier models.
H99A-007	1999-08-01	LRX4500 (UT-03820), LRXE4500 (UT-03821)		New generators using a Robin EH25-2D 4-cycle engine. JDCP provides parts for generator and engine.
H99A-008	1999-08-01	Versa Tool, Trim N Edge, Easy Reach Expand-It, ST-2517R, d825sd, d825cdp, d825ca, d825sb, d725cde, BC2500MR, st625cc, st725sc	UP03012	New starter pulley prevents rope derailing. Return old pulleys with warranty claim.
H99A-009	1999-10-01	HPS 5000 EG (UT-03835)		New generator produced for Houck Power and Supply Company LLG using a Tecumseh 4-cycle engine. JDCP provides parts for generator, engine serviced through Tecumseh dealers. Parts list same as LR5000T.
H99A-010	1999-11-01	LRX5600 (UT-03822), LRXE5600 (UT-03823)		New generators using a Robin EH36-D 4-cycle engine. JDCP provides parts for generator and engine.
H99A-011	1999-11-01	25cc & 30cc string trimmers and blowers	UP07145, PS01501	PA00394 IPL corrections.
H99A-012	1999-11-01	Expand-It (UT-20681, UT-20681-A), Versa Tool (UT-15136, UT15136-A), BC1725 SBR (UT-15158R)	UP00609, UP00608	IPL PS01501 corrections for carburetor kits.

H99A-013	1999-11-01	LRX5600 (UT-03822 S/N# HA3020001 through HA3020453), LRXE5600 (UT-03823 S/N# HA2990001 through HA2990707)	UP05511	Fuel tank leak may occur when heat shield rubs against tank. Tanks should be replaced, not reworked.
H99A-014	1999-12-01	LRX5600 (UT-03822 S/N# HA3020453 through HA3020453), LRXE5600 (UT-03823 S/N# HA2990001 through HA2990707)	UP05573, UP05511	Fuel tank leak possible due to a thin tank wall. Removed tanks must be destroyed, including generator previously reworked with UP05511.
H00A-001	2000-01-01	4150, 4550, 25AV, 27AV, S1045	97768B, UP)5460	Some starter pulleys may fail prematurely. Use new UP05460 pulley.
H00A-002	2000-01-01	Yardvark (UT-08074-A, UT-08074-B, UT-08077)	A-08636	Corrections to IPL PS02004
H00A-003	2000-01-01	3300, 30, PS33, 3350, 20AV, All American, 2014, 3800, 23, 3850, 23AV, 4150, 4550, 25AV, 27AV, S1035, S1040, S1045		An air leak can occur between the heat dam gasket and cylinder. Use Loctite 510 per instructions in memo to correct.
H00A-004	2000-01-01	3300, 30, PS33, 3350, 20AV, All American, 2014, 3800, 23, 3850, 23AV, 4150, 4550, 25AV, 27AV, S1035, S1040, S1045	A-08671, A-08672, UP00127, UP03696, UP03853, UP04168, A-08670-A, UP00131, UP03587, UP04167	Rotor & crankshaft redesigned to accept cast in rotor key. Shortblocks will include rotor. See chart in memo.
H00A-005	2000-02-01	Homelite Blowers	UP04314	Fuel line can contact engine shroud, causing a leak. Engine shroud must be modified per instructions in memo.
H00A-006	2000-03-01	Homelite Blowers		Corrections to H00A-005 bulletin.

H00A-007	2000-03-01	MP88 (UT-05074-A S/N# HB0240001 thru HB0240096)		Wheel Guards may have a defective weld. Customer should cease use of saw in serial number range until new arm assembly can be installed.
H00A-008	2000-04-01	CG Generators (UT- 03762-A, B, C, UT- 03763-A, B, C, UT- 03764-A, B, C)		Rerouting of leads for idle control. See picture in memo.
H00A-009	2000-06-01	HAC420 (UT_01612), HCP420 (UT-01069)	UP05664, UP05665, UP05666, UP05667, UP05668, UP05669, UP05670, UP05671, UP05672, UP05673, UP05674, UP05675	HAC pumps have aluminum internal parts and do not interchange with HCP pump parts. HAC420 parts shown in memo.
H00A-010	2000-08-03	C300 (UT-20775), BC900 (UT-15172), F3040 (UT15176) S/N# MB084XXXX, MB087XXXX or MB084XXXX	UP04118	An incorrect clutch spacer could cause premature clutch failure. Replace with spacer in memo.
H00A-011	2000-09-01	LRX5600 (UT-03822), LRXE5600 (UT-03823)	UP05224, UP05223	Lifting bail and wheel set now available.
H00A-012	2000-10-01			Complete listing of all John Deere Consumer Products and last year built.
H00A-014	2000-12-01	HCP530 (UT-01613)		New pump introduced with cast iron impeller and aluminum housing. Service parts listed in memo.
H00A-015	2000-12-01	MP88 (UT-05056, UT- 05073-A, UT-05074-A) S/N# HB1180001 through HB2869999	A-49770-A	Fuel tank can leak requiring a new tank & handle assembly.
H00A-016	2000-12-01	LR5000T (UT-03829)		Follow service instructions in memo if rotor is contacting stator rub during operation.