PART NO. 17601
REVISION 1
Printed in U.S.A.
Price 35¢

PARTS LIST

HOMELITE®
240
HG and SL

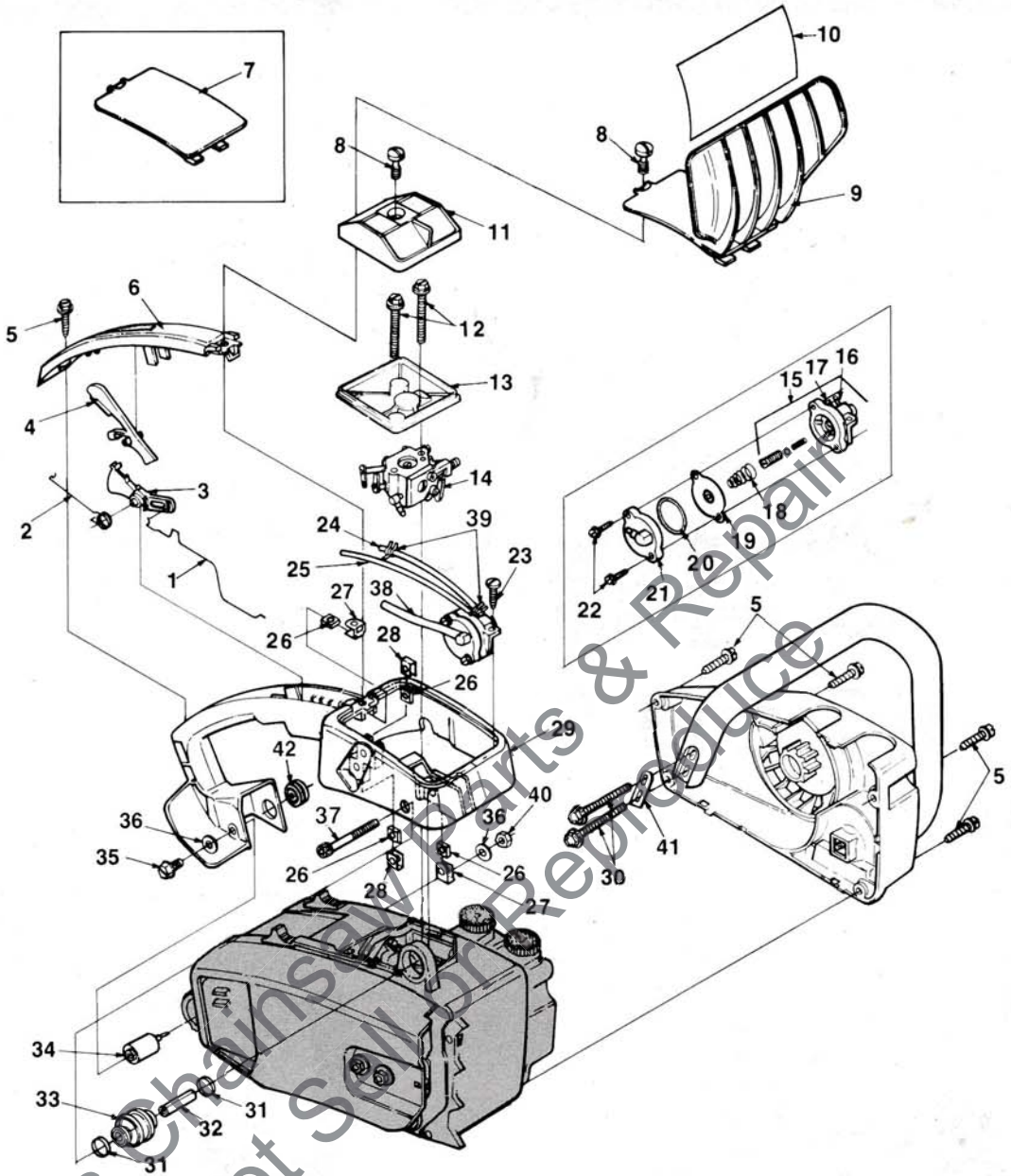
VIBRATION-ISOLATED
CHAIN SAWS

Leon's Chainsaw Parts & Repair
Do Not Sell or Reproduce

HOMELITE TEXTRON
Homelite Division of Textron Inc

240-HG
240-SL

FIGURE 1



NO.	DESCRIPTION	PART NO.	QTY.
1	ROD- Throttle	95036	1
2	SPRING- Torsion	95222	1
3	TRIGGER- Throttle	95032	1
4	INTERLOCK- Trigger	95038	1
5	SCREW- #10 x 3/4	70771	5
6	COVER- Handle	95211	1
7	COVER- Air filter (240SL)	95089	1
8	SCREW— Retaining	95217	1
9	GUARD- Hand (w/cover) 240 HG	A-93573-A	1
	Includes:		
	SCREW- Retaining (see #8)	95217	1
10	DECAL	96990	1
11	FILTER ELEMENT- Top	A-96349	1
	Includes:		
	SCREW- Retaining (see #8)	95217	1
12	SCREW- Mach hex hd. (10-24 x 1 5/8)	96176	2
13	CUP- Filter	95083	1
14	CARBURETOR- Zama C-1S-H4	A-96352-A	1
	CARBURETOR- Walbro #WT-6	A-95636-A	1
15	BODY- Oil pump	A-96537	1
	Includes:		
16	FITTING- Tube	69833	1
17	FITTING- Tube	94619	1
18	SPRING- Oil pump	69447	1
19	PLUNGER- Oil pump	A-95070	1

NO.	DESCRIPTION	PART NO.	QTY.
20	"O" RING	96480	1
21	COVER- Oil pump	94919	1
22	SCREW- Plastite #8-16 x 5/8	82380	2
23	SCREW- Plastite #10 x 5/8	82312	1
24	TUBING- (Oil outlet) 4 1/2"	70310-18	1
25	TUBING- (Oil inlet) 6 1/2"	70310-25	1
26	NUT- Square 10-24	70810	4
27	RETAINER- Nut	95375	2
28	RETAINER- Nut	95337	2
29	CHAMBER- Carburetor	95069	1
30	SCREW- Hex washer (10-24 x 1 1/8)	82218	2
31	RING- Vibration isolation	70432-A	2
32	SPACER	70433	1
33	ISOLATOR	95868	1
34	ISOLATOR- Shear	96053	1
35	SCREW- 10-32 x 3/8	80870	1
36	WASHER- Flat #10	84003	2
37	SCREW- Soc. hd. cap (10-24 x 1 1/58)	96818	1
38	LINE- Pulse 3 1/4"	A-96778	1
	Includes:		
	SPRING (not shown)	95216	2
39	CLAMP- (Oil outlet line)	93426	1
40	NUT- Lock hex 10-24	81256	1
41	PLATE- Handle bar	96901	1
42	GROMMET	96210	1

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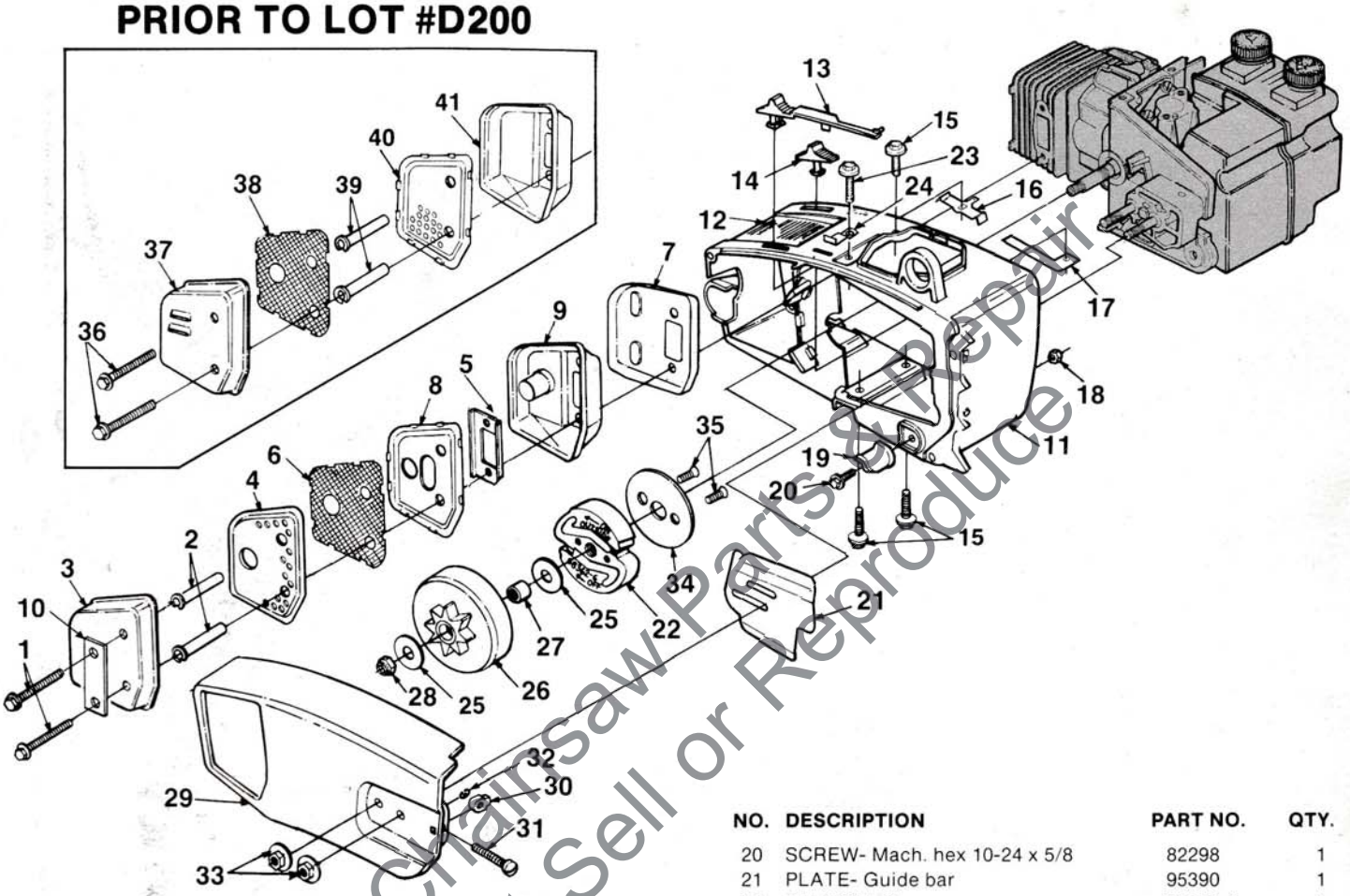
FIGURE 2

PRIOR TO LOT #D200



NO.	DESCRIPTION	PART NO.	QTY.
	MUFFLER- Complete (units after Lot #D200)	A-96931	1
	Includes:		
1	SCREW	95005	2
2	SPACER- Muffler	93983-08	2
3	CAP- Muffler	94887-1	1
4	BAFFLE- Muffler	94888-1	1
5	PLATE- Muffler	94889-1	1
6	SCREEN- Spark arrestor	95637-1	1
7	DEFLECTOR- Exhaust	96925	1
8	BAFFLE- Muffler	96928	1
9	BODY- Muffler	A-96930	1
10	BRACKET- Muffler	97751	1
11	HOUSING- Engine	A-96754	1
	Includes:		
12	DECAL- Warning	95633	1
13	BUTTON- Choke	95050	1
14	BUTTON- Stop switch	95086-A	1
15	SCREW- Hex sems 10-24 x 5/8	88063	3
16	SPRING- Stop switch	95087	1
17	CONTACT- Stop switch	95091	1
18	NUT- Lock 10-24	81256	1
19	STOP- Chain	95212	1

NO.	DESCRIPTION	PART NO.	QTY.
20	SCREW- Mach. hex 10-24 x 5/8	82298	1
21	PLATE- Guide bar	95390	1
22	CLUTCH- S	68362-6	1
23	SCREW- Sems hex (10-24 x 3/4)	88051	1
24	BRACE- Choke	97993	1
25	WASHER- Thrust	95299	2
26	SPROCKET & DRUM (37/375 chain only) 6T	A-97172	1
	SPROCKET & DRUM (325P. 8T)	A-97056	1
	Includes:		
27	BEARING- Needle	68512	1
28	NUT- Lock 5/16-24	81112	1
29	COVER- Drivecase	A-93591	1
	Incldues:		
30	PIN- Guide bar adjusting	69254-1A	1
31	SCREW- Guide bar adjusting	93575	1
32	"E" RING	93574	1
33	NUT- Flange 1/4-20	81258	2
34	COVER- Clutch	69915-1	1
35	SCREW- Flat hd. 10-32 x 1/2	97605	2
36	SCREW- Hex sems 10-24 x 2 (prior to Lot #D200)	88057	2
37	CAP- Muffler (prior to Lot #D200)	94887	1
38	SCREEN- Spark arrestor (prior to Lot #D200)	95637	1
39	SPACER- Muffler (prior to Lot #D200)	93983-07	2
40	BAFFLE- Muffler (prior to Lot #D200)	94888	1
41	BODY- Muffler (prior to Lot #D200)	94886	1

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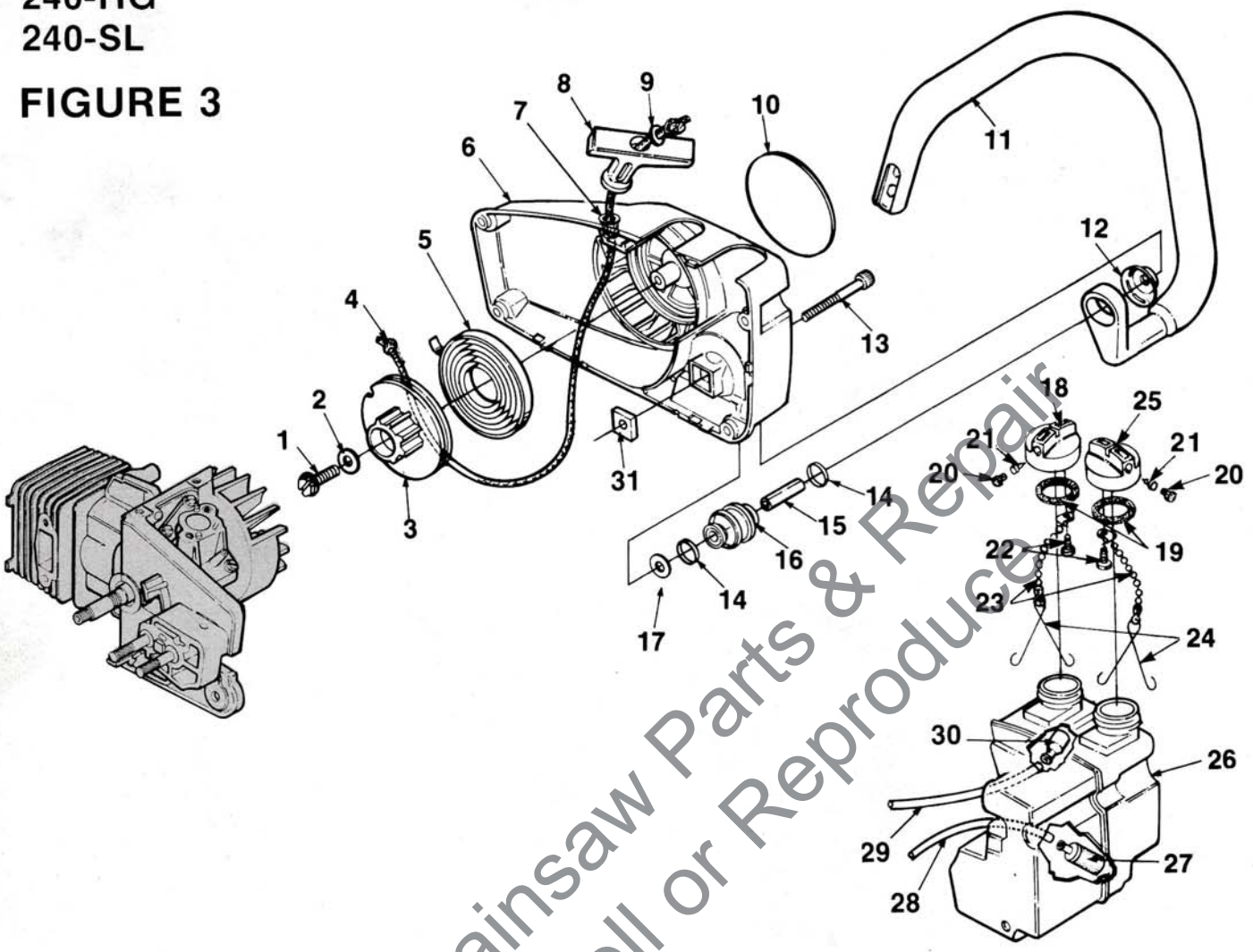
FIGURE 3



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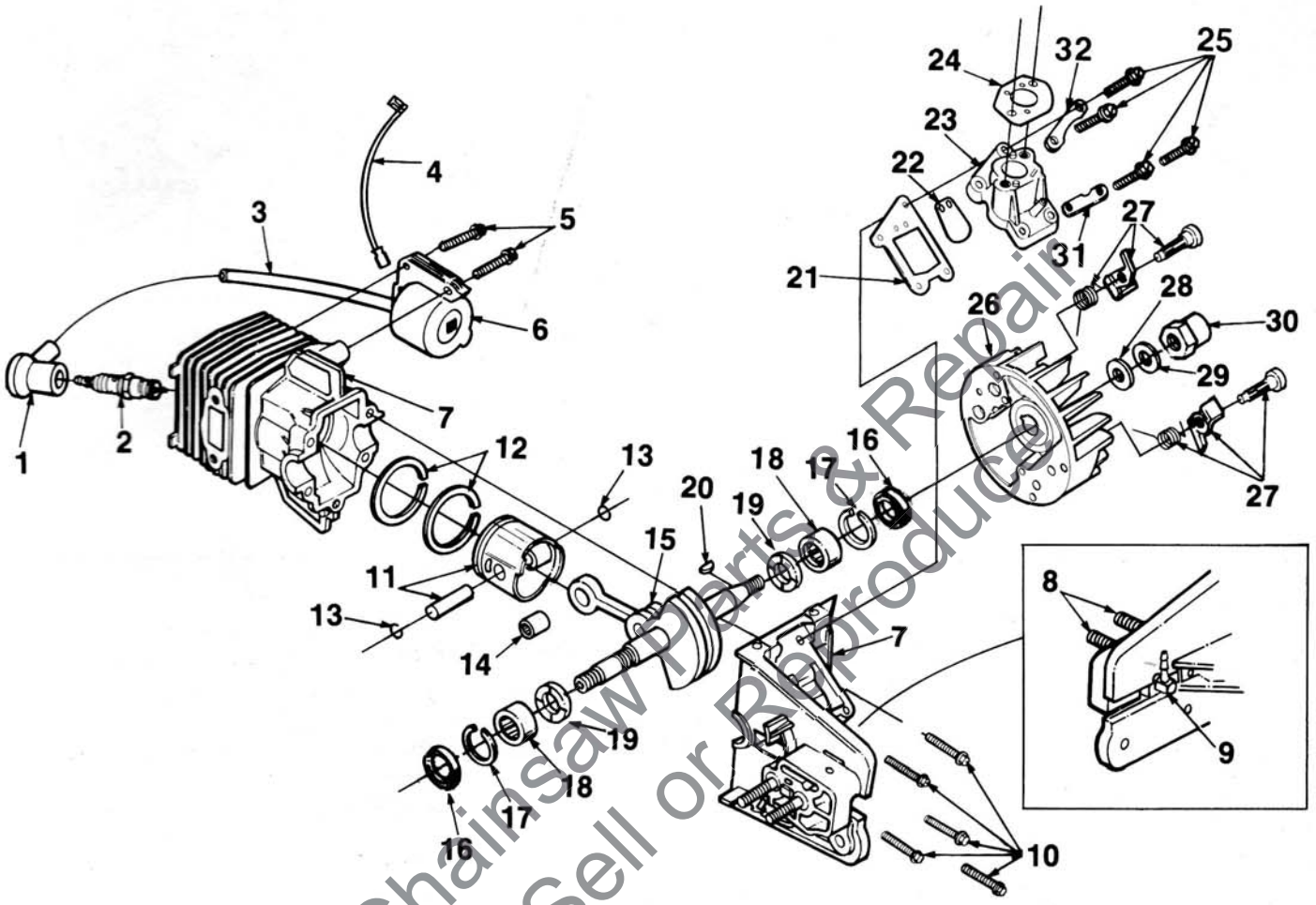
NO.	DESCRIPTION	PART NO.	QTY
	STARTER HOUSING KIT	A-98005	1
	Includes:		
1	SCREW- #10 x 3/4 (Note 1)	70771	1
2	WASHER- Retainer	94062	1
3	PULLEY- Starter	97768	1
4	ROPE- Starter #3 1/2, 46"	97899	1
5	SPRING- Rewind	A-97908	1
6	HOUSING- Starter	A-95210-B	1
	Includes:		
7	BUSHING- Starter	A-97796	1
8	GRIP- Starter rope	70211	1
9	WASHER- Flat #8	84025	1
10	DECAL- "240"	93571	1
11	HANDLE BAR	95931	1
12	WASHER- Vibration isolator	70440-A	1
13	SCREW- Soc. hd. (10-24 x 5/8)	96818	1
14	RING- Vibration isolator	70432-A	2
15	SPACER	70433	1
16	ISOLATOR	95868	1
17	WASHER- Flat	95249	1
18	CAP- Oil	A-96957-A	1
	Includes:		
19	GASKET- Filler cap	94494	1

NO.	DESCRIPTION	PART NO.	QTY.
20	FILTER- Fuel cap	69454	1
21	VALVE- Check	69451	1
22	SCREW- Pan hd.	82256-A	1
23	BEAD- Chain	69502	1
24	KEEPER- Cap	96535	1
25	CAP- Fuel	A-96936	1
	Includes:		
	GASKET (see #19)	94494	1
	FILTER- Cap (see #20)	69454	1
	VALVE- Check (see #21)	69451	1
	SCREW (see #22)	82256-A	1
	CHAIN- Bead (see #23)	69502	1
	KEEPER- Cap (see #24)	96535	1
26	TANK- Fuel & Oil	A-97141	1
	Includes: (Also #18-25)		
27	FILTER- Fuel	96639	1
28	TUBING- Fuel 6 1/2"	70310-26	1
29	TUBING- Oil outlet 4 1/2"	70310-25	1
30	FILTER- Oil	A-68593	1
31	NUT- Square 10-24	95213	1

NOTE 1: If screw 70771 is stripped out of starter housing, replace all (4) screws with oversized screw 94565.

FIGURE 4



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NO.	DESCRIPTION	PART NO.	QTY.
1	TERMINAL- High tension lead	A-94754	1
2	SPARK PLUG (D17Y)	96169-S	1
3	LEAD- High tension (Note 1)	69326	1
4	LEAD- Ground	A-96378	1
5	SCREW- Mach. hex. hd. 8-32 x 7/8	82430	2
6	MODULE- Ignition (incl. #1 and #3)	94711-A	1
7	CRANKCASE & CYLINDER	A-96753-A	1
	Includes:		
8	BOLT- Guide bar	96083	2
9	FITTING	50558	1
10	SCREW- 10-24 x 1 1/8	96624	5
11	PISTON & PIN	A-96751-A	1
	Includes:		
12	PISTON RINGS	94916	2
13	RING- Retaining	65261	2
14	BEARING- Needle (After Lot #E229)	97125	1
15	CRANKSHAFT	A-96752	1
	Includes:		
	BEARING- Needle (See #14) (Prior to Lot #E229)	95439	1

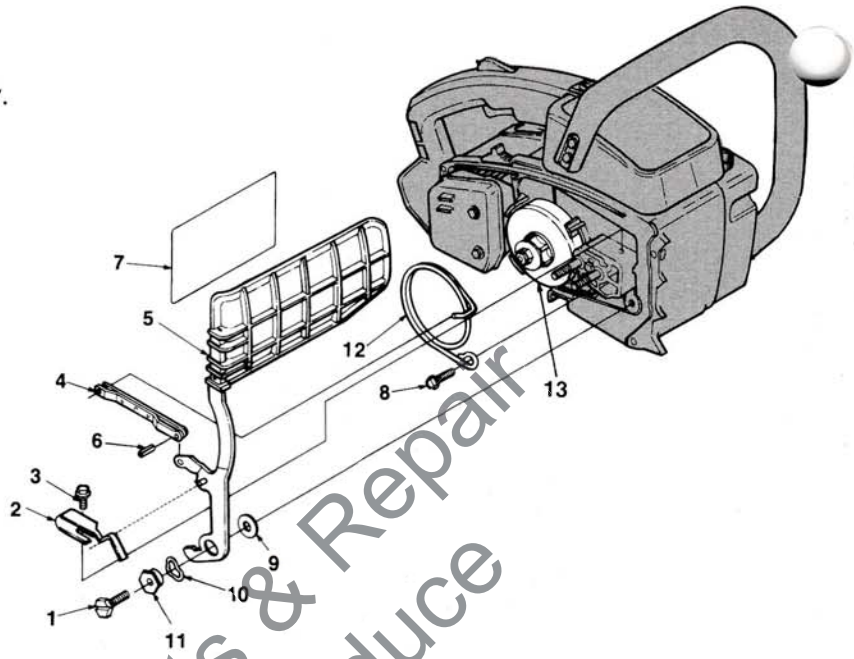
NO.	DESCRIPTION	PART NO.	QTY.
16	SEAL- Shaft	94638	2
17	RING- Retaining	68514	2
18	BEARING- Needle	12530	2
19	BEARING- Thrust	95492	2
20	KEY- Magneto	69250	1
21	GASKET- Manifold	94873	1
22	REED	95983	1
23	MANIFOLD- Intake	94872-1	1
24	GASKET- Carburetor	95022-A	1
25	SCREW- Hex washer 8-32 x 5/8	82291	4
26	ROTOR- Magneto	A-95007	1
	Includes:		
27	PAWL- Starter	A-70285-D	1
28	WASHER- Flat 5/16	84065	1
29	WASHER- Lock 5/16	83002	1
30	NUT- Guide	96255	1
31	WASHER- Intake manifold	96540	1
32	WASHER- Intake manifold	96539	1

NOTE 1: Cut replacement lead to 6 1/2".

240-SL

CHAIN BRAKE

NO.	DESCRIPTION	PART NO.	QTY.
1	SCREW- Hex cap 1/4-20 x 5/8	80048	1
2	CLIP- Retaining	95406	1
3	SCREW- Hex sems 10-24 x 3/8	88048	1
4	LINK- Pivot	A-70767	1
5	HAND GUARD	A-97179	1
	Includes:		
6	PIN- Roll	95395	1
7	DECAL	96990	1
8	SCREW- Hex sems 10-24 x 5/8	88050	1
9	WASHER- Thrust	95397	1
10	WASHER- Curved	95486	1
11	CAM- Brake lever	96170	1
12	BAND- Brake	95482	1
13	SPROCKET & DRUM (.325P, 8T)	A-97056	1
	Includes:		
	BEARING- (Not shown)	68512	1



TOOLS & ACCESSORIES

SILASTIC (crankcase sealing)	24823
LOCTITE	23488-C
PULLER- Magneto rotor	A-24747-A
Includes:	
BOLT 5/16-18 x 1 3/4 (1)	80288
NUT- Hex 5/16-18 (2)	81196
WRENCH- Spanner (clutch)	A-93791
Includes:	
PIN- Clutch spanner	23717-A
WRENCH- Combination	A-17705
GREASE- Multi-Use	17193
TUBING- Rubber 10 ft. (Fuel & Oil)	70310-99
SAFE•T•TIP (Standard on units)	DA-70776-A
Includes:	
SCREW (Special)	93695
TUBING- 10 ft. (pulse line)	95201-99
ROPE- Starter - 250 ft. #4 (Prior to Lot #G080)	68848
ROPE- Starter - 250 ft. #3 1/2" (After Lot #G080)	98052
BUMPER- Spiked	A-97046
Includes:	
SCREW- Mach. Flat	82415
SCREW- (10-24 x 1/2)	80672
Nut- Locking hex	81256
IGNITION TEST SPARK PLUG	JA-31316-4
CARBURETOR REPAIR KIT	17789

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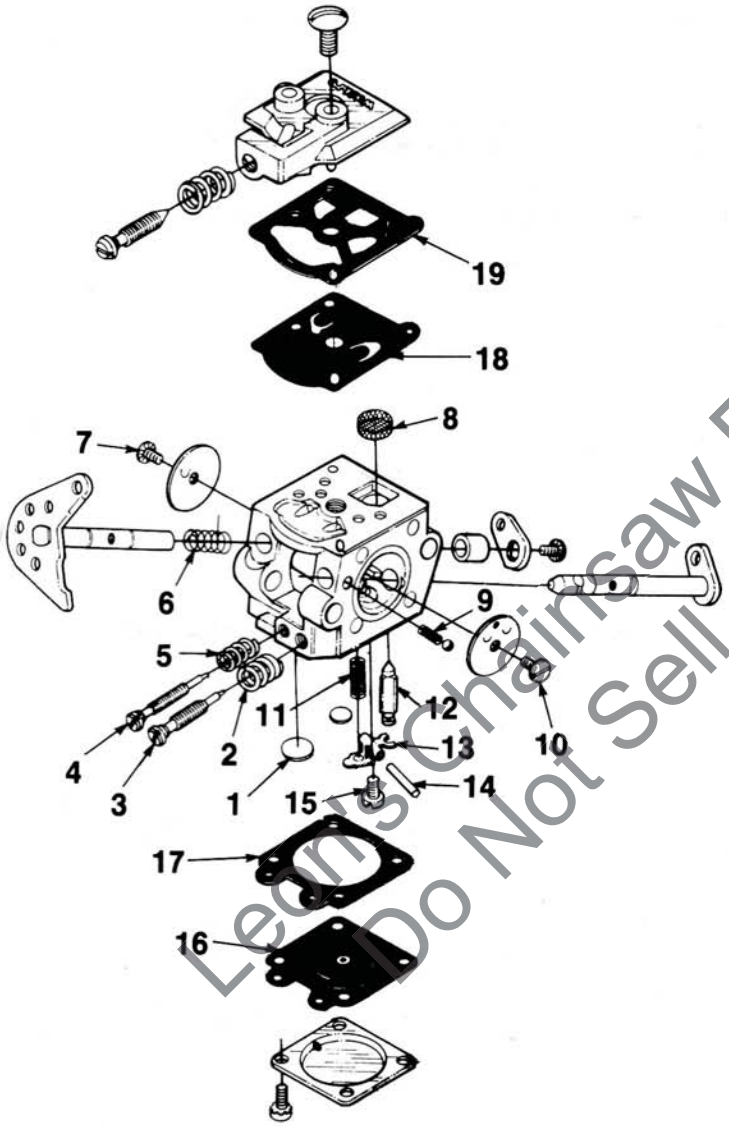
CARBURETOR

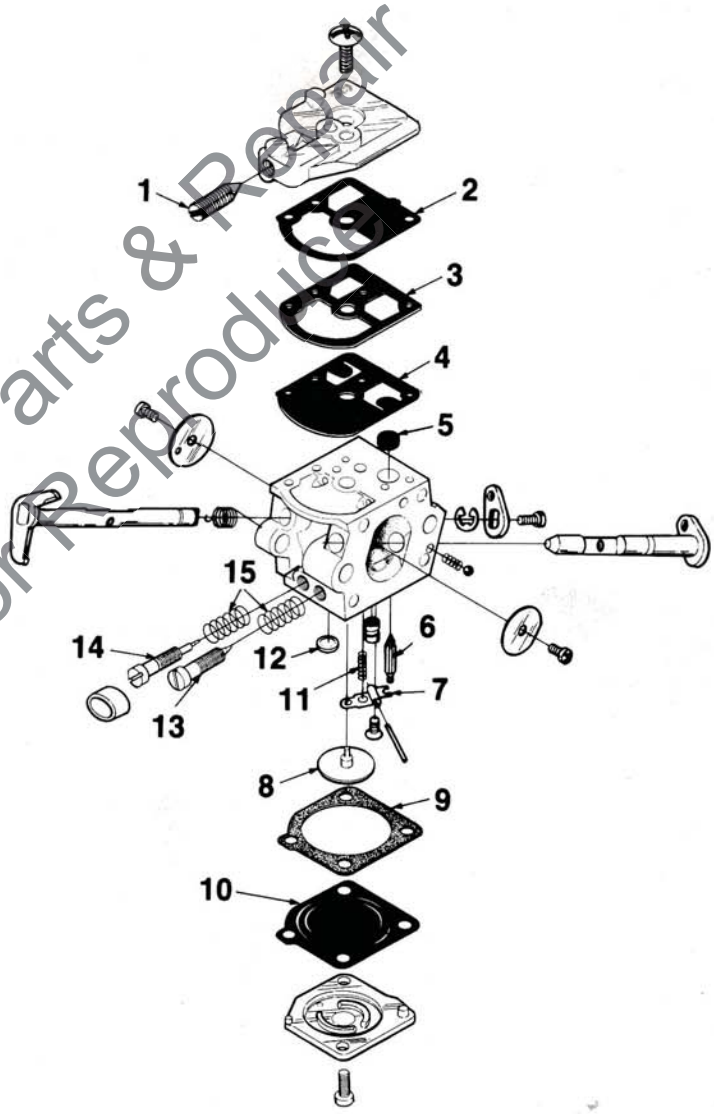
A-95636-A
(Walbro #WT-6)



Repair Kit	96986-A	(Includes items 1-19)
Gasket/Dia-Kit	96944	(Includes items 16-19)
Inlet Needle	96915	(Item #12)

CARBURETOR

A-96352-A
(Zama C-1S-H4)



Repair Kit	96646-A	(Items #1-15)

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HOMELITE DIVISION OF TEXTRON INC.
P.O. BOX 7047
14401 CAROWINDS BOULEVARD
CHARLOTTE, N.C. 28217

Leon's Chainsaw Parts & Repair
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OVERSEAS OFFICES

HOMELITE DIVISION OF TEXTRON INC.
Korenaarstraat I
2153 BM Nieuw Vennep
The Netherlands

HOMELITE DIVISION OF TEXTRON INC.
Pacific Limited
P.O. BOX 209
Blackburn, 3130
Victoria, Australia

HOMELITE **TEXTRON**

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