

PARTS LIST

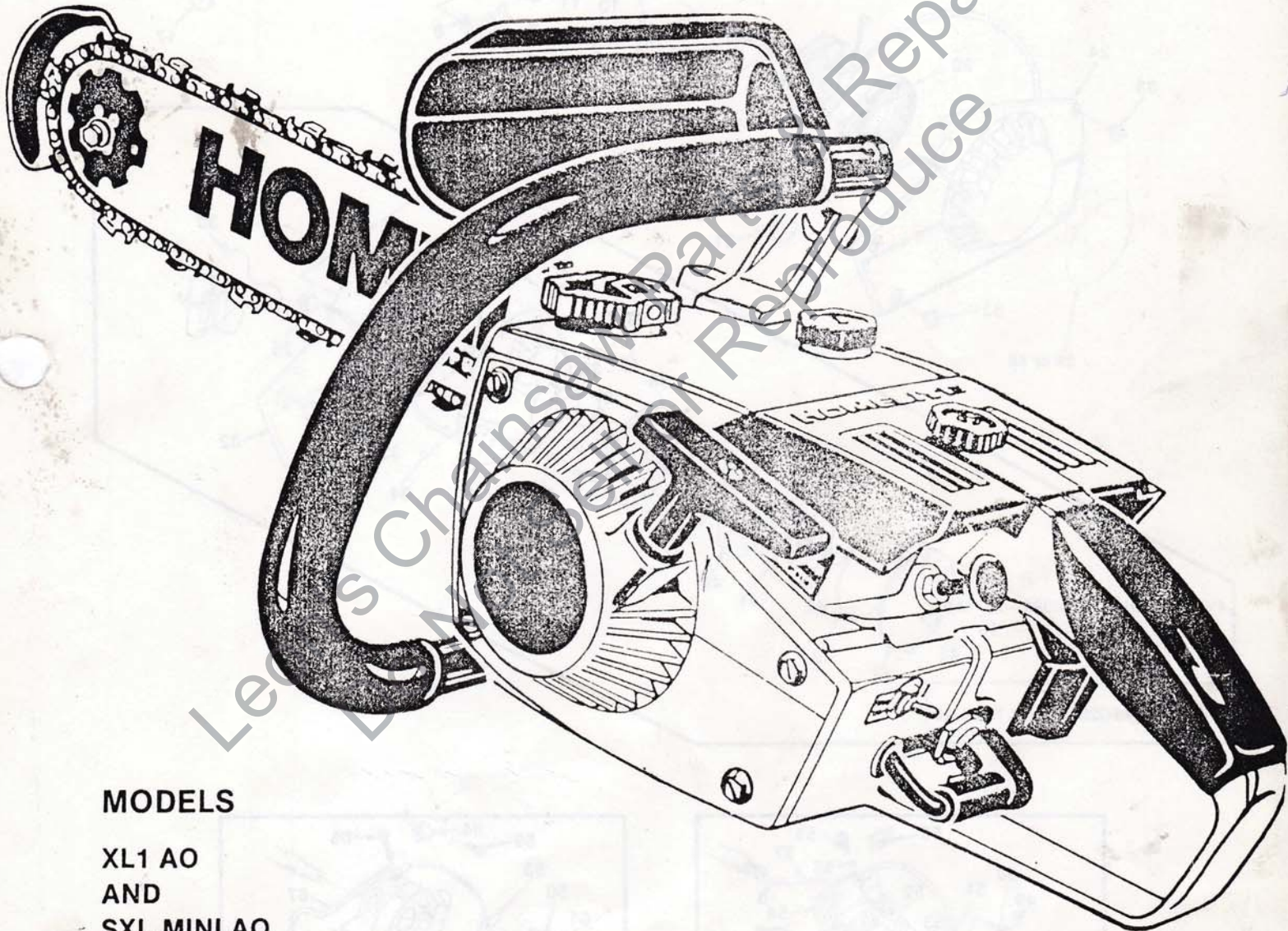
PART NO. 24522-AT REV-4

Printed in Canada

Price .35

HOMELITE®

CHAIN SAWS



MODELS

XL1 AO

AND

SXL MINI AO

HOMELITE-TERRY **TEXTRON**

Homelite-Terry Division of Textron Canada Limited

FIGURE 1

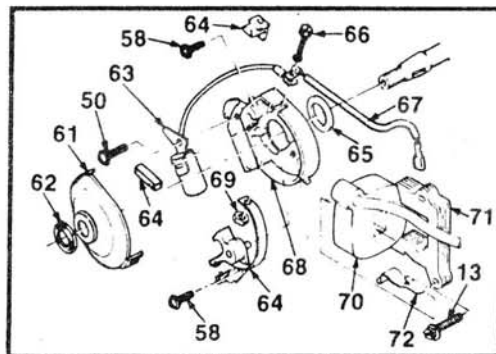
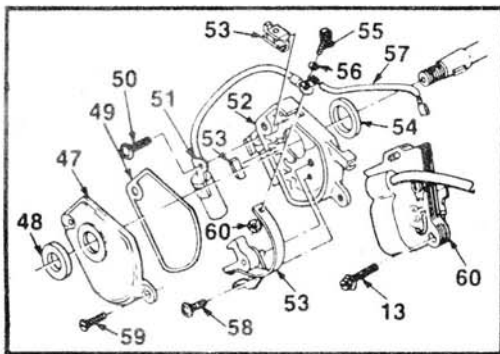
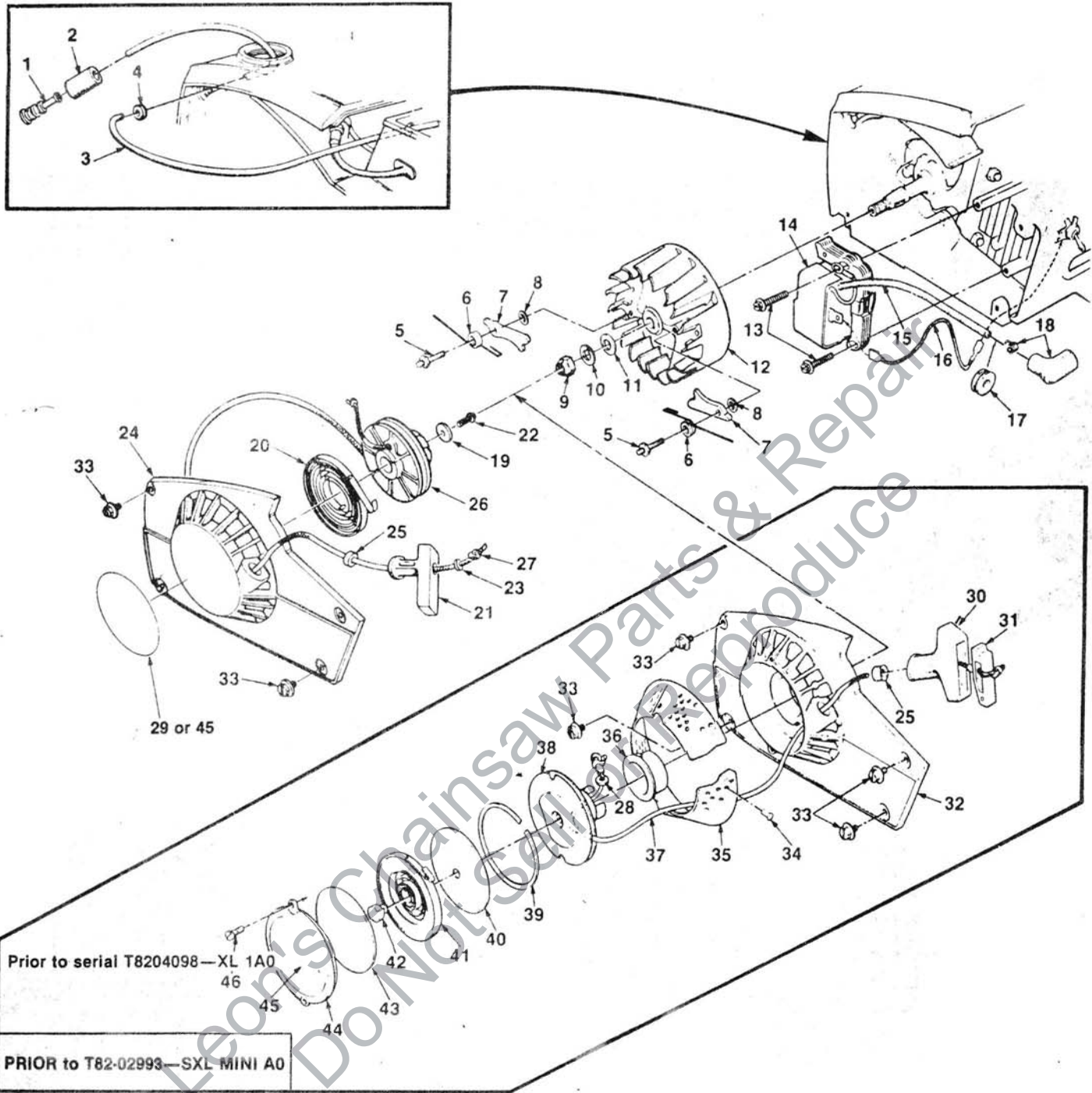
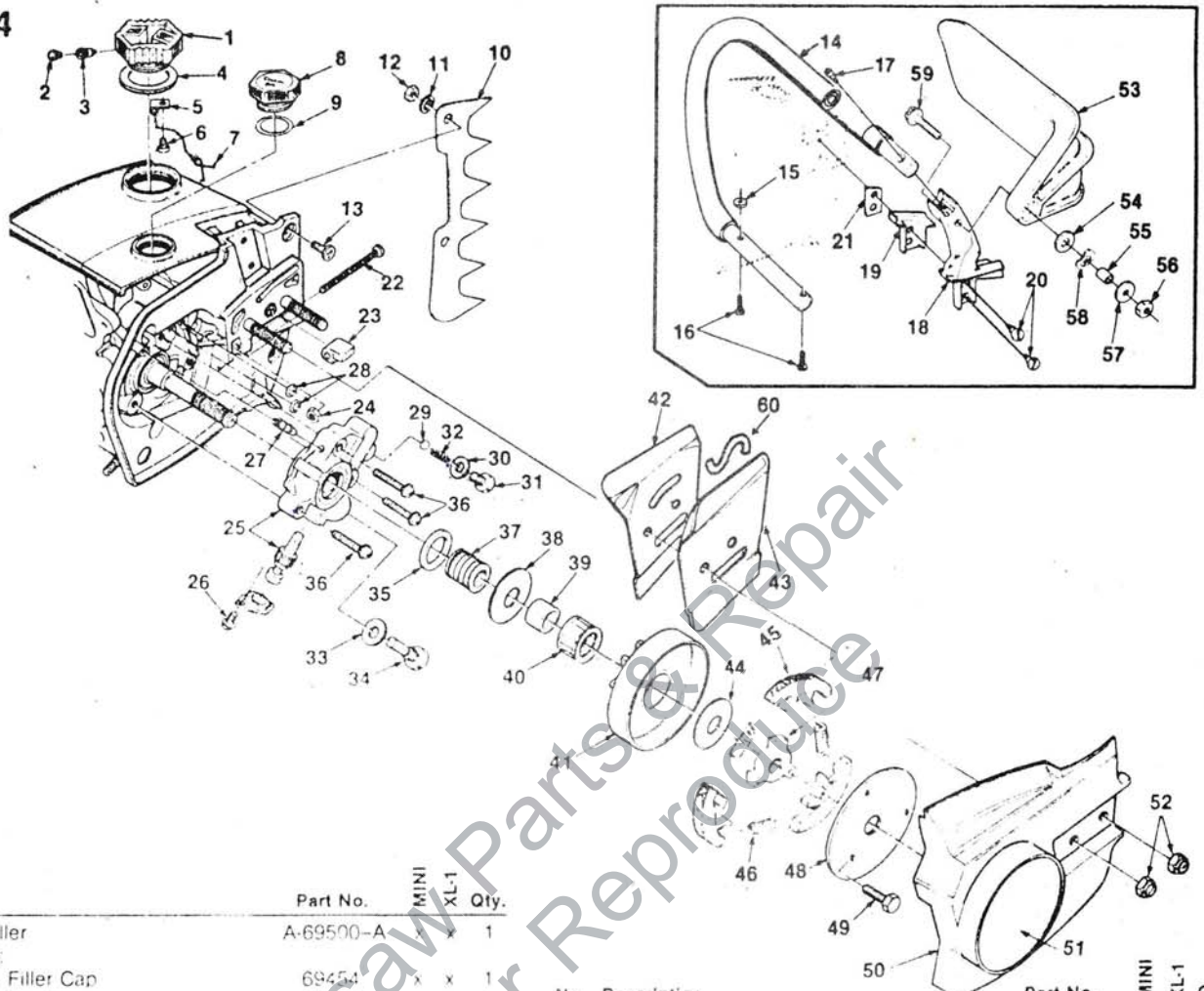


FIGURE 4



No.	Description	Part No.	MINI	XL-1	Qty.
1	CAP - Fuel Filler	A-69500-A	x	x	1
	Includes:				
	FILTER - Filler Cap	69454	x	x	1
3	VALVE - Check	69451	x	x	1
4	GASKET - Fuel Filler Cap	69450	x	x	1
5	CHAIN - Bead	69502	x	x	1
6	SCREW - Pan Hd., Plastite, 6 x 1/4	82256	x	x	1
7	RETAINER - Filler Cap	96535	x	x	1
8	CAP - Oil Filler (Vented)	A-65212-B	x	x	1
	Includes:				
	VALVE - Check (Not Shown)	69451	x	x	1
9	GASKET - Oil Cap	69454	x	x	1
10	KIT - Spiked Bumper (Accessory)	A-65131	x	x	1
	Includes:				
11	WASHER - Lock, no. 10	83006-1	x	x	2
12	NUT - Hex, 10-32	81010-1	x	x	2
13	SCREW - Flat, 10-32 x 5/8	80035	x	x	2
14	HANDLE BAR - Flush Cut (Note 1)	A-65165-5	x	x	1
14	HANDLE BAR - Flush Cut (Note 1)	A-69675	x	x	1
	Includes:				
15	WASHER	69890	x	x	1
16	SCREW - 10-32 x 7/8	82268	x	x	2
16	SCREW - 10-32 x 7/8	80041	x	x	2
17	SCREW - 10-32 x 7/8	82169	x	x	1
17	SCREW - 10-32 x 7/8	80041	x	x	1
18	BRACKET - Handle Bar (Flush Cut)	65035-1C	x	x	1
18	KIT - Handle Bar Bracket (Flush Cut)	A-70307-1B	x	x	1
	Includes:				
19	MOUNT - Shock	65111	x	x	1
20	SCREW - Shoulder	64613-A	x	x	2
20	SCREW - Shoulder	80704	x	x	2
21	PLATE - Handle Bar Bracket	65032	x	x	1
22	SCREW - Guide Bar Adjusting	65175-A	x	x	1
23	PIN - Bar Adjusting	65112-1	x	x	1
24	NUT - Lock, 10-32	81206	x	x	1
	PUMP - Automatic Oil	A-65212-B	x	x	1
	Includes:				
	SCREW - Pan, 4-40 x 1/4	80919	x	x	2
27	FITTING - Tube	94619	x	x	1
28	"O" RING	59074	x	x	2
29	BALL - Check (Rubber)	65270	x	x	1
30	GASKET - Check Valve	65144	x	x	1
31	CAP - Check Valve	65143	x	x	1
32	SPRING - Check Valve	65017	x	x	1

No.	Description	Part No.	MINI	XL-1	Qty.
33	GASKET - Cam Screw	65145	x	x	1
34	SCREW - Cam	65136	x	x	1
35	SEAL - Oil Pump	65142	x	x	1
36	SCREW - Pan, 8-32 x 3/4	82248	x	x	3
37	GEAR - Worm	65047-A	x	x	1
38	WASHER - Thrust (Outer)	65064	x	x	1
39	RACE - Inner	65746-B	x	x	1
40	BEARING - Needle	64124	x	x	1
41	SPROCKET & DRUM - (Note 2)	A-78911	x	x	1
42	PLATE - Guide Bar (Inner)	70397	x	x	1
43	PLATE - Guide Bar (Outer)	70398	x	x	1
44	WASHER	58833	x	x	1
45	SHOE	79073	x	x	3
46	SPRING	96338-A	x	x	3
47	SPIDER	79115	x	x	1
48	WASHER	96449	x	x	1
49	SCREW	88041	x	x	3
50	COVER - Drive Case	65131-15	x	x	1
51	DECAL - Drive Case Cover	78214	x	x	1
		78331	x	x	1
52	NUT - HEX 5/16-18	81196	x	x	2
53	HAND GUARD*	A-95088	x	x	1
54	WASHER - Belleville*	84065	x	x	1
55	SPACER*	95937-01	x	x	1
56	NUT - Hex 12/24*	81225	x	x	1
57	WASHER*	95935	x	x	1
58	WASHER - Spring*	96757	x	x	1
59	SCREW*	80945	x	x	1
60	SPRING	69966	x	x	1

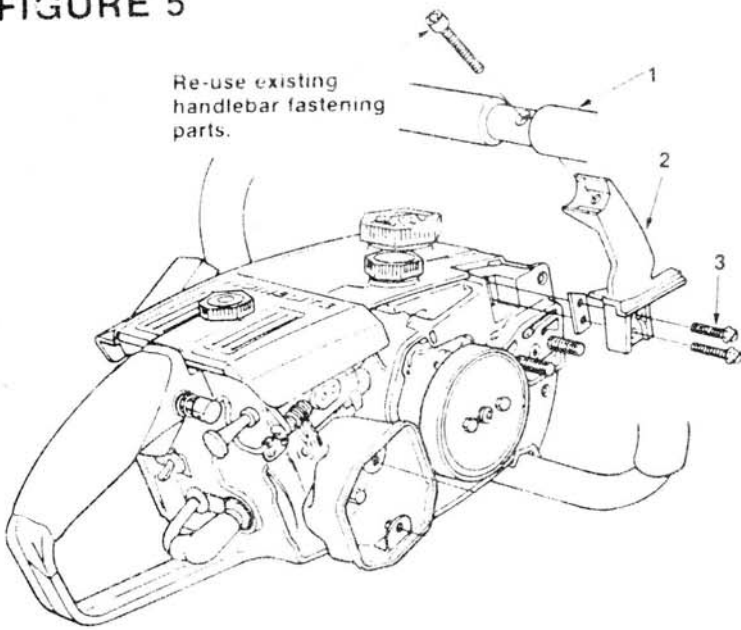
NOTE 1: A-69675, Handlebar, and 82268, screw, can be used in a combination with rubber pad 65124, grommet 65122, and screw, shoulder 65121.

NOTE 2: Some sprocket & drums may use 69423 race and 64333 bearing.

* A-79004 Hand Guard Kit (Items 53 to 59)

FIGURE 5

Re-use existing handlebar fastening parts.



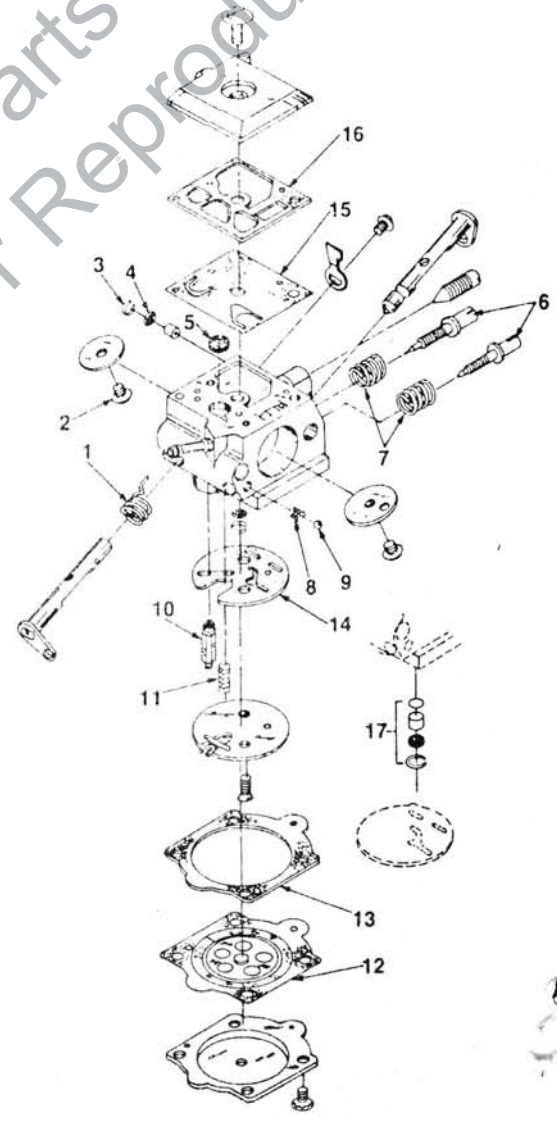
No.	Description	Part No.	MINI	XL-1	Qty.
1	HANDLE BAR - (Wrap Around)	A-68469-3	x	x	1
2	BRACKET - Handle Bar W/A	A-70303-1	x	x	1
3	Includes: SCREW - (no. 10-32 x .625)	80704	x	x	2

CARBURETOR

HDC-64

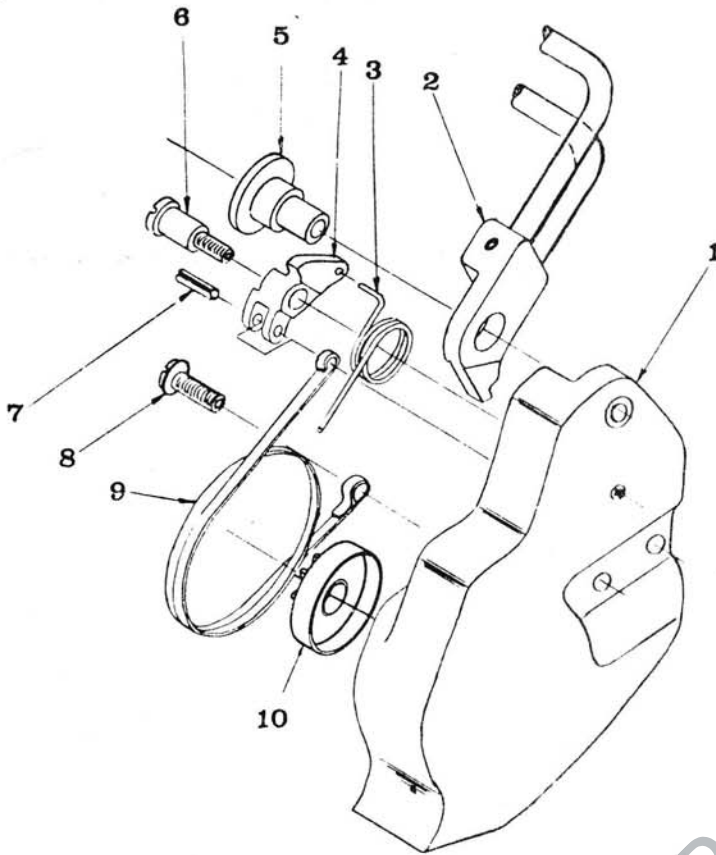
A-68415-B

Leon's Chainsaw Parts & Repair
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Repair Kit	93203-A	(1-16)
Gasket/Diaphragm	94701	(12-16)
Check Valve Repair	93910-A	(17)

OPTIONAL CHAIN BRAKE KIT No. A-78605



No.	Description	Part No.	MINI	XL-1	Qty.
1	DRIVECASE COVER	94616-2	x	x	1
2	BRAKE LEVER & GUARD	A-69660-A	x	x	1
3	SPRING - Torsion	70093-B	x	x	1
4	LEVER	94615-1	x	x	1
5	SUPPORT - Vibration Mount	70506-A	x	x	1
6	SCREW - Cam	79201	x	x	1
7	PIN - Roll	67911	x	x	1
8	SCREW - Pan. Hd. (1/4-20 x 5/8)	82258	x	x	1
9	BAND - Brake	94614	x	x	1
10	SPROCKET & DRUM, 7 Tooth, 3/8 Pitch	A-78911	x	x	1

ACCESSORIES

Description	Part Number
CARRY CASE	96585
COMPOUND- Seating (Duxseal) (Starter Rope)	24352
KIT- Heat Exchanger	A-67947
Includes:	
SCREW- 10-32 x .375	80870
KIT- Loctite	23488-B
KIT- Repair (Sprocket Nose Bar) PT	A-69942
KIT- Repair (Sprocket Nose Bar) SP	A-69921-A
ROPE- Starter (100 ft.)	no. 4
DEVICE- Anti-Kickback	A-70790-T
Includes:	
SCREW- no. 1/4-20 x 5/8	82335
TUBING- Rubber (Fuel Line) 10'	93112-99
GREASE- Multi Use	17193
SPRAY CAN- Black	22772
SPRAY CAN- Red	23475

TOOLS

Description	Part Number
ANVIL - Crankshaft Installation	24299
BIT - no. 2 Pozidriv	24304
BIT - no. 3 Pozidriv	24320
COLLAR - Bearing Installation	24295
DRIVER - Check Valve (Carburetor)	24972
JACKSCREW - Crankshaft Installation	A-24309
PLUG - Bearing & Seal Installation	24298
PLUG - Bearing Installation	23756
PLUG - Wrist Pin Bearing Installation	24294-1
PLUG - Seal & Bearing Removal	24292
PULLER - Magneto Rotor	A-24290
Includes:	
SCREW - Rotor Removed (4)	24301
RING - Retaining (4)	67912
SLEEVE - Bearing & Shaft Installation	23136-1
SLEEVE - Crankshaft Bearing Installation	24300
SLEEVE - Seal Protecting (Crankcase)	24297
SLEEVE - Seal Protecting (Drivecase)	24291
WRENCH - Spanner (3 Shoe Clutch)	A-24060
Includes:	
PIN - Dowel (3)	64309-1
BIT - Driver (Torx) 1/4" Shank	24982-01
BIT - Driver (Torx) 5/16" Shank	24982-02
WRENCH - Combination	A-24284
WRENCH - Spanner ("S" Clutch)	A-93791
Includes:	
PIN - Clutch Spanner (2)	23717-A
WRENCH- Spanner	A-23696-A
REAMER- Compression Valve Seat Cleaning	A-24138
GAUGE- Feeler (.015) Point Set	22486
GAUGE- Feeler (.125) Rotor-Coil Air Gap	24306
WRENCH- Spanner 3-Shoe Clutch (New Style)	A-17146

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