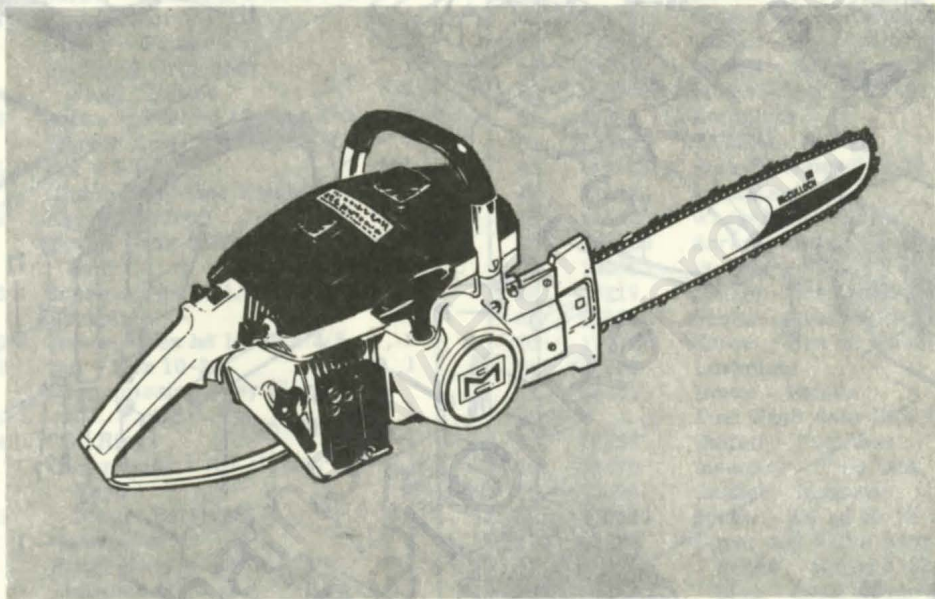


LG-6 AUTOMATIC Chain Saw

Serial Numbers Prefixed 10-

ILLUSTRATED PARTS LIST



July 1968

The policy of McCulloch Corporation is one of continual improvement in design, manufacturing and engineering advancement wherever possible to assure still finer two-cycle power tools. Hence, specifications, equipment, colors, design and manufacturer's suggested list prices are subject to change without notice and McCulloch Corporation reserves the right to make such changes without prior notification or obligation to backfit or supply backfit components for units previously shipped from the factory.

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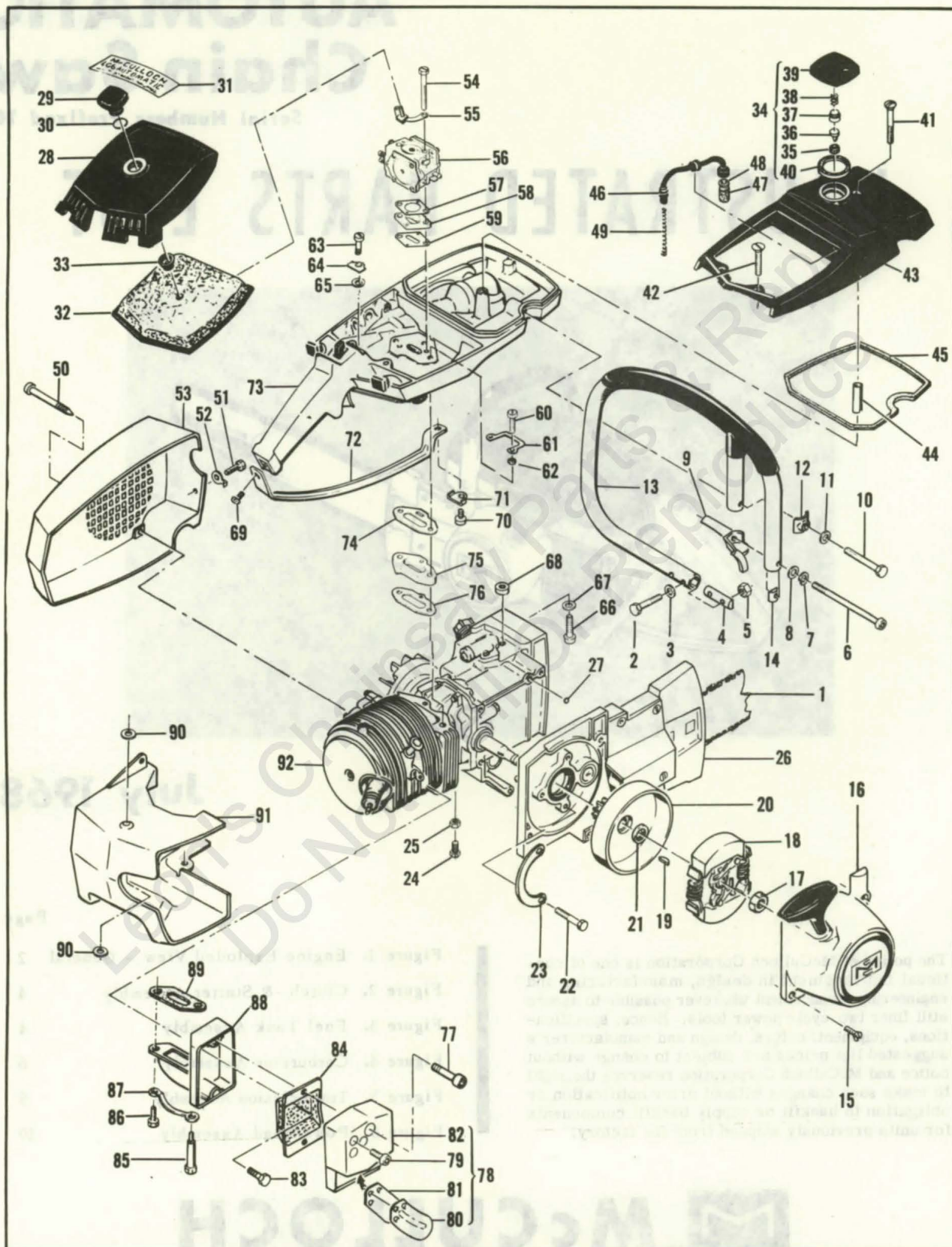


Figure 1. Engine Exploded View-General

FIGURE 1. ENGINE EXLODED VIEW — GENERAL

Item No.	Part Number	Description	Units Per Assy	Item No.	Part Number	Description	Units Per Assy
1		Bar & Chain Assy (See Figure 5)	1	46	64848	Hose Assy - Fuel	1
2	102761	Screw - Hex hd 10-24 x 7/8	2	47	63932	. Filter - Fuel	1
3	100352	Washer - #10	2	48	100440	. Washer	1
4	61678	Plug - Nut retainer	1	49	67944	Spring - Hose	1
5	101326	Nut - Hex 10-24	2	50	62978	Screw - Special	3
6	110448	Screw - Skt hd 10-24 x 3-1/4	1	51	102762	Screw - 10-24 x 1/2	1
7	103174	Lockwasher - #10	1	52	28052	Lockplate	1
8	100003	Washer - #10	1	53	68544	Housing - Fan	1
9	68503	Bracket - Frame	1	54	110551	Screw - Hex hd 10-24 x 2-1/8	2
10	102130	Screw - Hex hd 1/4-20 x 1-1/2	1	55	68534	Bracket Assy	1
11	100153	Lockwasher - 1/4	1	56		Carburetor Assy (See Figure 4)	1
12	63484	Clamp - Frame	1	57	68132	Gasket - Carburetor	1
13	68458	Frame & Grip Assy	1	58	66678	Spacer - Carburetor	1
14	62271	. Plug - Frame	1	59	68131	Gasket - Spacer	1
15	101386	Screw - Oval hd 10-24 x 5/8	1	60	110567	Screw - Hex hd 12-24 x 1-1/4	2
16		Starter Assy (See Figure 2)	1	61	68582	Lockplate	1
17	103746	Nut - 3/8-24	1	62	102115	Washer - #12	2
18		Clutch Assy (See Figure 2)	1	63	110568	Screw - Hex hd 12-24 x 1-1/8	1
19	103879	Key - Woodruff	1	64	68523	Lockplate	1
20	63493	Drum, Gear & Seal Assy	1	65	64856	Washer - Special	1
21	63476	. Seal	1	66	102660	Screw - Skt hd 10-24 x 7/8	1
22	104243	Screw - Hex hd 1/4-20 x 1-3/4	2	67	100003	Washer - #10	1
23	68509	Lockplate	1	68	68219	Spacer - Fuel tank	1
24	103469	Screw - Hex hd 10-24 x 3/8	1	69	110353	Screw - Oval hd 10-24 x 3/8	1
25	105367	Nut - Hex 10-24	1	70	110566	Screw - Hex hd 12-24 x 5/8	1
26		Transmission Assy (See Figure 5)	1	71	68508	Lockplate	1
27	106104	"O" Ring	1	72	68463	Brace - Handle	1
28	68530	Cover Assy - Air cleaner	1	73		Fuel Tank Assy (See Figure 3)	1
29	68529	. Knob	1	74	68580	Gasket - Fuel tank	1
30	110565	. Ring - Retaining	1	75	68579	Insulator - Fuel tank	1
31	68540	Nameplate	1	76	68594	Gasket - Insulator	1
32	68526	Filter Assy - Air	1	77	110473	Screw - Skt hd 10-24 x 1-5/8	2
33	68528	. Grommet	1	78	65532	Cover and Valve Assy	1
34	68531	Fuel Cap Assy	1	79	110472	. Screw - Skt hd 8-32 x 5/16	3
35	68533	. Plug	1	80	64784	. Stop - Reed valve	1
36	63041	. Valve	1	81	64785	. Valve - Reed	1
37	62316	. Guide	1	82	65419	. Cover Assy - Spark arrester	1
38	63040	. Spring	1	83	110341	Screw - Hex hd 10-24 x 1/2	1
39	68532	. Body	1	84	62379B	Baffle	1
40	68653	. Gasket	1	85	68187	Screw - Hex hd 10-24 x 1-3/8	1
41	110402	Screw - Oval hd 12-24 x 2-3/8	1	86	110529	Screw - Hex hd 10-24 x 1/2	1
42	103579	Screw - Fl hd 10-24 x 1	2	87	67922	Lockplate	1
43	68537	Cover - Fuel tank	1	88	68186	Body and Duct Assy	1
44	63270	Spacer - Cover	1	89	68149	Gasket - Spark arrester	1
45	62102	Gasket - Fuel tank	1	90	68581	Insulator	2
				91	67378	Shroud	1
				92		Powerhead Assy (See Figure 6)	1

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FIGURE 2. ENGINE EXPOSED VIEW - CONTINUED

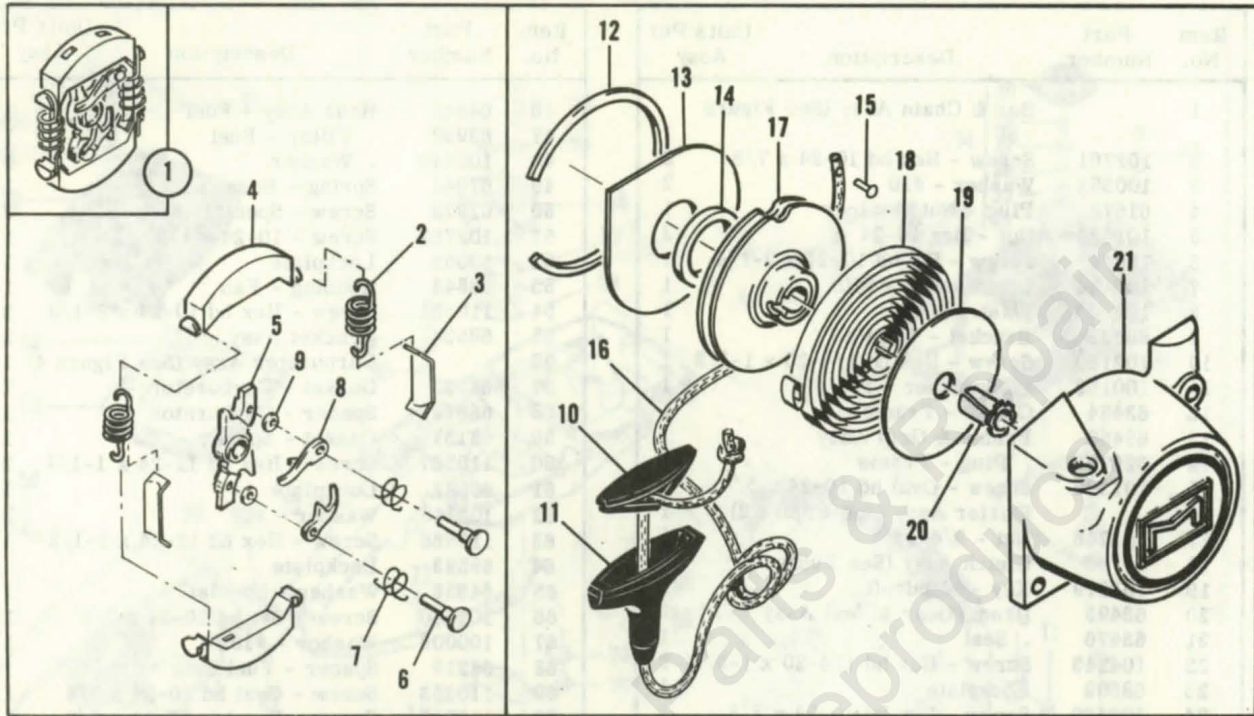


Figure 2. Clutch and Starter Assembly

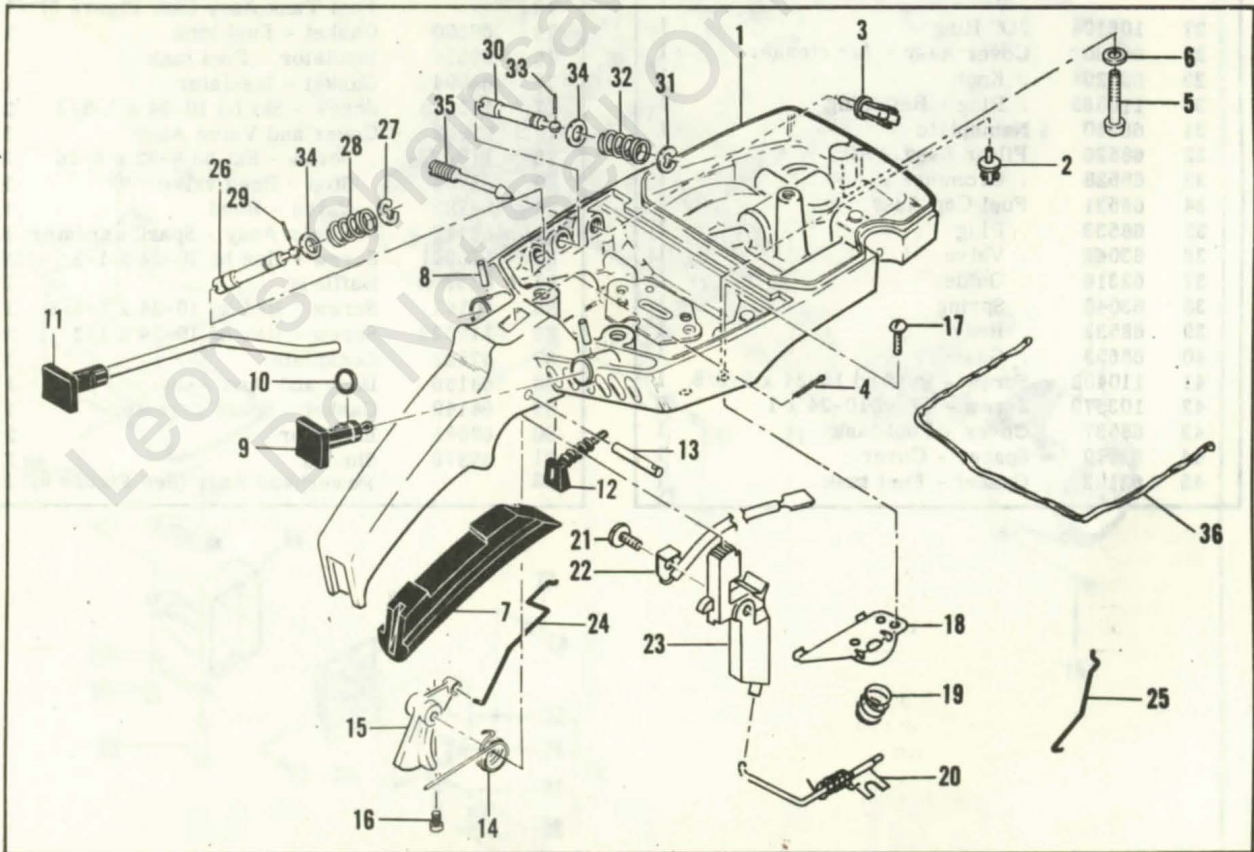


Figure 3. Fuel Tank Assembly

FIGURE 2. CLUTCH AND STARTER ASSEMBLY

Item No.	Part Number	Description	Units Per Assy
1	68835	Clutch Assy	1
2	66384	. Spring - Clutch	2
3	64583	. Retainer - Spring	2
4	67233	. Shoe - Clutch	2
5	68842	. Rotor Assy	1
6	67112	. . Rivet	2
7	68837	. . Spring	2
8	68836	. . Pawl	2
9	65473	. . Washer	2
	67058	Starter Assy	1
10	62191A	. Insert	1

Item No.	Part Number	Description	Units Per Assy
11	62190A	. Handle	1
12	67205	. Retainer - Shield	1
13	63985	. Shield - Dust	1
14	63986	. Washer - Thrust	1
15	110470	. Rivet - Rope	1
16	67125	. Rope - Starter	1
17	68695	. Drum - Starter	1
18	68626	. Spring - Rewind	1
19	63987	. Shield - Spring	1
20	61635A	. Bushing - Nyliner	1
21	67059	. Housing - Starter	1

FIGURE 3. FUEL TANK ASSEMBLY

Item No.	Part Number	Description	Units Per Assy
1	68683	Fuel Tank Assy	1
2	105788	. Rivet	2
3	110531	. Rivet	3
4	100010	. Pin - Cotter	1
5	102660	. Screw - Skt hd 10-24 x 7/8	1
6	100003	. Washer - #10	1
7	64872	Grip - Handle	1
8	105673	Pin - Roll 3/32 x 9/16	2
9	68517	Button - Choke	1
10	101056	"O" Ring	1
11	64871	Button & Rod Assy	1
12	68522	Seal - Throttle rod	1
13	110378	Pin - Roll 3/16 x 15/16	1
14	65734	Spring - Throttle return	1
15	67224	Trigger	1
16	110537	Screw - Trigger adjustment	1
17	105249	Screw - Rd hd 8-32 x 3/8	2
18	64721	Bracket - Lever Assy	1
19	64650	Spring - Valve	1

Item No.	Part Number	Description	Units Per Assy
20	67220	Lever Assy - Compression release	1
21	110385	Screw - Pan hd 8-32 x 3/8	1
22	65873	Wire Assy - Stop switch	1
23	67209	Button - Control	1
24	68170	Rod - Throttle	1
25	67355	Rod - Choke	1
26	68102	Extension Assy - High speed	1
27	110512	. Ring - Retaining	1
28	67363	. Spring	1
29	110509	. Pin - Groove	1
30	68101	Extension Assy - Idle	1
31	110512	. Ring - Retaining	1
32	67363	. Spring	1
33	110509	. Pin - Groove	1
34	67292	Washer	2
35	67271	Screw - Idle adjustment	1
36	* 68583	Seal - Airbox	AR

* 50 foot roll, 7 beads wide, containing 350 feet of sealer. Order by the running foot (each foot containing 7 feet of sealer). Approximately 1 foot of sealer required for each engine.

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FIGURE 3. CLUTCH AND STARTER ASSEMBLY

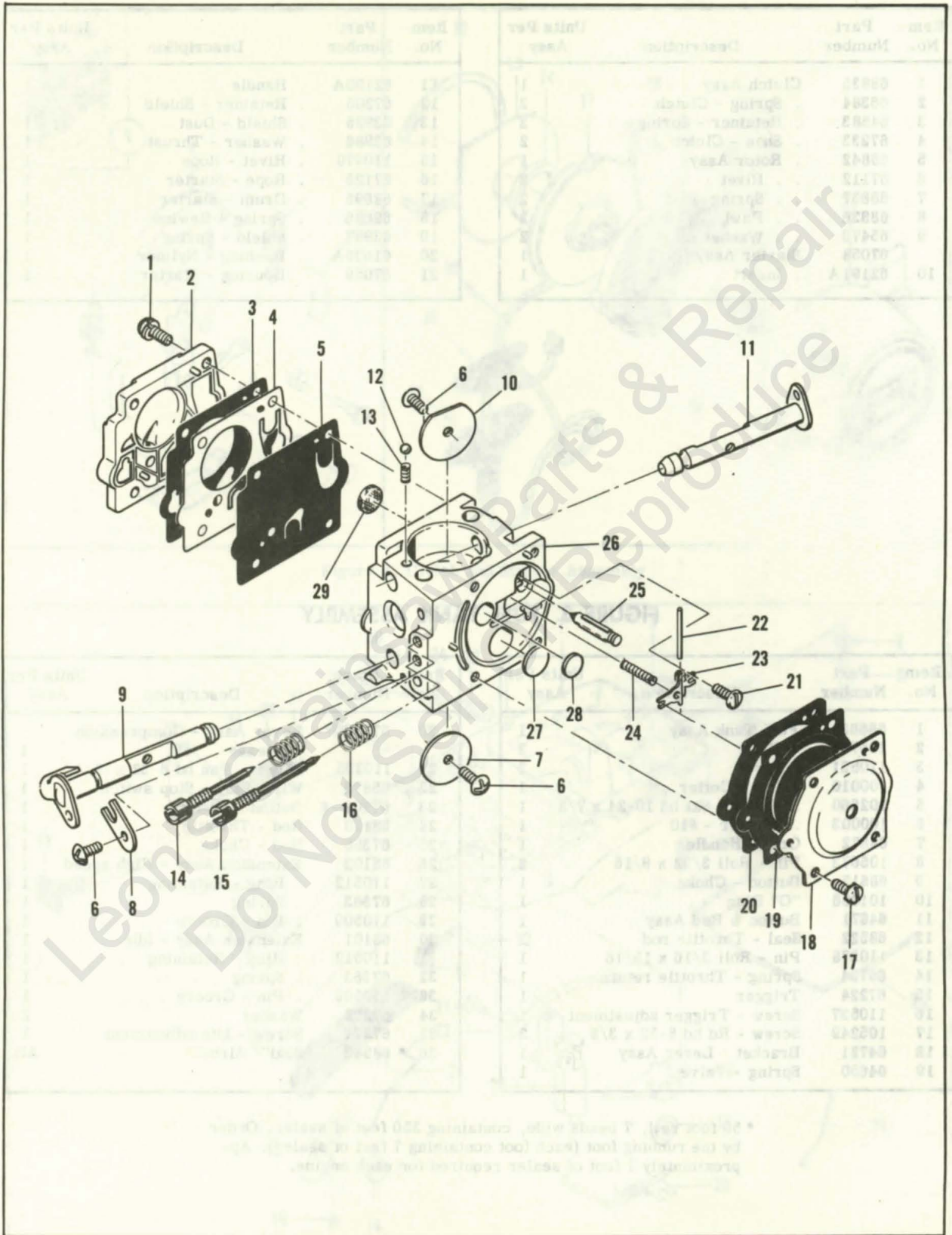


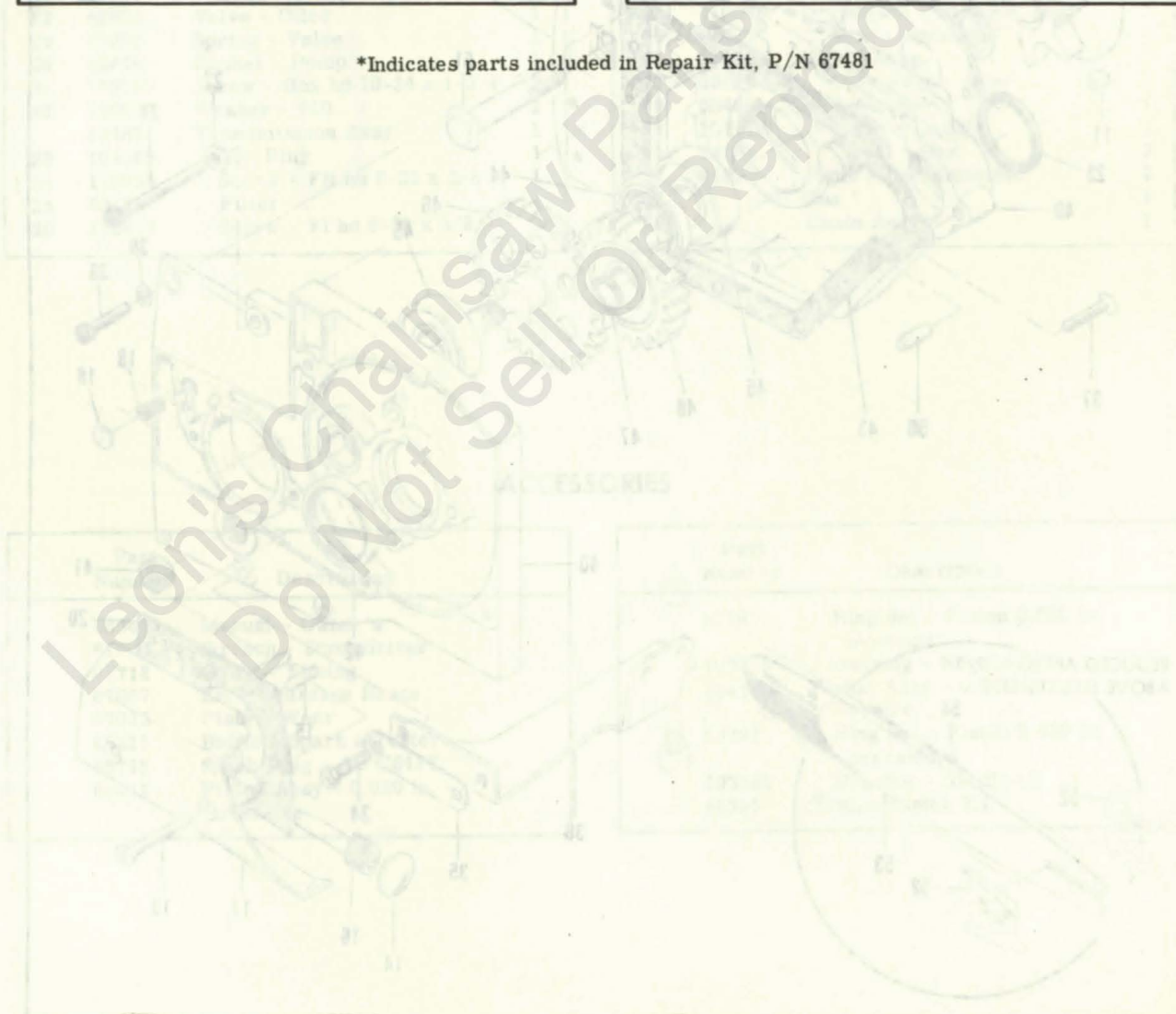
Figure 4. Carburetor Assembly

FIGURE 4. CARBURETOR ASSEMBLY

Item No.	Part Number	Description	Units Per Assy
	67379	Carburetor Assy	1
1	67501	. Screw - Pump cover	4
2	67484	. Cover - Pump	1
3 *	67495	. Gasket - Cover	1
4 *	67498	. Diaphragm - Check valve	1
5 *	67497	. Diaphragm - Fuel pump	1
6 *	47690	. Screw - Plate	3
7	67487	. Plate - Throttle	1
8	67489	. Clip - Shaft	1
9	67486	. Shaft Assy - Throttle	1
10	67490	. Plate - Choke	1
11	67488	. Shaft Assy - Choke	1
12 *	100302	. Ball - Choke friction	1
13 *	67504	. Spring - Choke	1
14 *	67506	. Needle - High speed	1
15 *	67505	. Needle - Idle	1
16 *	67502	. Spring - Needle	2

Item No.	Part Number	Description	Units Per Assy
17	70798	. Screw - Diaphragm cover	4
18	67485	. Cover - Diaphragm	1
19 *	67499	. Diaphragm - Metering	1
20 *	67496	. Gasket - Diaphragm	1
21 *	67500	. Screw - Lever pin	1
22 *	67508	. Pin - Lever	1
23 *	67509	. Lever - Metering	1
24 *	67503	. Spring - Lever	1
25 *	67491	. Valve - Needle	1
26	67483	. Body Assy - Carburetor	1
27 *	67492	. . Plug - 3/8	1
28 *	67493	. . Plug - 5/16	1
29 *	67507	. . Screen - Fuel	1
	* 67482	Gasket Set	
	67481	Repair Kit	

*Indicates parts included in Repair Kit, P/N 67481



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FIGURE 4 CARBURATOR ASSEMBLY

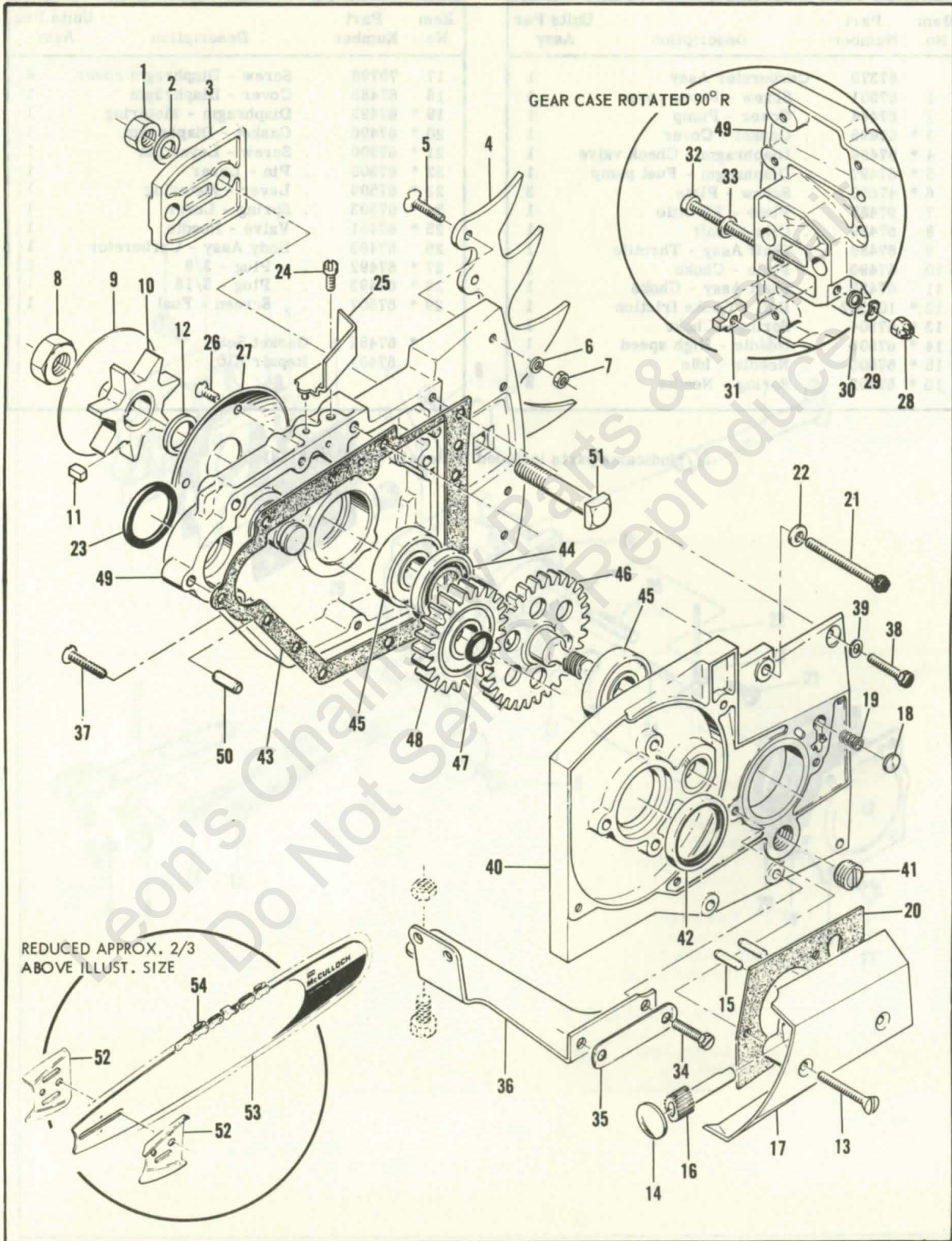


Figure 5. Transmission Assembly

FIGURE 5. TRANSMISSION ASSEMBLY

Item No.	Part Number	Description	Units Per Assy
1	103729	Nut - Hex 3/8-24	2
2	100006	Washer - 3/8	2
3	63417	Plate - Bar clamp	1
4	63994	Kit - Spike	1
5	110245	. Screw - Fl hd 10-24 x 3/4	4
6	101174	. Washer - #10	4
7	101191	. Nut - Hex 10-24	4
8	60972	Nut - Hex 7/16-20	1
9	63997A	Plate - Sprocket	1
10	36644A	Sprocket	1
11	63808	Key - Sprocket	1
12	64754	Spacer - Sprocket	1
13	110406	Screw - Oval hd 8-32 x 1-1/4	2
	65882	Pump Assy - Oil	1
14	105559	. Plug - Welch	1
15	110392	. Pin - Plunger	2
16	63428	. Plunger - Pump	1
17	65881	. Body - Pump	1
18	62909	Valve - Oiler	1
19	63692	Spring - Valve	1
20	63474	Gasket - Pump	1
21	102765	Screw - Hex hd 10-24 x 1-3/4	2
22	100003	Washer - #10	2
	68487	Transmission Assy	1
23	104360	. "O" Ring	1
24	110055	. Screw - Fil hd 8-32 x 3/8	1
25	63491	. Filler	1
26	110417	. Screw - Fl hd 6-32 x 3/8	3

Item No.	Part Number	Description	Units Per Assy
27	63416	. Plate - Sprocket	1
28	102067	. Nut - Hex #10	1
29	110387	. Washer - Wave	1
30	100003	. Washer - #10	1
31	63824A	. Nut - Bar adjustment	1
32	110548	. Screw - Bar adjustment	1
33	101174	. Washer - #10	1
34	102290	. Screw - Hex hd 10-24 x 1-1/8	1
35	68205	. Lockplate	1
36	67066	. Brace - Gearcase	1
37	110405	. Screw - Oval hd 8-32 x 7/8	3
38	102760	. Screw - Hex hd 10-24 x 1	2
39	100003	. Washer - #10	2
40	68490	Cover Assy - Gearcase	1
41	100432	. Plug - Filler	1
42	63477	. Seal - Pinion gear	1
43	68576	Gasket - Cover	1
44	63478	. Seal - Gearcase	1
45	110348	. Bearing - Sprocket shaft	2
46	64775	. Gear - Sprocket	1
47	110452	. "O" Ring	1
48	66616	. Gear Assy - Idler	1
49	68488	. Gearcase	1
50	101770	. Pin - Dowel	2
51	64584	. Bolt - Bar	2
52	64935	Plate - Bar protector	2
53		Bar	1
54		Chain Assy	1

ACCESSORIES

Part Number	Description
68546	Manual - Owner's
61040	Wrench - Screwdriver
65712	Guide - Timing
67067	Kit - Gearcase Brace
67053	Plate - Wear
65325	Baffle - Spark arrester
65778	Spark Plug - AC CS41T
69413	Piston Assy - 0.020 in. oversize

Part Number	Description
63291	. Ring Set - Piston 0.020 in. oversize
103085	. Bearing - Needle (2)
69414	Piston Assy - 0.030 in. oversize
63292	. Ring Set - Piston 0.030 in. oversize
103085	. Bearing - Needle (2)
68585	Transmission 2:1

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FIGURE 5. TRANSMISSION ASSEMBLY

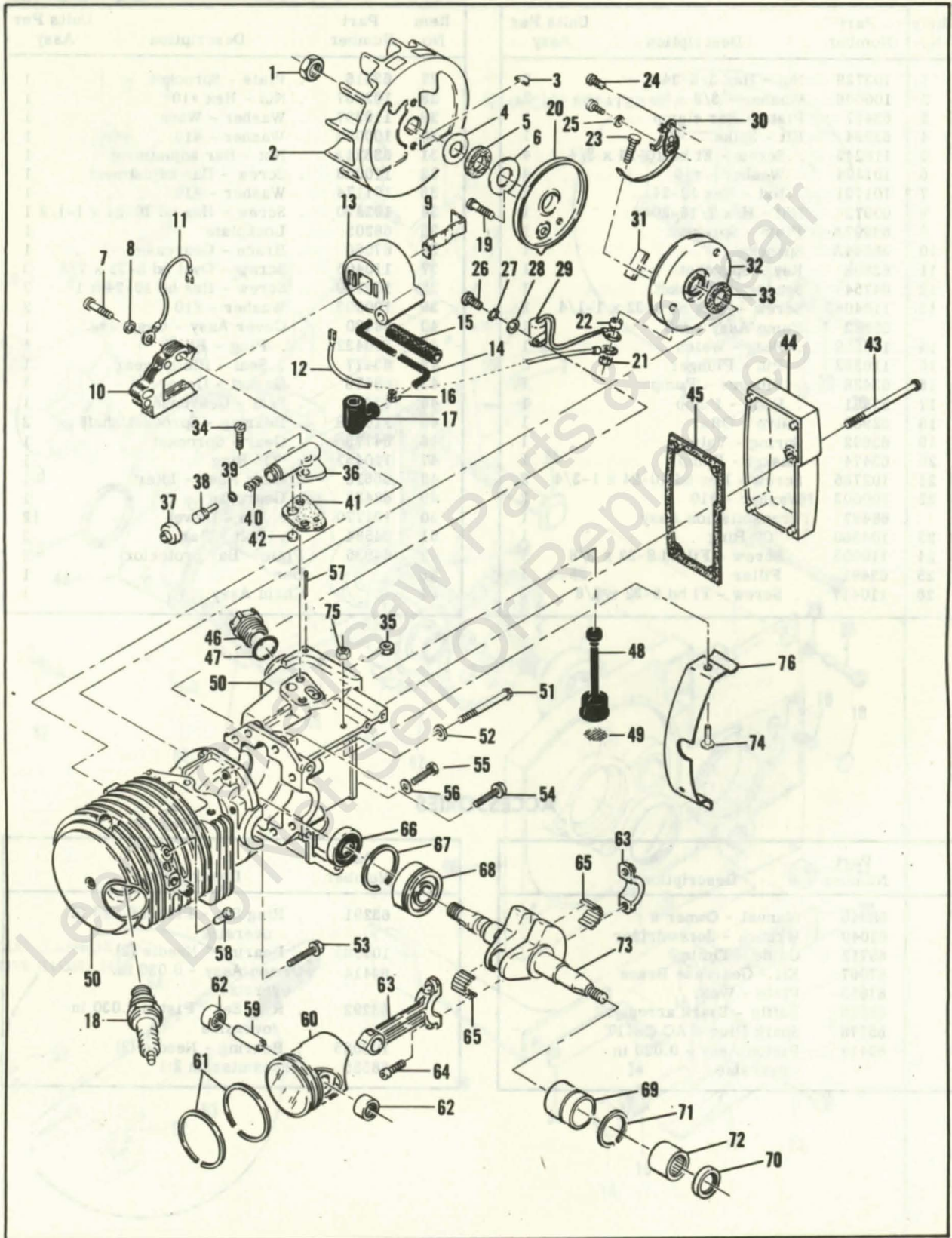


Figure 6. Powerhead Assembly

FIGURE 6. POWERHEAD ASSEMBLY

Item No.	Part Number	Description	Units Per Assy
1	101391	Nut - Hex 3/8-24	1
2	61737A	Flywheel Assy	1
3	103879	Key - Woodruff	1
4	67057	Washer - Thrust	1
5	67056	Seal	1
6	67054	Washer - Thrust	1
7	110127	Screw - Fil hd 10-24 x 7/8	2
8	100003	Washer - #10	2
9	51253	Retainer - Coil	1
10	68164	Lamination Assy	1
11	62819	Wire Assy - Ground	1
12	62818A	Wire Assy - Primary	1
13	63888	Coil & Terminal Assy	1
14	67450	. Wire & Sleeve Assy-Sp. Plug	1
15	67127	. . Sleeve	1
16	62932	. . Connector	1
17	62926	. . Boot	1
18	63432	Spark Plug	1
19	110349	Screw - Rd hd 8-32 x 3/4	1
20	62362	Cover - Breaker box	1
21	100298	Nut - Hex 6-32	1
22	62365	Spacer - Breaker screw	1
23	110346	Screw - Hex hd 6-32 x 3/4	1
24	100934	Screw - Rd hd 8-32 x 3/8	2
25	105976	Washer - #8	1
26	100414	Screw - Fil hd 8-32 x 1/2	1
27	100252	Lockwasher - #8	1
28	100080	Washer - #8	1
29	61650	Condenser	1
30	62363	Breaker Assy	1
31	54184	Wiper - Cam	1
32	62361	Box - Breaker	1
33	67051	Seal - Box	1
34	100414	Screw - Fil hd 8-32 x 1/2	2
35	100955	Nut - Hex 8-32	1
36	62261A	Housing - Pump	1
37	62262	Cap - Housing	1
38	62266	Plunger - Pump	1

Item No.	Part Number	Description	Units Per Assy
39	101056	"O" Ring	1
40	66687	Spring - Plunger	1
41	62230	Gasket - Pump	1
42	62909	Valve - Pump	1
43	110407	Screw - Pan hd 10-24 x 3-1/2	1
44	63974	Cover - Oil tank	1
45	63442	Gasket - Cover	1
46	57129A	Cap	1
47	101148	"O" Ring	1
48	62123B	Hose Assy - Oil	1
49	51506	. Screen - Hose	1
50	68543	Crankcase Assy	1
51	62105	. Screw Assy - Sealing	4
52	62842	. . Washer - Sealing	4
53	110404	. Screw Assy - 8-32 x 7/8	1
54	110288	. Screw Assy - 8-32 x 3/4	2
55	63607	. Screw Assy - Sealing	1
56	63606	. . Washer - Sealing	1
57	100010	. Pin - Cotter	1
58	64714	. Valve - Compression release	1
59	65389	Pin - Piston	1
60	69412	Piston Assy	1
61	63290	. Ring Set - Piston	1
62	103085	. Bearing - Needle	2
63	65401	Connecting Rod Assy	1
64	61627A	. Screw - Skt hd 8-36 x 1/2	2
65	63225	. Roller - Needle (set of 20)	1
66	65746	Oil Seal	1
67	63464	Ring - Snap	1
68	63429B	Bearing - Ball	1
69	63492	Insert & Bearing Assy	1
70	65747	. Oil Seal	1
71	63699	. Ring - Insert	1
72	104357	. Bearing - Needle	1
73	68505	Crankshaft	1
74	105221	Screw - Rd hd 10-24 x 5/16	2
75	101191	Nut - Hex 10-24	2
76	65363	Guard - Crankcase	1

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FIGURE 6 POWERHEAD ASSEMBLY

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